







INDUSTRIAL GARMENT EXPERT



COMPETENCY STANDARDS

National Vocational Certificate Level 1-4

Version 1 - April, 2019





Published by

National Vocational and Technical Training Commission Government of Pakistan

Headquarter

Plot 38, Kirthar Road, Sector H-9/4, Islamabad, Pakistan www.navttc.org

Responsible

Director General Skills Standard and Curricula, National Vocational and Technical Training Commission

National Deputy Head, TVET Sector Support Programme, Deutsche Gesellschaft für Internationale Zusammenarbeit (GIZ) GmbH

Layout & design

SAP Communications

Photo Credits

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This document has been produced with the technical assistance of the TVET Sector Support Programme, which is funded by the European Union, the Federal Republic of Germany and the Royal Norwegian Embassy and has been commissioned by the German Federal Ministry for Economic Cooperation and Development (BMZ). The Deutsche Gesellschaft für Internationale Zusammenarbeit (GIZ) GmbH in close collaboration with the National Vocational and Technical Training Commission (NAVTTC) as well as provincial Technical Education and Vocational Training Authorities (TEVTAs), Punjab Vocational Training Council (PVTC), Qualification Awarding Bodies (QABs)s and private sector organizations.

Document Version April, 2019 **Islamabad, Pakistan**

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Introduction

Textile is the most important manufacturing sector of Pakistan and has the longest production chain, with inherent potential for value addition at each stage of processing, from cotton to ginning, spinning, fabric, dyeing and finishing, made-ups and garments. The sector contributes nearly one-fourth of industrial value-added and provides employment to about 40 % of industrial labor force. Barring seasonal and cyclical fluctuations, textiles products have maintained an average share of about 60% in national exports.

Readymade garments industry has emerged as one of the important small-scale industries in Pakistan. These readymade garments and products have large demand both at home and abroad. The local requirements of garments are almost met by this industry. The garment industry is also a good source of providing employment opportunities to a large number of people at a very low capital investment.

Production of textile garment by units depends entirely on export orders directly or indirectly. Within the textile industry in Pakistan, the readymade garment is a significant and growing industry.

Globally, the ready-made garments industry is regarded as a buyer driven value chain whereby retailers and brands decentralize the production processes. The production of goods takes place in the developing countries and decisions as regards what to produce, where to produce and the price are determined by retailers located in the developed countries.

Import of sewing machines and parts increased year by year in Pakistan and are capable of working at high speed up to 4,500 stitches per minute. These are especially suitable for assembly line operations and are mostly used by the organized sector. Other important machines used by the garment industry are the over-locking machines, which is used to trim and over lock the edges of cut cloth. The specialized machines are used for example for cutting, making button holes and stitching of buttons.

In order to build the capacity of technical and vocational training institutes in Pakistan through provision of demand driven competencies-based trainings in textile sector the NAVTTC, and TEVT Sector Support Program (TSSP) have joined hands together to develop qualifications for textile sector. These qualifications will not only build the capacity of existing workers of this





sector but also support the youth to acquire skills best fit for employment in this sector. The benefits and impact of development of these qualifications will be on both demand and supply side.

Based upon this demand of industry these competency-based qualifications for "Industrial Garment Expert" (Stitching Operators, Quality Controllers, Line Supervisors, etc) are developed under National Vocational Qualification Framework (NVQF) (Level 2 to 4). The qualifications mainly cover competencies along with related knowledge and professional skills which are essential for getting a job or self-employed.

The National Vocational & Technical Training Commission (NAVTTC) has approved the Qualification Development Committee (QDC). The QDC consists of experts from the relevant garment industries from different geographical locations across Pakistan and academicians who were consulted during the development process to ensure input and ownership of all the stakeholders. The National Competency Standards could be used as a referral document for the development of curricula to be used by training institutions.

Industrial Garment Expert curriculum will prepare trainees to efficiently operate all types of basic stitching machines, specialized machines (cutting, making button holes and stitching of buttons etc.). Graduates of this program may find employment in local and international garment industries and may establish their own small production unit also will best in self-employed.

Detail of National Vocational Certificates Levels

The detail of the competency standards included in this qualification are given below:

National Vocational Certificate level 1, in (Textile Sector) "Industrial stitching machine helper"

- Follow Work Health and Safety Policies
- Understand the Workplace Policies and Procedures
- > Follow Basic Communication Skills
- Operate Computer Functions
- Demonstrate Basic Literacy Skills





National Vocational Certificate level 2, in (Textile Sector) "Industrial stitching machine operator"

- Maintain Personal Health and Safety
- Communicate the Workplace Policy and Procedure
- Perform Basic Communication
- Perform Basic Computer Application
- Develop Entrepreneurial Skills
- Demonstrate Basic Numeracy Skills
- Operate single needle lock stitching machine
- Operate double needle lock stitching machine
- > Operate over lock stitching machine
- > Operate flat lock chain stitching machine
- Perform product finishing and packaging

National Vocational Certificate level 3, in (Textile Sector) "Industrial Stitching Machine Expert"

- Apply Work Health and Safety Practices (WHS)
- > Identify and Implement Workplace Policy and Procedures
- > Communicate at Workplace
- Perform Computer Application Skills
- Manage Personal Finances
- Prepare prototype
- Verify fabric quality
- Perform fabric cutting for production
- Operate feed of arm chain stitching machine
- Operate waist band stitching machine
- Make button holes
- Operate button attach machine
- Operate bar tack machine

National Vocational Certificate level 4, in (Textile Sector) "Industrial Garment Expert"





- Contribute to Work Related Health and Safety (WHS) Initiatives
- Analyze and Develop Workplace Policy and Procedures
- Perform Advanced Communication
- Develop Advance Computer Application Skills
- Manage Human Resource Services
- Prepare marker for production
- Manage sewing production
- Manage quality during production

Purpose of the Qualification

The purpose of the training is to provide skilled manpower to improve the existing capacity of garment sector. This training will provide the requisite skills to the trainees to operate stitching machines. It will enable the participants to meet the challenges in the field of garment industry. Further, to improve the skill level of the stitching operators, Quality Controllers, Line Supervisors and prepare them for the garment industry to meet the market competition nationally and internationally.

The core purpose of this qualification is to produce employable garment experts who could operate all machines used in garment industry according to national and international standards. In addition, this qualification will prepare unemployed youth to get employment in garment sector.

Main Objectives of the Qualification

The Industrial Garment Expert qualifications level 1-4 consists of theoretical and practical details required to operate related garment machines in garment industries. The main objectives of the qualification are as follows:

- 1. Maintain safe work environment
- 2. Prepare prototype
- 3. Verify fabric quality
- 4. Prepare marker for production
- 5. Perform fabric cutting for production
- 6. Operate single needle lock stitching machine
- 7. Operate double needle lock stitching machine





- 8. Operate over lock stitching machine
- 9. Operate flat lock chain stitching machine
- 10. Operate feed of arm chain stitching machine
- 11. Operate waist band stitching machine
- 12. Make button holes
- 13. Operate button attach machine
- 14. Operate bar tack machine
- 15. Manage sewing production
- 16. Manage quality during production
- 17. Perform product finishing and packaging
- 18. Develop professionalism
- 19. Follow Human Resources (HR) policies
- 20. Demonstrate communication skills

Date of Validation

The level 2-4ofNational vocational qualification on *Industrial Garment Expert* has been validated by the Qualifications Development Committee (QDC) members on February15-16, 2019 and will remain in currency until December 2021.

Codes of Qualifications

The International Standard Classification of Education (ISCED) is a framework for assembling, compiling and analyzing cross-nationally comparable statistics on education and training. ISCED codes for these qualifications are assigned as follows:

ISCED Classification for Industrial Textile Garment Expert Level 2-4		
Code	Description	
0212FID03	National Vocational Certificate level 1, in (Textile Sector) "Industrial stitching machine Helper"	
0212FID04	National Vocational Certificate level 2,in (Textile Sector) "Industrial stitching machine operator"	
0212FID05	National Vocational Certificate level 3,in (Textile Sector) "Industrial Stitching Machine Expert"	





0212FID06

National Vocational Certificate level 4,in (Textile Sector) "Industrial Garment Expert"

Members of Qualification Development Committee

The following members participated in the Qualification development and validation process.

	process.			
S#	Name	Designation	Organization	Role in QDC
1	Mr. Maqbool Hussain	Production Manager	American Safety	QDC +OP
				+Validation
2	Mr. Faisal Alam Alvi	Textile Designer	Diners, Korangi, Karachi	QDC +OP
				+Validation
3	Mr. Kamran Arif	Pattern Master	Haseeb Clothing	QDC + OP
4	Mr. Muhammad Arshad	Sample Incharge	Midan Safety	QDC +CS
				+Validation
5	Mr. Abdul Nasir	Quality Incharge	American Safety	QDC + OP +CS
6	Ms. Shagufta Anwer	Instructor	STEVTA	OP+validation
7	Ms, Nasreen Nawaz	Instructor	BTEVTA	OP+validation
8	Mr. Abdul Ghani Rajput	Deputy Director	STEVTA	QDC + OP
9	Mr. Salman Shah	Deputy Director	PTEVTA	QDC + OP + CS
				+validation
10	Ms. Farukh Nawaz	Instructor	AJK TEVTA	OP +Validation
11	Mr. Afaq Ahmed	Consultant / Trainer	UNDP YEP	Chairman QDC
				OP + CS
				+Validation
12	Engr. Wazeer Hussain	Consultant / Trainer	UNDP YEP	QDC + OP + CS
	Solangi			+Validation
13	Engr. Liaqat Ali Jamro	Director (A&T)	STEVTA	QDC + OP + CS
				+Validation
14	Mr. Aleem Haider	Instructor	Aman Tech	QDC +
				CS+Validation
15	Engr. Prince Rajpal	DACUM Facilitator / Short	GCT, SITE, Karachi	QDC + OP + CS
		Term Expert		+Validation
16	Ms. Nazma Riaz	Instructor (DM)	KPK TEVTA	Validation
17	Mr. Umair Alam	Lecturer	National Textile University	OP+Validation
18	Mr. Muneeb Shafqat	Program Manager	PHMA	Validation
19	Ms. Hina Gul	Principal	Misbah Institute, Karachi	OP+Validation





20	Ms. Musrat Jabeen	Trainer	UNDP – YEP	OP+Validation
21	Mr. Tanzeem Ahmed	Trainer	AMAN Tech	OP + Validation
22	Ms. Madiha Altaf	Instructor	KPK TEVTA	OP

Entry Requirements

The entry for National Vocational Certificate level 1-4, in (Textile Sector) "Industrial Garment Expert" are given below:

Title	Entry Requirements
National Vocational	
Certificate level 1, in, in	
(Textile Sector)	
"Industrial Stitching	
Machine Helper"	
National Vocational	Entry for assessment for this qualification is open.
Certificate level 2, in	However, entry into formal training institute for this
(Textile Sector)	qualification is person having National Vocational
"Industrial Stitching	Certificate level 1, in (Textile Sector) "Industrial
Machine Operator "	Stitching Machine Helper"
National Vocational	Entry for assessment for this qualification is open.
Certificate level 3, in	However, entry into formal training institute for this
(Textile Sector)	qualification is person having National Vocational
"Industrial Stitching	Certificate level 2, in (Textile Sector) "Industrial
Machine Expert"	Stitching Machine Operator"
National Vocational	Entry for assessment for this qualification is open.
Certificate level 4, in	However, entry into formal training institute for this
(Textile Sector)	qualification is person having National Vocational
"Industrial Garment	Certificate level 3, in (Textile Sector) "Industrial
Expert"	Stitching Machine Expert"





Categorization and Levelling of the Competency Standards

Code	Name of Duty or (Module)	Level	Credit	Category
102200843	Follow Work Health and Safety Policies	1	3	Generic
	Understand the Workplace Policies and	1	2	Generic
041700838	Procedures			Generic
001100850	Follow Basic Communication Skills	1	5	Generic
061100855	Operate Computer Functions	1	5	Generic
101200828	Demonstrate Basic Literacy Skills	1	05	Generic
102200844	Maintain Personal Health and Safety	2	3	Generic
041700839	Communicate the Workplace Policy and Procedure	2	2	Generic
001100851	Perform Basic Communication	2	3	Generic
061100856	Perform Basic Computer Application	2	4	Generic
021200678	Operate single needle lock stitching machine	2	14	Technical
021200679	Operate double needle lock stitching machine	2	10	Technical
021200680	Operate over lock stitching machine	2	7	Technical
021200681	Operate flat lock chain stitching machine	2	7	Technical
021200682	Perform product finishing and packaging	2	10	Technical
102200846	Apply Work Health and Safety Practices (WHS)	3	3	Generic
	Identify and Implement Workplace Policy and	3	2	Generic
041700840	Procedures	3	2	Generic
001100852	Communicate at Workplace	3	3	Generic
061100858	Perform Computer Application Skills	3	4	Generic
041300867	Manage Personal Finances	3	3	Generic
021200683	Prepare prototype	3	10	Technical
021200684	Verify fabric quality	3	14	Technical
021200685	Perform fabric cutting for production	3	8	Technical
021200686	Operate feed of arm chain stitching machine	3	14	Technical
021200687	Operate waist band stitching machine	3	5	Technical
021200688	Make button holes	3	4	Technical
021200689	Operate button attach machine	3	4	Technical
021200690	Operate bar tack machine	3	6	Technical
	Contribute to Work Related Health and Safety	4	3	Generic
102200848	(WHS) Initiatives	7	3	Generic
	Analysis and Develop Workplace Policy and	4	3	Generic
041700841	Procedures	T		Conono





001100853	Perform Advanced Communication	4	3	Generic
061100858	Develop Advance Computer Application Skills	4	4	Generic
041300869	Manage Human Resource Services	4	2	Generic
041300860	Develop Entrepreneurial Skills	4	3	Generic
021200691	Prepare marker for production	4	10	Technical
021200692	Manage sewing production	4	20	Technical
021200693	Manage quality during production	4	14	Technical





Packaging of Qualifications

The National Vocational Qualifications have been packaged as detailed below:

The National Vocational Qualifications have been packaged as detailed below:			
	Manage quality during production		
	Manage sewing production		
	Prepare marker for production		
0212FID06 "Industrial Garment Expert"			
National Vocational Certificate level 4,	Manage Human Resource Services		
in (Textile Sector)			
	Develop Advance Computer Application Skills		
	Perform Advanced Communication		
	Andrew or I Brooker Workshop Bullion		
	Analyse and Develop Workplace Policy and Procedures		
	Contribute to Work Related Health and Safety (WHS) Initiatives		
	1		
	1		
	1		
	Operate bar tack machine		
	Operate bar tack machine Operate button attach machine		
	Operate bar tack machine Operate button attach machine		
	Operate bar tack machine Operate button attach machine Make button holes		
	Operate bar tack machine Operate button attach machine Make button holes		
0212FID05	Operate bar tack machine Operate button attach machine Make button holes Operate waist band stitching machine		
0212FID05 "Industrial Stitching Machine Expert"	Operate bar tack machine Operate button attach machine Make button holes Operate waist band stitching machine		
"Industrial Stitching Machine Expert" National Vocational Certificate level 3, in	Operate bar tack machine Operate button attach machine Make button holes Operate waist band stitching machine Operate feed of arm chain stitching machine		
"Industrial Stitching Machine Expert" National Vocational Certificate level 3,	Operate bar tack machine Operate button attach machine Make button holes Operate waist band stitching machine Operate feed of arm chain stitching machine		
"Industrial Stitching Machine Expert" National Vocational Certificate level 3, in	Operate bar tack machine Operate button attach machine Make button holes Operate waist band stitching machine Operate feed of arm chain stitching machine Perform fabric cutting for production		





	Manage Personal Finances
	Devices Committee Application Chille
	Perform Computer Application Skills
	Communicate at Workplace
	Identify and Implement Workplace Policy and Procedures
	Apply Work Health and Safety Practices (WHS)
	Perform no dest finishing and translation
	Perform product finishing and packaging
	Operate flat lock chain stitching machine
	Operate over lock stitching machine
0212FID04	
"Industrial Stitching Machine Operator" National Vocational Certificate level 2, in	Operate double needle lock stitching machine
(Textile Sector)	Operate single needle lock stitching machine
	Operate single needle lock stitching machine
	Demonstrate Basic Numeracy Skills
	Develop Entrepreneurial Skills
	Perform Basic Computer Application
	Perform Basic Communication
	Terrorin Basic Communication
	Communicate the Workplace Policy and Procedure
	Maintain Banaanal Haalibaan 10-fat
	Maintain Personal Health and Safety





1

"Industrial Stitching Machine Operator" National Vocational Certificate level 1, in (Textile Sector) **Demonstrate Basic Literacy Skills**

Operate Computer Functions

Follow Basic Communication Skills

Understand the Workplace Policies and Procedures

Follow Work Health and Safety Policies





Detail of Competency Standards

102200843 Comply Work Health and Safety Policies

Overview: This unit describes the performance outcomes, skills and knowledge required to apply general work health and safety requirements in the workplace. Communicate work and health safety assess at work place. It describes generic work health and safety responsibilities applicable to employees without managerial or supervisory responsibilities.

Competency Units	Performance Criteria
CU1. Work safely at work place	P1. Identify relevant organizational safety policies and procedures
	P2. Categorize tools and equipment as per requirements
	P3. Maintain tools and equipment
	P4. Follow established safety procedures during work activities
	P5. Identify existing or potential safety issues to designated persons
	P6. Report work-related incidents and accidents to supervisor
	P7. Take necessary measures to minimizing risks
CU2. Communicate work health and safety (WHS) assess at work place	 P1. Raise work health and safety issues with supervisor. P2. Contribute to workplace meetings and other consultative processes for work health and safety management at the workplace P3. Make suggestions for improving work health and safety practices
CU3. Minimize risks to personal safety at work place	 P1. Identify situations that may endanger the personal safety P2. Document the incident regarding personal safety at work place P3. Eliminate workplace hazards regarding personal safety P4. Identify damaged items and equipment for personal safety P5. Notify supervisor regarding damaged items and equipment for personal safety





CU4. Minimize risks to	P1. Identify situations that may endanger the public safety
public safety	P2. Document the incident at work sites
	P3. Eliminate workplace hazards at work sites
	P4. Identify damaged items and equipment related to public safety
	P5. Notify Situation that may endanger situation for safety
	measures.

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:

K1: Identify the commonly used tools and equipment used at workplace.

K2: Rights and responsibilities of employers and employees

K3: Consultative processes to manage and monitor health and safety issues to enable active participation in maintaining a safe workplace

K4: State potential hazards in the workplace

K5: State commonly used hazard signs and safety symbols

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) to be competent in this competency standard:

Identify health and safety policies to maintain and avoid any unwanted incident.





041700838 Obey the Workplace Policies and Procedures

Overview: This unit describes the skills and knowledge required to develop and implement a workplace policy & procedures and to modify the policy to suit changed circumstances. It applies to individuals with managerial responsibilities who undertake work developing approaches to create, monitor and improve strategies and policies within workplaces and engage with a range of relevant stakeholders and specialists..

Com	petency Units	Performance Criteria		
CU1.	Obey the workplace	P1. Wear suitable clothes for the workplace and respect local		
	personal	and cultural contexts		
	appearance and	P2. Meet specific company dress code requirements		
	hygiene			
CU2.	Follow work ethics	P1. Follow company value/ ethics code/ conduct policies and		
		guidelines		
		P2. Use company resources in accordance with company		
		ethical standards		
		P3. Conduct personal behavior and relationships in accord with		
		company policy & procedures		
		P4. Demonstrate ethical behavior with co-workers		
		P5. Report work incident situations or resolve accordingly		
CU3.	Demonstrate the	P1. Practice the positive behavior		
	Work place behaviors	P2. Avoid arguing		
		P3. Adopt flexibility in behavior to accept the resistance		
CU4.	Communicate	P1. Listen directions carefully		
	workplace policy & procedures	P2. Ask relevant questions politely		
		P3. Avoid to use abusive language/ expression		
		P4. Respect co-workers and others		
CU5.	Review the	P1. Ensure proper implementation of policies		
	implementation of workplace policy &	P2. Enlist the gaps for improvement		
	procedures	P3. Follow the feedback, if any		





Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:

K1: Rules, regulations and SOPs applicable to the organization

K2: Turnaround time to achieve target/goal.

K3: Operational hierarchal levels in an organization.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) to be competent in this competency standard:

Follow work place policy personal appearances adopting company values/ ethics/ codes and broacher policies for ensuring work place SOP's





001100850 Follow Basic Communication Skills (General)

Overview: After successful completion of this module you will be able to listen attentively, develop non-verbal communication, and identify communication barriers, interview preparation for job and different communication platforms in the workplace and throughout your career.

This unit of competency is designed to manage the workers and other personnel that can help in improving work quality and quantity through basic communication skills

Competency Units	Performance Criteria		
-	P1. Listen attentively to others to improve communication skills		
listening to Skills	P2. Avoid interrupting while listening others		
	P3. Ask questions to ensure understanding		
	P4. Receive and follow instructions as given by supervisor		
	P5. Give the speaker regular feedback to communicate		
	appropriately		
CU2. Develop Nonverbal	P1. Maintain eye contact to improve communication		
communication with	P2. Use facial expressions and gestures		
peers	P3. Use Body language to communicate appropriately		
	P4. Participate within Peers		
CU3. Prepare for Interview	P1. Prepare yourself for interview to employer		
to get a job	P2. Follow schedule according to the sequence of interview		
	P3. Use communication techniques used while appearing in		
	interview		
	P4. Provide basic evidence of related skill		
	P5. Respond appropriately to strong client emotional reactions		
CU4. Use communication platform at workplace	 P1. Convey message using different communication plate forms Face to face Video chat Phone calls/messages Social Media 		
CU5. Identify communication barriers to improve interpersonal skills	P1. Identify communication barriers to improve communication skills with each other i.e.Attitudinal barrier		





- Physical Barrier
- Long differences
- Conflicting information
- Differing status, position /self-expression
- **P2.** Use strategies to overcome these barriers in the client-counsellor relationship

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard.

This includes the knowledge of:

K1: Minimizing communication barriers

K2: Listening, and responding with an open mind in a more effective way.

K3: appropriate communication methods.

K4: verbal and non-verbal messages appropriately.

K5: Confidence building

K6: Body language

K7: Appropriate Voice tone

K8: Interpersonal skills

K9: listening Skills

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Find a job through social media resources
 - 1. Prepare yourself to appear in interview by following points:
 - Effective listening skills
 - o Body language
- Work in groups of 3-5 members.
 - 1. Think of a situation when you tried to communicate with another person. Or when somebody tried to communicate with you, and it failed.





- 2. Think about the problems or barriers that interfered with the communication.
 - o List the reasons for failure identified by your group.
- Non-verbal communication

Have activity cards:

- o Worried
- о Нарру
- o Disappointed
- o Laughing
- o Annoying

Participants to draw one of the activity cards. Without speaking, communicate the feeling or emotion on the card to the rest of the group. Have one participant at time get up in front of the group.





061100855 Operate Computer Functions (General)

Overview: The competency Standard describe skills and knowledge required to setup a computer system, organize files in folders, and shutdown a computer system.

Competency Units		Performance Criteria		
CU1.	Set up the computer for use	P1. Identify physical components of computer		
		P2. Identify peripheral devices of the computer		
		P3. Connect all components of computer		
		P4. Follow procedures to turn on the computer system		
CU2.	Organize files in	P1. Create folders/subfolders with suitable names		
	!	P2. Save files in relevant folders.		
		P3. Rename and move folders in different drives		
		P4. Move folders and files using drag and drop techniques		
		P5. Save folders and files on different media		
		P6. Search for folders/subfolders and files using appropriate tool		
		bars		
		P7. Delete Folder files		
	P	P8. Restore deleted folder files		
CU3.	Shut down	P1. Save any work to be retained		
	P3	P2. Close open application programs correctly		
		P3. Shut down computer		
		P4. Switch off any unused peripheral devices		
		P5. Ensure computer safety		

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. This includes the knowledge of:

K1: Basic parts of a computer

K2: Definition of computer

K3: Definition of Drives

K4: enlist computer component





Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Switch on the computer
- Attach Computer component
- Switch on Peripheral devices
- Make a folder in any partition(drive) in hard disk
- Give name to the folder
- Save file in the folder
- delete the folder/File
- Shut down computer

The evidence should integrate employability skills with workplace tasks and job roles and verify competency is able to be transferred to other circumstances and environments





102200844 Comply with Personal Health and Safety Guidelines

Overview: This Competency Standard identifies the competencies required to protect/apply occupational Safety, health and Environment at workplace according to the industry's approved guidelines, procedures and interpret environmental rules/regulations. Trainee will be expected to identify and use Personal Protective Equipment (PPE) according to the work place requirements. The underpinning knowledge regarding Observe Occupational Safety and Health (OSH) will be sufficient to provide the basis for the job at workplace.

Competency Units	Performance Criteria		
CU1. Identify Personal	P1: Identify risk to personal health		
Hazards at	P2: Identify hygiene and safety at work place		
Workplace	P3: Identify processes		
	P4: Identify tools, equipment and consumable materials that have		
	the potential to cause harm		
	P5: Report, identified risk to Health, hygiene and safety to		
	concerned		
CU2. Apply Personal	P1: List the Personal Protective equipment		
Protective and	P2: Select personal protective equipment in terms of type and		
Safety Equipment	quantity according to work orders.		
(PPE)	P3: Wear personal protective equipment according to job		
	requirements.		
	P4: Clean personal protective equipment		
	5: Stored Personal Protective equipment in proper place after		
	use.		
CU3. Comply with	P1: Maintain cleanliness and hygiene as per organizational policy		
Occupational Safety	P2: Comply with Health, hygiene and safety precautions before		
and Health (OSH)	starting work		
	P3: Comply organizational Health, hygiene and safety guidelines		
	during work		
	P4: Deal with resolvable problems according to prescribed		
	procedures		
	P5: Report un resolvable problems to concerned		





	P6: Place the tools equipment etc at their prescribed place after
	completion of work
CU4. Dispose of	P1: Identify hazardous waste materials which needs to be
hazardous	disposed off
Waste/materials	P2: Segregate hazardous or non-hazardous waste carefully from
from the designated	the designated area as per approved procedure
area	P3: Use proper disposal hazardous containers for dispose-off
	hazardous waste as per procedure
	P4: Take necessary precautions like putting masks and gloves
	while disposing hazardous waste/ materials as per standard
	operating procedure

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:

K1: Explain safety rules and regulations of organization

K2: List Personal protection and safety Equipment

K3: Describe meaning of Safety signs and symbols

K4: Demonstrate understanding of safety related Standard Operating Procedure/guidelines

K5: Describe waste disposal SOPs

K6: Explain best practices relating to clean and safe work environment

Critical Evidence(s) Required

The candidate needs to produce following critical evidence (s) to be competent in this competency standard:

A person who demonstrates competency in this unit must be able to provide evidence of maintaining personal health and hygiene practices. The evidence should integrate employability skills with workplace tasks and job roles and verify competency is able to be transferred to other circumstances and environments.





041700839 Communicate the Workplace Policy and Procedure

Overview: This unit describes the performance outcomes, skills and knowledge required to develop communication skills in the workplace. It covers gathering, conveying and receiving information, along with completing assigned written information under direct supervision.

Competency Units	Performance Criteria			
CU1. Identify workplace	P1. Identify organizational communication requirements and			
communication procedures	workplace procedures with assistance from relevant			
	authority			
	P2. Identify appropriate lines of communication with supervisors			
	and colleagues.			
	P3. Seek advice on the communication method/equipment most			
	appropriate for the task			
CU2. Communicate at	P1. Use effective questioning, and active listening and speaking			
workplace	skills to gather and convey information			
	P2. Use appropriate non-verbal behavior at all times			
	P3. Encourage, acknowledge and act upon constructive			
	feedback			
CU3. Draft Written	P1. Identify and comply with required range of written materials			
Information	in accordance with organizational policy and procedures			
	P2. Draft and present assigned written information for approval,			
	ensuring it is written clearly, concisely and within designated			
	timeframes.			
	P3. Ensure written information meets required standards of			
	style, format and detail.			
	P4. Seek assistance and/or feedback to aid communication			
	skills development			
CU4. Review Documents	P1. Check draft for suitability of tone for audience, purpose,			
	format and communication style			
	P2. Check draft for readability, grammar, spelling, sentence and			
	paragraph construction and correct any inaccuracies or			
	gaps in content.			
	P3. Check draft for sequencing and structure			
	P4. Check draft to ensure it meets organizational requirements			





P5. Ensure draft is proofread, where appropriate, by supervisor	
or colleague	

Knowledge and Understanding

K1: Key provisions of relevant regulations that may affect aspects of business operations, such as privacy laws

K2: Organizational policies, plans and procedures.

K3: Barriers to communication

K4: Communication model

K5: Verbal and written communication techniques

Critical Evidence(s) Required

A person who demonstrates competency in this unit must be able to provide evidence of the ability to develop communication skills in the workplace. It covers gathering, conveying and receiving information, along with completing assigned written information under direct supervision. The evidence should integrate employability skills with workplace tasks and job roles and verify competency is able to be transferred to other circumstances and environments.





001100851 Perform Basic Communication (Specific)

Overview: This unit describes the skills and knowledge required to assist in the development of communication competence by providing information regarding different forms of communication and their appropriate use.

By the end of this program, learners will be able, to communicate more effectively and efficiently by: working in a team, follow supervisor's instructions and develop generic communication work skills at workplace

Competency Units		Performance Criteria			
CU1. Communicate in a	P1.	Treat team members with respect			
team to achieve	P2.	Maintain positive relationships to achieve common			
intended outcomes		organizational goals			
	P3.	Get work related information from team			
	P4.	Identify interrelated work activities to avoid confusion			
	P5.	Adopt communication skills, which are designed in a team.			
	P6.	Identify problems in communication with a team			
	P7.	Resolve Communication barrier through discussion and			
		mutual agreement			
CU2. Follow Supervisor's	P1.	Receive the instructions from Supervisor			
instructions as per	P2.	Carry out the instructions of the supervisor			
organizational SOPs	P3.	Report to the supervisor as per organizational SOPs			
CU3. Develop Generic	P1.	Develop basic reading skills			
communication	P2.	Develop Basic writing Skills			
skills at workplace	P3.	Develop basic listening skills			

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. This includes the knowledge of:

K1: Basic Learn and understand Types of communication





K2: Basic Reading Skills

K3: Basic Writing skills

K4: Basic Verbal communication skills

K5: Basic Problem-solving skills

K6: Basic Self-Management Skills

K7: Basic Technology Skills

K8: Basic Interview Skills

K9: Basic Workplace dress code

K10: Basic The role of team members and functionality of the teams

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

Make a list of appropriate communication skills with colleagues and supervisors





061100856 Perform Basic Computer Application (Specific)

Overview: This unit describes the skills and knowledge required to use spreadsheet to prepare a page of document, develops familiarity with Word, Excel, Access, PowerPoint, email, and computer graphics basics.

It applies to individuals who perform a range of routine tasks in the workplace using a fundamental knowledge of spreadsheets, Microsoft office and computer graphics in under direct supervision or with limited responsibility.

Competency Units	Performance Criteria
CU1. Create Word	P1. Open word processing application
Documents	P2. Create a word document
	P3. Customize page layout with relevant name setting
	P4. Set up page in a word document
	P5. Edit word document as required
	P6. Use simple formatting tools when creating the document
	P7. Save word document to directory
	P8. Insert table in a word document
	P9. Insert appropriate images into document as necessary
	P10. Insert header/footer in a word document
	P11. Insert section break in a word document
	P12. Set style in word document
	P13. Select basic Print settings
	P14. Print the document
CU2. Use internet fo	r P1. Use search engines to open website
Browsing	P2. Search data on different topics
	P3. Refine search to increase relevance of information or
	content
	P4. Navigate a website to access the information or content
	required





Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. This includes the knowledge of:

K1: Describing formatting styles and their effect on formatting, readability and appearance of documents

K2: Outline purpose, use and function of word-processing software.

K3: Editing in MS Word

K4: Formatting in MS word

K5: Use of different search engines

K6: Use of different web pages.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Identify the components of computer
- Follow organizational ergonomic work health and safety (WHS) requirements and practices
- Create, open and retrieve documents using customized basic settings
- Format documents by creating tables and adding text, objects and images
- Save and prints documents.
- Download data through web browser





021200678: Operate Single Needle Lock Stitching Machine

Overview: This competency standard covers the skills and knowledge required to prepare machine for sewing and operate Single needle lock stitching machine for production of required garments.

Competency Units	Perf	Performance Criteria	
CU1. Prepare machine for	P1.	Prepare workstation for single needle lock stitch.	
sewing	P2.	Follow safety precautions as per SOP / manual.	
	P3.	Check machine parts as per guidelines.	
	P4.	Select sewing needle and sewing thread according to	
		the sewing operation and the fabric in use	
	P5.	Select sewing guides according to sewing operation	
		(use of various sewing feet or sewing guides)	
	P6.	Arrange material for sewing operations.	
	P7.	Check Stitch per Inch (SPI) and quality on rough	
		fabric for verifying quality for production.	
CU2. Perform sewing	P1.	Execute machine control exercise.	
operation with single	P2.	Perform sewing operations as per product	
needle lock stitch		requirement.	
machine for production	P3.	Take corrective measure for faults occur during	
		sewing if required.	
	P4.	Complete target as per given time frame.	
	P5.	Review sewing operation randomly.	
CU3. Clean workstation	P1.	Clean machine after closing the job.	
	P2.	Cover machine for safety.	
	P3.	Collect and store waste as per company's policy.	
	P4.	Put all tools in tool box.	

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:





K1: Define proper use and handling of equipment

K2: Identify measuring tools

K3: Describe sewing guides.

K4: Explain checking of oil level of machine.

K5: Define different types of needles and its identification.

K6: Identify types and classes of stitch

K7: Define threading with proper guidance

K8: Determine thread tension according to the fabric and sewing thread in use

K9: Identify bobbins and bobbin case with their purpose

K10: Identify types and classes of seam

K11: Identify folders, sewing feet and attachments

K12: Describe production and handling techniques

K13: Define Single cycle

K14: Identify Stitching defects with their causes and remedies

K15: Discuss machine cleaning

K16: Describe troubleshooting for machine faults.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Check SPI and quality on rough fabric as per spec sheet.
- Perform sewing operation

List of Tools and Equipment

- Single needle lock stitching machine
- Tool Box
- Scissor
- Clippers
- Measurement tools
- Different sewing guides (sewing guides for hem or distance etc.)
- Different sewing feet (hemming foot, top stitching foot)
- Different sewing needles





021200679: Operate Double Needle Lock Stitching Machine

Overview: This competency standard covers the skills and knowledge required to prepare machine for sewing and operate Double needle lock stitching machine for production of required garments.

Competency Units	Performance Criteria	
CU1. Prepare machine for	P1.	Prepare workstation for double needle lock stitch.
sewing		Follow safety precautions as per SOP / manual
	P3.	Check machine parts as per guidelines
	P4.	Select sewing needle and sewing thread according to
	the sewing operation and the fabric in use	
	P5. Arrange material for sewing operations	
	P6.	Check Stitch per Inch (SPI) and quality on rough fabric
		for verifying quality for production
CU2. Perform sewing	P1.	Execute machine control exercise.
operation by double	P2.	Perform sewing operations as per requirement
needle lock stitch	P3.	Take corrective measure for faults occur during sewing
machine for production	if required	
	P4. Complete target as per given time	
	P5.	Review sew operation randomly
CU3. Clean workstation	P1.	Clean machine after closing the job
	P2.	Cover machine for safety
	P3.	Collect and store waste as per company's policy
	P4.	Put all tools in tool box

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Define proper use and handling of equipment

K2: Identify measuring tools

K3: Describe needle guard

K4: Explain checking of oil level of machine.





K5: Define different types of needles and its identification.

K6: Define threading with proper guidance

K7: Determine thread tension according to the fabric and sewing thread in use

K8: Identify bobbins & bobbin case and their purpose

K9: Identify types and classes of seam

K10: Identify folders and attachments

K11: Describe production and handling techniques

K12: Define Single cycle

K13: Identify Stitching defects and their causes with remedies

K14: Discuss machine cleaning

K15: Describe troubleshooting for machine faults.

K16: Define Split bars

K17: Identify machine faults.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Check SPI and quality on rough fabric as per spec sheet.
- Perform sewing operation

List of Tools and Equipment

- Double needle lock stitching machine
- Tool Box
- Scissor
- Clippers
- Measurement tools
- Different sewing guides (sewing guides for hem or distance etc.)
- Different sewing feet (hemming foot, top stitching foot)
- Different sewing needles





021200680: Operate Over Lock Stitching Machine

Overview: This competency standard covers the skills and knowledge required to prepare machine for sewing and operate over lock stitching machine for production on garments at 3 to 6 thread safety over lock.

Competency Units		Performance Criteria	
CU1. Prepare machine for		Prepare workstation for over lock stitch	
sewing		Follow safety precautions as per SOP / manual	
		Check machine parts as per guidelines	
	P4.	Select sewing needle and sewing thread according to	
		the sewing operation and the fabric in use	
	P5.	Arrange material for sewing operations	
	P6.	Check Stitch per Inch (SPI) and quality on rough fabric	
		for verifying quality for production	
CU2. Perform sewing	P1.	Execute machine control exercise	
operation by using over	P2.	Perform over lock stitching operations as per	
lock stitching		requirement	
		Take corrective measure for faults occur during sewing	
		if required	
	P4.	Complete target as per given time	
	P5.	Review stitch operation randomly	
CU3. Clean workstation	P1.	Clean machine after closing the job	
		Cover machine for safety	
	P3.	Collect and store waste as per company's policy	
		Put all tools in tool box	

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Define proper use and handling of equipment

K2: Identify measuring toolsK3: Describe needle guard





K4: Explain checking of oil level of machine.

K5: Define different types of needles and its identification.

K6: Define threading with proper guidance

K7: Determine thread tension according to the fabric and sewing thread in use

K8: Identify bobbins and bobbin case and their purpose

K9: Identify types and classes of seam

K10: Identify folders and attachments

K11: Describe production and handling techniques

K12: Define Single cycle

K13: Identify Stitching defects with their causes and remedies

K14: Discuss machine cleaning

K15: Describe troubleshooting for machine faults.

K16: Identify machine faults.

K17: Identify different types of over lock stitch

K18: Explain 3 thread safety over lock and its purpose

K19: Explain 4 thread safety over lock and its purpose

K20: Explain 5 thread safety over lock and its purpose

K21: Explain 6 thread safety over lock and its purpose

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Check SPI and quality on rough fabric as per spec sheet.
- Perform over lock stitching operation as per buyer's requirement.

List of Tools and Equipment

- 3 thread Over lock stitching machine
- Tweezers
- L key
- Tool Box
- Blower
- Different sewing needles





021200681: Operate Flat Lock Chain Stitching Machine

Overview: This competency standard covers the skills and knowledge required to prepare machine for sewing and operate flat lock chain stitching machine for production on garments.

Comp	petency Units	Performance Criteria	
CU1.	Prepare machine for	P1.	Prepare workstation for flat lock chain stitch
	sewing	P2.	Follow safety precautions as per SOP / manual
		P3.	Check machine parts as per guidelines
		P4.	Select sewing needle and sewing thread according to
			the sewing operation and the fabric in use
		P5.	Arrange material for sewing operations
		P6.	Check Stitch per Inch (SPI) and quality on rough fabric
			for verifying quality for production
CU2.	Perform sewing	P1.	Execute machine control exercise
	operation by using the	P2.	Perform stitching operations as per requirement
	flat lock chain stitching	P3.	Take corrective measure for faults occur during sewing
			if required
		P4.	Complete target as per given time
		P5.	Review stitching operation randomly
CU3.	Clean workstation	P1.	Clean machine after closing the job
		P2.	Cover machine for safety
		P3.	Collect and store waste as per company's policy
		P4.	Put all tools in tool box

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Define proper use and handling of equipment

K2: Identify measuring tools

K3: Explain checking of oil level of machine.

K4: Define different types of needles and its identification

K5: Identify types and classes of stitch





K6: Define threading with proper guidance

K7: Identify tension levels

K8: Determine thread tension according to the fabric and sewing thread in use

K9: Identify bobbins & bobbin case and their purpose

K10: Identify types and classes of seam

K11: Identify folders and attachments

K12: Describe production and handling techniques

K13: Define Single cycle

K14: Identify Stitching defects with their causes and remedies

K15: Discuss machine cleaning

K16: Describe troubleshooting for machine faults

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Check SPI and quality on rough fabric as per spec sheet
- Perform sewing operation as per requirement

List of Tools and Equipment

- Flat lock chain stitching machine
- Tweezers
- L key
- Tool Box
- Blower
- Folder and attachment as per requirement
- Different sewing needles





021200682: Perform Product Finishing and Packaging

Overview: This competency standard covers the skills and knowledge required to cropping, pressing, checking, packing and able to manage stock and able to inspect clock-wise checking of garments.

Competency Units	Per	Performance Criteria	
CU1. Perform Cropping	P1.	Crop excess threads without damaging the product to	
		maintain quality.	
	P2.	Suck loose threads through vacuum thread sucking	
		machine.	
	P3.	Tweak product to separate loose threads.	
CU2. Perform Pressing	P1.	Prepare workstation for pressing as per requirement.	
	P2.	Press product as per requirement.	
CU3. Perform Checking	P1.	Inspect clockwise checking for quality as per	
		requirement.	
	P2.	Verify product measurement as per spec sheet.	
	P3.	Verify product trims and accessories as per spec sheet.	
	P4.	Prepare checking report (DHU) on company's standard	
		format.	
CU4. Perform Packing	P1.	Attach accessories on product as per requirement.	
	P2.	Fold product as per spec sheet.	
	P3.	Pack product as per spec sheet.	
	P4.	Prepare packing list as per specification.	
	P5.	Collect rejected product as per quality policy.	
	P6.	Identify rejected accessories for dispose-off as per	
		company's policy.	
CU5. Manage Stock	P1.	Place packed product at warehouse for shipment.	
	P2.	Mark packed product for different buyers.	
	P3.	Generate report for finished packed products (Bags /	
		cartons)	





The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Define proper use and handling of equipment

K2: Use measuring tools

K3: Define cropping

K4: Identify types of tools for cropping

K5: Discuss methods of Tweaking.

K6: Define use of brush for woolen garment

K7: Identify different types and methods of pressing machines according to the fabric and garment type

K8: Determine care instructions for pressing according to the fabric and garment type

K9: Calculate DHU (Defects Hundred Unit)

K10: Define clockwise inspection

K11: Identify quality criteria according to the product to control

K12: Explain product measurement

K13: Define spec sheet

K14: Define Fabric Trims

K15: Define Fabric Accessories

K16: Define Tagging

K17: Define Folding

K18: Explain method of packing Ratio

K19: Define Stacking

K20: Define use of Warehouse.

K21: Explain FIFO / LIFO

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Crop excess threads without damage product to maintain quality.
- Press product as per requirement.
- Inspect clockwise checking as per requirement.





- Fold product as per spec sheet including measurement
- Perform inspection report on company's standard format.

LIST OF TOOLS AND EQUIPMENT

- Iron
- Steamer / Boiler for 5 Irons
- Clippers
- Checking Table
- Iron Stand
- Iron Table
- Measurement Tape
- Calculator
- Computer
- Tag Gun
- Spot Gun
- Tape dispenser
- Brush
- Pallet
- Lifter
- Weighing balance
- Packing Table
- Glue Gun
- Racks
- Packing accessories (hangtags, price tags, poly bags, strings etc)
- Packing list





102200846 Apply Work Health and Safety Practices (WHS))

Overview: This unit describes the skills to work with safety and participate in hazard assessment activities, follow emergency procedures and participate OHS practices in process.

Comp	petency Units	Performance Criteria	
CU1. Implement safe work practices at		P1.	Implement relevant rules and procedures of WHS at work place.
	work place	P2.	Comply with duty of care requirements
		P3.	Use personal protective equipment according to safe work
			practices
		P4.	Contribute to WHS consultative activities
		P5.	Raise WHS issues with relevant personnel
CU2. Participate in		P1.	Identify hazards or WHS issues in the workplace to relevant
	hazard assessment activities a work		personnel
	place		Assess and control risks according to own level of
			responsibility, in line with workplace procedures
		P3.	Report hazards or WHS issues in the workplace to relevant
			personnel
		P4.	Document risk control actions as required
CU3.	Follow emergency	P1.	Report emergencies or incidents promptly to relevant
	procedures at workplace		personnel
	workplace	P2.	Deal with emergencies in line with own level of responsibility
		P3.	Implement evacuation procedures as required
CU4.	Participate in OHS	P1.	Contribute to workplace meetings, inspections or other
	consultative		consultative activities
	processes	P2.	Raise OHS (Occupational Health and Safety) issues with
			designated persons in accordance with organizational
			procedures
		P3.	Take actions to eliminate workplace hazards or to reduce
			risks





The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:

K1: Outline the WHS rights and responsibilities that apply to own role

K2: Explain the term duty of care

K3: Describe typical health and safety roles in the workplace

K4: List and describe common safety signs and symbols

K5: Explain procedures for reporting hazards, risks, incidents and accidents

K6: Identify and describe common hazards and major causes of accidents relevant to the workplace

K7: Explain what the term risk control means

K8: List and describe potential emergency situations and how to respond to them

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

Demonstrate evidences of the Health and safety Processes to avoid any incident





041700840 Identify and Implement Workplace Policy and Procedures

Overview: This unit describes the skills and knowledge required to develop and implement a workplace policy & procedures and to modify the policy to suit changed circumstances. It applies to individuals with managerial responsibilities who undertake work developing approaches to create, monitor and improve strategies and policies within workplaces and engage with a range of relevant stakeholders and specialists.

Competency Units	Performance Criteria
CU1. Identify workplace	P1. Identify the workplace policy & procedures
policy & procedures	P2. Apply appropriate strategies that can be used to measure
	whether your workplace health and safety obligations are
	being met.
	P3. Assure the policies are realistic, resources and personnel to
	implement
	P4. Implement the policy & procedures that reflects the
	organizations commitments
	P5. Ensure the appropriate methods of implementation,
	outcomes and performance indicators
CU2. Implement	P1. Apply and assign responsibility for recording systems to
workplace policy & procedures	track continuous improvements in policy & procedures
procedures	P2. Implement strategies for continuous improvement in
	effective and efficient information
CU3. Communicate	P1. Communicate procedures to help implement workplace
workplace policy & procedures	policy
processia.co	P2. Inform those involved in implementing the policy about
	expected outcomes, activities to be undertaken and
	assigned responsibilities
CU4. Review the implementation of	P1. Identify the trends that may require remedial actions
workplace policy &	P2. Record the trends that may require remedial actions.
procedures	P3. Ensure policy and procedures as required are made for
	continuous improvement of performance





The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:

K1: Legislation, regulations and codes of practice applicable to the organization

K2: internal and external sources of information and organizational policy & procedures

K3: Typical barriers to implementing policies and procedures in an organization.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

Identify evidences of the ability to implement work place policy and procedures. briefly identify work place procedures to avoid incident.





001100852 Communicate at Workplace

Overview: This unit describes the performance outcomes, skills and knowledge required to develop communication skills in the workplace. It covers gathering, conveying and receiving information, along with completing assigned written information under direct supervision..

CU1. Communicate within the organization P1. Communicate with other departments. P3. Use various media to communicate effectively P4. Communicate orally and written CU2. Communicate outside the organization P1. Deal with vendors P2. Deal with clients/customers P3. Interact with other organisations P4. Use various media to communicate effectively P5. Work with people of different cultures / backgrounds CU3. Communicate effectively in workgroup P1. Assess the issues to provide relevant suggestion to group members P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes P4. Communicate messages to group members clearly to
P3. Use various media to communicate effectively P4. Communicate orally and written P1. Deal with vendors Outside the organization P3. Interact with other organisations P4. Use various media to communicate effectively P5. Work with people of different cultures / backgrounds P1. Assess the issues to provide relevant suggestion to group members P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
CU2. Communicate outside the organization P3. Interact with other organisations P4. Use various media to communicate effectively P5. Work with people of different cultures / backgrounds CU3. Communicate effectively in workgroup P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
CU2. Communicate outside the organization P3. Interact with other organisations P4. Use various media to communicate effectively P5. Work with people of different cultures / backgrounds CU3. Communicate effectively in workgroup P1. Assess the issues to provide relevant suggestion to group members P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
outside the organization P2. Deal with clients/customers P3. Interact with other organisations P4. Use various media to communicate effectively P5. Work with people of different cultures / backgrounds P1. Assess the issues to provide relevant suggestion to group members P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
P3. Interact with other organisations P4. Use various media to communicate effectively P5. Work with people of different cultures / backgrounds P1. Assess the issues to provide relevant suggestion to group members workgroup P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
P4. Use various media to communicate effectively P5. Work with people of different cultures / backgrounds P1. Assess the issues to provide relevant suggestion to group members workgroup P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
P5. Work with people of different cultures / backgrounds P1. Assess the issues to provide relevant suggestion to group members workgroup P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
CU3. Communicate effectively in workgroup P1. Assess the issues to provide relevant suggestion to group members P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
effectively in members P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
workgroup P2. Resolve the issues/ problems /conflicts within the group P3. Arrange group working sessions to increase the level of participation in the group processes
P3. Arrange group working sessions to increase the level of participation in the group processes
participation in the group processes
P4. Communicate messages to group members clearly to
ensure interpretation is valid
P5. Communicate style /manner to reflect professional
standards/ awareness of appropriate cultural practices
P6. Act upon constructive feedback
CU4. Communicate in P1. Identify relevant procedures for written information
writing P2. Use strategies to ensure correct communication in writing
.i.e.
correct composition
• clarity
• comprehensiveness
accuracy
appropriateness





P3.	Draft assigned written information for approval, ensuring
	it is written within designated timeframes
P4.	Ensure written information meets required standards of
	style, format and detail
P5.	Seek assistance / feedback to aid communication skills
	development

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. This includes the knowledge of:

K1: Importance of intra and inter organizational communication

K2: Basics of business communication

K3: Defining Modes of communication

K4: Effective communication in workgroup

K5: Communicating through writing

K6: The importance of teamwork

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

In your current position, what types of written communication do you use most often? (List them all).





061100858 Perform Computer Application Skills

Overview: This unit describes the skills and knowledge required to use spreadsheet applications, prepare in page documents, develops familiarity with Word, Excel, Access, PowerPoint, email, and computer graphics basics.

It applies to individuals who perform a range of routine tasks in the workplace using a fundamental knowledge of spreadsheets, Microsoft office and computer graphics in under direct supervision or with limited responsibility.

Competency Units	Perf	Performance Criteria		
CU1. Prepare In-page	P1.	Set keyboard preferences according to information		
documents as per		requirements		
required information	P2.	Layout Page according to information requirements		
	P3.	Toggle between Languages		
	P4.	Identify the usage of tool bar		
	P5.	Insert Columns as per requirement		
	P6.	Print the document		
CU2. Prepare	P1.	Create workbook according to information requirements		
Spreadsheets as per	P2.	Insert sheet according to information requirements		
required information	P3.	Enter basic formulae / functions using cell referencing		
		when required		
	P4.	Correct formulas when error messages occur		
	P5.	Use a range of common tools during spreadsheet		
		development		
	P6.	Edit columns and rows within the spreadsheet Filter data		
	P7.	Save the spreadsheet to a folder on a storage device		
	P8.	Format spreadsheet using formatting features as required		
	P9.	Incorporate object and chart in spreadsheet		
	P10.	Print spreadsheet		
CU3. Use MS Office as per	P1.	Use Microsoft Word for documentation		
required information	P2.	Use Microsoft Excel for documentation		
	P3.	Use Microsoft PowerPoint for presentation		
	P4.	Perform OneNote		
	P5.	Perform Outlook for emails		
	P6.	Perform Publisher applications		





CU4. Perform computer	P1.	Perform graphic fundamentals in basic applications	
graphics in basic	P2.	Draw Points and lines to make images	
applications	P3.	Draw Dots in space to make images	
	P4.	Draw lightening blot Shapes to make images	
	P5.	Enlarge circles and rectangles to block in forms	
CU5. Create Email account	P1.	Make email account for communications	
for communications	P2.	. Compose text of an email message according to	
		organizational guidelines as required	
	P3.	Create an automatic signature for the user	
	P4.	Attach files to email message where required	
	P5.	Send email message	
	P6.	Reply to / forward a received message using available	
		features	
	P7.	. Save an attachment to the relevant folder	
	P8.	Save email message using available settings	
	P9.	Adjust email accounts to restrict and quarantine possible	
		email security problems	
		Print email message as required	
		Print email message as required	

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. This includes the knowledge of:

- K1: List basic technical terminology related to reading help files and prompts
- **K2:** Explain the effect of formatting and appearance on the readability and usability of spreadsheets
- **K3:** Outline log-in procedures relating to accessing a personal computer (PC)
- **K4:** Describe the purpose, use and function of spreadsheet applications.
- K5: Understand MS Word to create documents, flyers, publications
- **K6:** Understand **MS PowerPoint** to create presentations
- K7: Understand MS Excel to store, organize, and manipulate data
- **K8:** Understand **OneNote** to organize data you collect including handwritten notes, drawings, screen captures, audio clips, and more





K9: Understand of Publisher to create extensive publications, posters, flyers, menusK10: Understand Outlook to manage email and calendars, to do lists, and contacts

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Create spreadsheets
- Customize basic settings
- Format spreadsheets
- Apply basic formulas
- Insert objects and charts in spreadsheets
- Save and print spreadsheets





041300867 Manage Personal Finances

Overview: This unit of competency describes the outcomes required to manage develop, implement and monitor a personal budget in order to plan regular savings and manage debt effectively.

Competency Units	Performance Criteria		
CU1. Develop a personal	P1. Calculate current living expenses using available		
budget	information to prepare a personal budget.		
	P2. Keep a record of all income and expenses for a short period		
	of time to help estimate ongoing expenses.		
	P3. Subtract total expenses from total income to determine a		
	surplus or deficit budget for the specified period.		
	P4. Find reasons for a deficit budget and ways to reduce		
	expenditure identified.		
	P5. Identify ways to increase income		
CU2. Develop long term	P1. Analyze income and expenditure and set long term personal		
personal budget	financial goals.		
	P2. Develop a long-term budget based on the outcomes of		
	short-term budgeting.		
	P3. Identify obstacles that might affect the business		
	P4. Formulate a regular savings plan based on budget		
CU3. Identify ways to	P1. Determine sources to maximize personal income,		
maximize future	P2. Get further education or training to maintain or improve		
finances	future income.		
	P3. Identify the need for debt to finance living and other		
	expenses,		
	P4. Determine the appropriate levels of debt and repayment.		
	P5. Consolidate existing debt, where possible, to minimize		
	interest costs and fees.		
	P6. Seek professional money management services.		

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:





- **K1:** Explain the abilities to plan and organize to keep records and monitor a personal budget
- **K2:** Describe abilities to set and review goals
- **K3:** Explain basic financial management and record keeping to enable development and management of a personal budget
- **K4:** Describe benefits of financial goal setting and personal budgeting to enable effective management of personal finances
- **K5:** Outline numeracy skills to compare income and expenditure

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) to be competent in this competency standard:

Demonstrates competency to provide evidence of the ability to manage personal finances. The evidence should integrate employability skills with workplace tasks and job roles and verify competency is able to be transferred to other circumstances and environments.





021200683: Prepare Prototype

Overview: This competency standard covers the skills and knowledge required to make prototype according to buyer's requirement and get approval for final production.

Com	petency Units	Per	formance Criteria
CU1.	Interpret order sheet	P1.	Evaluate spec sheet for sample making.
		P2.	Arrange fabric, trims and accessories as per spec
			sheet.
CU2.	Make garment pattern	P1.	Collect size set details from spec sheet
		P2.	Develop pattern according to the spec sheet
		P3.	Control the measurement and the matching of the
			pattern pieces
		P4.	Develop the cutting pattern including all allowances
			e.g. shrinkage %age, seam as per product sketch,
			notches and drills
		P5.	Add nomenclature (pattern piece name, size, model
			name, grain line and cut information)
CU3.	Perform fabric cutting	P1.	Apply Personal Protective Equipment (PPEs) as per
			job requirement.
		P2.	Identify and select fabric for prototype.
		P3.	Place pattern on fabric and mark as per requirement.
		P4.	Control placement of the pattern
		P5.	Cut fabric sample on marking for stitching including all
			notches and drills
CU4.	Perform stitching on	P1.	Prepare machine for sewing.
	fabric	P2.	Arrange material for product as per spec sheet.
		P3.	Select sewing needle and sewing thread according to
			the sewing operation and the fabric in use
		P4.	Sew product as per requirement.
		P5.	Check sewing result according to the requirement.
		P6.	Take corrective measure for faults occur during
			sewing if required.





CU5.	Perform finishing on	P1.	Perform cropping, checking and pressing as per SOP.
	product.	P2.	Perform folding and packing as per requirement.
		P3.	Prepare Quality Control (QC) report.
CU6.	Obtain approval from	P1.	Examine stitched sample as per spec sheet /
	supervisor		standards.
		P2.	Review QC report for final approval.

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Define spec sheet

K2: Identify different types of fabric

K3: Identify different kind of fabric trims and accessories.

K4: Determine the meaning of seam allowances.

K5: Define grain line

K6: Explain size set.

K7: Discuss pattern making and cutting techniques.

K8: Discuss garment patterns

K9: Define Personal Protective Equipment (PPEs)

K10: Identify tools used in cutting and their purpose

K11: Identify different types and uses of sewing machines

K12: Identify different types of needles

K13: Define stitch types and classes

K14: Define SPI (Stitches per inch)

K15: Identify different seam types & classes and their purpose

K16: Explain finishing procedures

K17: Describe measurement of sample as per spec sheet

K18: Enlist types of defects (fabric/sewing/processing/handling/pressing)

K19: Define QC Report making.





Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Develop pattern including all allowances.
- Place and mark pattern on fabric and cut as per requirement.
- Sew product as per requirement.
- Perform cropping, checking and pressing.

LIST OF TOOLS AND EQUIPMENT

- L-square
- French curve
- Set square
- Yard scale
- Measuring tape
- Scissor for fabric cutting
- Scissor for paper cutting
- Clippers
- Tracing wheel
- Stitch opener
- Single needle lock stitch machine
- Five thread safety over lock machine
- Double needle lock stitch machine
- Flat lock machine
- Waist band machine
- Feed off Arm machine
- Round knife cutting machine
- Metallic gloves
- Sewing machine Tool Box
- Button hole machine
- Button Stitch machine
- Snap button attach machine
- Bartack machine
- Steam Iron with stand





- Tape dispenser
- Tag gun
- Textile spotting gun
- Calculator
- Checking Table
- Accessories for the prototype (zip, button, adhesive, lining)
- Packing accessories (hang tag, price tag, polybag etc.)





021200684: Verify Fabric Quality

Overview: This competency standard covers the skills and knowledge required to verify fabric quality by using different quality standards and equipment to maintain the product quality as per requirement.

Competency Units	Performance Criteria			
CU1. Perform fabric lab	P1. Collect sample as per job requirement.			
testing	P2. Perform following tests as per requirement:			
	Count of yarn			
	Construction of fabric			
	GSM of fabric			
	 Shrinkage %age of fabric 			
	Blend Ratio			
	Shade variation			
	Tear strength			
	 Color fastness tests etc. 			
	P3. Document the test results			
CU2. Inspect fabric	P1. Identify and select fabric for inspection.			
	P2. Calculate lot size as per job requirement.			
	P3. Perform fabric inspection as per requirement (4-point			
	system / 10-point system).			
	P4. Measure fabric width of every roll / thaan at least			
	three times (@start/ mid/ end) during inspection.			
	P5. Check skew and bowing of every roll.			
	P6. Check fabric weight (GSM) as per requirement.			
	P7. Document test results			
CU3. Verify fabric shade	P1. Cut at-least two samples from start and end of every			
	roll for checking Start End (SE) / left-center-right			
	(LCR) shade variation			
	P2. Analyze cut samples in lab as per standards and note			
	down shade change (Start/end, LCR, roll to roll) by			
	using gray scale)			
	P3. Prepare fabric blanket for roll to roll variation			





CU4.	Prepare	fabric	P1.	Prepare	detailed	fabric	inspection	report	on	given
	inspection report			format						
			P2.	Obtain a	pproval fi	rom su	pervisor			

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Explain AATCC/ISO/ASTM standard.

K2: Describe Fabric Color Fastness tests

K3: Define Lab report generation

K4: Explain 4 point / 10 point system of inspection

K5: Define fabric inspection machine and its purpose

K6: State light Box

K7: State Gray scale / Blue scale

K8: Describe fabric Shade variations

K9: Explain fabric inspection report procedure.

K10: Calculate lot size

K11: Define GSM and its calculations

K12: Define skew and bowing

K13: Explain fabric blanket for shade

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Perform testing as per international standards (ISO/AATCC/ASTM)
- Perform fabric inspection (4 and 10-point system)
- Check skew and bowing of every roll.
- Prepare detailed fabric inspection report on given format.





LIST OF TOOLS AND EQUIPMENT

- Grey scale
- Steamer
- Light Box
- HT machine
- Weighing balance
- Pick glass
- Yarn count tester
- GSM cutter
- Fully automatic washing machine
- Tensile strength tester
- Crock meter
- Calculator
- Inspection frame
- Measuring Tape
- Over lock stitching machine





021200685: Perform Fabric Cutting for Production

Overview: This competency standard covers the skills and knowledge required to set the marker on lay and perform fabric cutting for production. It also covers spreading the fabric, cutting, bundling and making cutting report as per requirement.

Competency Units			Performance Criteria			
CU1.	Perform fabric	P1.	Select fabric for spreading as per order sheet.			
	spreading	P2.	Mark range length as per marker on cutting table.			
		P3.	Spread calculated plies and remove rejected panels.			
CU2.	Perform range	P1.	Use PPEs as per job requirement.			
	cutting	P2.	Place and set marker on lay.			
		P3.	Prepare cutting machine for cutting.			
		P4.	Operate cutting machine as per marker. (including notches			
			and drills)			
		P5.	Collect, segregate and store waste as per organization's			
			policy.			
		P6.	P6. Prepare cutting result			
CU3.	Perform bundling	P1.	Verify all size-wise body parts on bundling table.			
		P2.	Mark numbering on garment components (Ready cut)			
			according to size.			
		P3.	Bundle and sort with tagging.			
		P4.	Replace rejected panels as per SOP.			
CU4.	Prepare fabric	P1.	Develop fabric cutting report as per given format by			
	cutting report		supervisor.			
		P2.	Calculate fabric rejection %age and waste %age.			
		P3.	Collect, segregate and dispose off waste as per company's			
			policy.			

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be:

K1: Define PPEs





K2: Explain fabric Cutting report.

K3: Define safe work environment

K4: Describe safety measures and precautions

K5: Define First Aid

K6: Identify different types of spreading and their uses

K7: Explain Lay height limit as per fabric quality

K8: Explain relaxation time after spreading

K9: Identify different types of cutting machines and their uses.

K10: Identify different fabric cutting techniques and their used

K11: Explain range cutting

K12: Describe usage of drilling.

K13: Enlist types and uses of bundling.

K14: Define numbering and tagging

K15: Enlist fabric defects

K16: Calculate waste %age.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Mark range length as per marker on cutting table.
- Use PPEs as per job requirement.
- Operate cutting machine as per marking.

LIST OF TOOLS AND EQUIPMENT

- Computer
- Drill machine
- First Aid Box
- Metallic gloves
- PPEs
- Cutting machine
- Bundling Table
- Numbering machine
- Spreading machine
- Cutting Table





- Calculator
- Scissors
- Clamp and Rod
- Fabric weight
- Clamp / Pin
- Measurement tools





021200686: Operate Feed of Arm Chain Stitching Machine

Overview: This competency standard covers the skills and knowledge required to perform feed of arm chain stitching machine for production of textile garment.

Competency Units	Performance Criteria			
CU1. Prepare machine for	P1.	Prepare workstation for feed of arm chain stitch.		
sewing	P2.	Follow safety precautions as per SOP / manual.		
	P3.	Check machine parts as per guidelines.		
	P4.	Select sewing needle and sewing thread according to the		
		sewing operation and the fabric in use		
	P5.	Arrange material for sewing operations.		
	P6.	Check Stitch per Inch (SPI) and quality on rough fabric for		
		verifying quality for production.		
CU2. Perform sewing	P1.	Execute machine control exercise.		
operation by using	P2.	Perform sewing operations as per requirement.		
feed of arm chain	P3.	Take corrective measure for faults occur during sewing if		
stitching		required.		
	P4.	Complete target as per given time.		
	P5.	Review sew operation randomly.		
CU3. Clean workstation	P1.	Clean machine after closing the job		
	P2.	Cover machine for safety		
	P3.	Collect and store waste as per company's policy		
	P4.	Put all tools in tool box		

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Discuss proper use and handling of equipment

K2: Identify measuring tools

K3: Define Oil level checking of machine.

K4: Identify types of needles and its identification

K5: Classify types & classes of stitch and their purpose





K6: Determine thread tension according to the fabric and sewing thread in use

K7: Enlist tension levels

K8: Classify types & classes of seam and identify their purpose

K9: Identify folders and attachments

K10: Describe production and handling techniques

K11: Define Single cycle

K12: Identify Stitching defects with their causes and remedies

K13: Explain machine cleaning

K14: Explain troubleshooting for machine faults.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Check SPI and quality on rough fabric as per spec sheet.
- Perform sewing operation as per requirement.

List of Tools and Equipment

- Feed of Arm stitching machine
- Tweezers
- L key
- Tool Box
- Blower
- Folders and attachment as per requirement
- Different sewing needles
- Measurement tool





021200687: Operate Waist Band Stitching Machine

Overview: This competency standard covers the skills and knowledge required to perform waist band stitching machine for production as per requirement.

Competency Units		Performance Criteria			
CU1. Prepare machine for	P1.	Prepare workstation for waist band stitch			
sewing	P2.	Follow safety precautions as per SOP / manual			
	P3.	Check machine parts as per guidelines			
	P4.	Select sewing needle and sewing thread according to the			
		sewing operation and the fabric in use			
	P5.	Arrange material for sewing operations			
	P6.	Check Stitch per Inch (SPI) and quality on rough fabric for			
		verifying quality for production			
CU2. Perform waist band	P1.	Execute machine control exercise			
stitching	P2.	Perform sewing operations as per requirement			
	P3.	Take corrective measure for faults occur during sewing if			
		required			
	P4.	Complete target as per given time			
	P5.	Review sew operation randomly			
CU3. Clean workstation	P1.	Clean machine after closing the job			
	P2.	Cover machine for safety			
	P3.	Collect and store waste as per company's policy			
	P4.	Put all tools in tool box			

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee will be able to:

K1: Discuss proper use and handling of equipment

K2: Identify measuring tools

K3: Define Oil level checking of machine

K4: Identify types of needles and its identification





K5: Classify types & classes of stitch and their purpose

K6: Determine thread tension according to the fabric and sewing thread in use

K7: Enlist tension levels

K8: Classify types & classes of seam and identify their purpose

K9: Identify folders and attachments

K10: Describe production and handling techniques

K11: Define Single cycle

K12: Identify Stitching defects and their causes

K13: Explain machine cleaning

K14: Explain troubleshooting for machine faults

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Check SPI and quality on rough fabric as per spec sheet
- Perform sewing operation as per requirement

List of Tools and Equipment

- Waist band stitching machine
- Tweezers
- L key
- Tool Box
- Blower
- Folders and attachment as per requirement
- Different sewing needles
- Measurement tool





021200688: Make Button Holes

Overview: This competency standard covers the skills and knowledge required to perform button holes on garment product for buttons

Competency Units	Perf	Performance Criteria			
CU1. Prepare machine for	P1.	Prepare workstation for button hole machine.			
button hole.	P2.	Follow safety precautions as per SOP / manual.			
	P3.	. Check machine parts as per guidelines.			
	P4.	Select sewing needle and sewing thread according to the			
		sewing operation and the fabric in use			
	P5.	Arrange material for sewing operations.			
	P6.	Adjust machine according to the fabric in use (thread			
		tension, button hole length, stitch width and number of stitch			
		(SPI)			
CU2. Make button holes	P1.	21. Execute machine control exercise.			
	P2.	Perform button holes as per specifications.			
	P3.	Take corrective measure for faults occur during sewing if			
		required.			
	P4.	Complete target as per given time.			
	P5.	Review button hole operation randomly.			
CU3. Clean workstation	P1.	Clean machine after closing the job.			
	P2.	Cover machine for safety.			
	P3.	Collect and store waste as per company's policy.			
	P4.	Put all tools in tool box.			

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Discuss proper use and handling of equipment

K2: Identify measuring tools

K3: Define Oil level checking of machine.

K4: Identify types of needles and its identification





K5: Classify types & classes of stitch and their purpose

K6: Determine thread tension according to the fabric and sewing thread in use

K7: Enlist tension levels

K8: Classify types & classes of seam and identify their purpose

K9: Identify folders and attachments

K10: Describe production and handling techniques

K11: Define Single cycle

K12: Identify Stitching defects and their causes

K13: Explain machine cleaning

K14: Explain troubleshooting for machine faults

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Perform button hole operation
- Take corrective measure for faults occur during sewing if required

List of Tools and Equipment

- Button hole machine
- Blades size as per requirement
- Tool Box
- Attachment as per requirement
- Different sewing needles
- Measurement tool





021200689: Operate Button Attach Machine

Overview: This competency standard covers the skills and knowledge required to perform button attach machine for buttons in garment production.

Competency Units	Performance Criteria	
CU1. Prepare machine for	P1.	Prepare workstation for button attach machine
button attach	P2.	Follow safety precautions as per SOP / manual
	P3.	Check machine parts as per guidelines
	P4.	Arrange material for sewing operations
CU2. Perform button	P1.	Execute machine control exercise
attaching by using	P2.	Sew button as per requirement
button attaching	P3.	Take corrective measure for faults occur during sewing if
machine		required
	P4.	Complete target as per given time
	P5.	Review sew operation randomly
CU3. Clean workstation	P1.	Clean machine after closing the job
	P2.	Cover machine for safety
	P3.	Collect and store waste as per company's policy
	P4.	Put all tools in tool box

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Discuss proper use and handling of equipment

K2: Identify measuring tools

K3: Explain use of eye guard and needle guard

K4: Define Oil level checking of machine.

K5: Identify types of needles and its identification

K6: Determine thread tension according to the fabric and sewing thread in use

K7: Explain machine cleaning

K8: Explain troubleshooting for machine faults.

K9: Identify different types of button stitch and their use





K10: Identify different types of button attach and their use

K11: Describe Troubleshooting for machine faults.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Arrange material for button attach operation.
- Sew button as per requirement.

List of Tools and Equipment

- Button attach machine
- Tool Box
- Attachment as per requirement
- Measurement tool





021200690: Operate Bar Tack Machine

Overview: This competency standard covers the skills and knowledge required to perform bar tack machine for garment production.

Competency Units	Perfo	rmance Criteria
CU1. Prepare machine for	P1.	Prepare workstation for button attach machine.
bartack	P2.	Follow safety precautions as per SOP / manual.
	P3.	Check machine parts as per guidelines.
	P4.	Select sewing needle and sewing thread according to the
		sewing operation and the fabric in use
	P5.	Arrange material for sewing operations
	P6.	Adjust machine according to the fabric in use (thread
		tension, bar tacking length, number of stitch (SPI)
CU2. Perform bartack	P1.	Execute machine control exercise
	P2.	Perform bartack operations as per spec sheet
	P3.	Take corrective measure for faults occur during sewing if
		required
	P4.	Complete target as per given time
	P5.	Review bartack operation randomly
CU3. Clean workstation	P1.	Clean machine after closing the job
	P2.	Cover machine for safety
	P3.	Collect and store waste as per company's policy
	P4.	Put all tools in tool box

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. This includes the knowledge of:

K1: Describe proper use and handling of equipment

K2: Identify measuring tools

K3: Explain use of eye guard and needle guard

K4: Discuss checking of oil level of machine

K5: Enlist needles and its identification





K6: Identify different types & classes of stitch and their purpose

K7: Explain threading with proper guidance Determine thread tension according to the

fabric and sewing thread in use

K8: Define tension levels

K9: Define production and handling techniques

K10: Define Single cycle

K11: Identify Stitching defectsK12: Explain machine cleaning

K13: Explain troubleshooting for machine faults.

K14: Identify bobbins and bobbin case and their purpose

K15: Enlist different sizes of Bar tack

K16: Explain purpose of bar tack

K17: Explain troubleshooting for machine faults

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Perform bartack operations as per spec sheet.
- Take corrective measure for faults occur during sewing if required.

List of Tools and Equipment

- Bartack machine
- Tool Box
- Different sewing needles
- Measurement tool





102200848 Contribute to Work Related Health and Safety (WHS) Initiatives

Overview: This unit describes the skills and knowledge required to manage the identification, review, development, implementation and evaluation of effective participation and consultation processes as an integral part of managing work health and safety (WHS).

Competency Units	Performance Criteria
CU1. Contribute to initiate	P1. compile database on work-related health and safety
work-related health	P2. Identify measures that address legal obligations.
and safety measures	P3. Consult with individuals/ parties to formulate measures and
	initiatives
	P4. Consult with individuals/parties to identify factors impacting
	on work-related health and safety
	P5. Participate in consultative meetings
CU2. Contribute to	P1. Assist in planning of work-related health and safety
establish work-	measures
related health and	P2. Contribute to the development of work-related health and
safety measures	safety measures
	P3. Identify to implement work-related health and safety
	measures i.e.
	resourcing requirements,
	timelines
	 responsibilities
	P4. Assist to implement work-related health and safety
	measures and initiatives i.e.
	scheduling
	liaison
	administering resources
	communication
CU3. Contribute to ensure	P1. Identify WHS legal requirements
legal requirements	P2. Apply knowledge of all aspects of WHS measures to
of WHS measures	Consultation
	workplace policies
	participation processes





	P3. Ensure, WHS measures are in accordance with legal
	requirements
CU4. Contribute to review	P1. Develop effective practices to review work-related health
WHS measures	and safety measures
	P2. Assist individuals and parties related to WHS measures in
	following activities
	 preparing reports
	communicating review
	evaluating outcomes
CU5. Evaluate the	P1. Assess ongoing compliance with OHS (Occupational Health
organization's WHS	and safety)
system	P2. Take feedback from concerned persons regarding WHS
	measures.
	P3. Assess the overall effectiveness of WHS management
	practices
	P4. Assist the development process of WHS measures in
	following ways
	Suggest amendments
	Document amendments
	Implement amendments
	P5. Take feedback from concerned persons regarding WHS
	measures.
	P6. Communicate improvements in WHS Measures

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:

- **K1:** Explain the application of relevant mandatory health monitoring, including biological monitoring, to help secure work health and safety
- **K2:** Explain the difference between work-related health and safety measures and initiatives designed to meet specific legislative requirements and obligations, and





- those designed to support non-statutory health promotion programs, and give examples of each
- K3: List factors that impact on work-related health and safety and their potential effects
- **K4:** Identify internal and external sources of WHS information and data, and how to access them
- **K5:** Outline organizational WHS and other relevant policies, procedures, processes and systems, including human resources
- **K6:** Summarize relevant WHS legislation, other legislation (such as privacy and workers compensation) and common law rights and duties specific to work-related health and safety measures and initiatives
- **K7:** Describe work-related health and safety measures and initiatives that either address specific legislative requirements and obligations, or support non-statutory health prevention programs, including:
 - The factors impacting on worker health and safety that they address
 - Effectiveness
 - Costs and benefits
 - o Criteria for decisions regarding their implementation in a specific workplace
 - How they should be implemented.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) to be competent in this competency standard:

A person who demonstrates competency in this unit must be able to provide evidence of the ability to contribute work-related health and safety measures and initiatives. The evidence should integrate employability skills with workplace tasks and job roles and verify competency is able to be transferred to other circumstances and environments





041700841 Comply with Workplace Policy and Procedures

Overview: This unit describes the skills and knowledge required to implement a workplace policy & procedures and to modify the policy to suit changed circumstances. It applies to individuals with managerial responsibilities who undertake work developing approaches to create, monitor and improve strategies and policies within workplaces and engage with a range of relevant stakeholders and specialists.

Competency Units	Performance Criteria
CU1. Manage work timeframes	P1. Complete work tasks within deadlines in according to order
	of priority
	P2. Supervisors are informed of any delays in work times or
	projects
CU2. Manage to convene	P1. Develop agenda in line with meeting purpose
meeting	P2. Select participants and notify them accordingly
	P3. Carryout meeting arrangements according to the time
	P4. Record the minutes of the meeting
CU3. Decision making at	P1. Identify the problem, challenge or opportunity
workplace	P2. Generate an array of possible solutions or responses
	P3. Evaluate the costs and benefits associated with each
	option
	P4. Assess the impact of the decision and modify the
	course of action as needed
CU4. Set and meet own	P1. Take initiative to prioritize and facilitate competing demands
work priorities at instant	to achieve organizational goals and objectives
motunt	P2. Use technology efficiently and effectively to manage work
	priorities and commitments
	P3. Maintain appropriate work-life balance
CU5. Develop and	P1. Assess personal knowledge and skills against competency
maintain professional competence	P2. Participate in networks to enhance personal knowledge,
	skills and work relationships
	P3. Seek feedback from employees, clients and colleagues to
	develop and improve competence





CU6. Follow and implement work safety requirements

- P1. Identify and report emergency incidents
- **P2.** Practice organizational policy and procedures for responding to emergency incidents
- **P3.** Identify and implement workplace procedures and work instructions for controlling risks

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard.

This includes the knowledge of:

K1: Healthy work life balance

K2: Meeting terminologies, structures and arrangements

K3: Relevant organizational procedures and policies regarding meetings, chairing and minutes.

K4: Barriers to implement policies and procedures in an organization and possible strategies to address them.

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) to be competent in this competency standard:

A person who demonstrates competency in this unit must be able to provide evidence of the ability to understand workplace policy and procedures. The evidence should integrate employability skills with workplace tasks and job roles and verify competency is able to be transferred to other circumstances and environments





001100853 Perform Advanced Communication

Overview: This unit describes the performance outcomes, skills and knowledge required to develop communication skills used professionally. It covers plan and organise work and conduct trainings at workplace, along with demonstrating professional skills independently.

Competency Units	Perf	formance Criteria
CU1. Demonstrate	P1.	Use different modes of communication to communicate
professional skills		Speaking
		Reading
		Writing
		Listening
		Presentation
		 visual representation etc
	P2.	Develop CV Skills according requirements
	P3.	Upgrade professional skills by attending trainings,
		webinars, conferences etc.
	P4.	Perform Continuous professional development as required
		at workplace
	P5.	Develop interview skills
CU2. Plan and Organize	P1.	Identify task requirements.
work	P2.	Plan steps to complete tasks.
	P3.	Review planning and organizing process.
	P4.	Organize work.
CU3. Provide trainings at	P1.	Assess the need for training
workplace	P2.	Prepare trainees for the learning experience
	P3.	Present training session
	P4.	Support trainees in managing their own learning
	P5.	Facilitate group learning
	P6.	Provide opportunity for practice
	P7.	Provide feedback on progress on trainees
	P8.	Review delivery experience





The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. This includes the knowledge of:

K1: Explaining the training skills

K2: Identification of the professional skills

K3: Describing the advanced language skills

K4: Understanding of the assessment and trainees feedback methods

K5: Direct and indirect communication methods

K6: Explaining the need of the training type at the work place

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Job sheet
- Office emails and coordination reports
- Feedback proforma





061100858 Develop Advance Computer Application Skills

Overview: This unit provides an overview of Microsoft Office programs to create personal, academic and business documents following current professional and/or industry standards, i.e. Data Entry, Power Point Presentation and managing data base and graphics for Design

It applies to individuals employed in a range of work environments who need to be able to present a set range of data in a simple and direct forms

Competency Units	Performance Criteria
CU1. Manage Information	P1. Perform Data Entry in MS office
System to complete	P2. Manage File/folder in MS office
a task	P3. Perform Scanning of document
	P4. Maintain Office Record in drives
	P5. Perform Printing of document
	P6. Search required Files/Folders
	P7. Convert Files in required format.
	P8. Manage sizes of Files/Folders
	Compress
	Zip /unzip
CU2. Prepare	P1. Prepare presentation as per requirements, i.e.
Presentation using	Open blank presentation and add text / graphics
computers	 Create a simple design for a presentation
	 Apply existing styles within a presentation
	 Use presentation template and slides to create a
	presentation
	Use various tools to improve the look of the presentation
	Save presentation to the appropriate storage device and
	folder with required name
	P2. Customize basic settings to meet user requirements
	P3. Format presentation as require
	Develop organizational charts
	 Add objects and manipulate to meet presentation
	purposes





	Modify slide layout, including text and colours, to meet
	presentation requirements
	Save presentation in another format
	Save to storage device and close presentation
	P4. Add slide show effect into presentation as required to
	enhance the presentation
	Incorporate pre-set Animation
	Apply Multimedia effects
	Record Narration
	Apply hyperlink
	Apply video
	Rehearse Timings
	Test presentation for overall effect
	P5. Print the presentation
	Select appropriate print format for presentation
	Select preferred slide orientation
	Add notes and slide numbers
	Preview slides and run spell check before presentation
	Print selected slides and submit presentation to
	appropriate person for feedback
	P6. Practice verbal presentation
	P7. Practice presentation through AV Aids
CU3. Use Microsoft	P1. Collect the data using a standard data base package.
Access to manage	P2. Start access to manage database.
database	identify problem statement of Data
	Develop a table with fields /attributes according to
	database usage/ user requirements
	Create a primary key and establish an index for each
	table
	Modify table layout and field attributes as required
	Create a relationship between the two tables
	Add data in a table according to information
	requirements
	delete records as required





	Save database to storage area
	 close down database to storage area
	 Apply criteria in the following Query
	SQL view of Query
	Wildcards of query
	Query Criteria
	P3. Customize basic settings:
	 Adjust page layout to meet user requirements
	Open and view different toolbars
	 Format font as appropriate for the purpose of the
	database entries
	Create reports
	 Design reports to present data in a logical sequence
	 Modify reports to include or exclude additional
	requirements
	 Distribute reports to appropriate person in a suitable
	format
	P4. Create forms
	 Use a wizard to create a simple form
	 Open existing database and modify records through a
	simple form
	 Rearrange objects within the form to accommodate
	information requirements
CU4. Develop graphics for	P1. Develop graphic design concepts based on a thorough
Design	understanding of the communication need
	P2. Use design techniques confidently to produce designs
	P3. Integrate design tools skillfully to produce designs
	P4. Evaluate the success of completed designs to meet
	objectives
	P5. evaluate feedback from client / peers





The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. This includes the knowledge of:

K1: List basic technical terminology to read help files and prompts

K2: Outline the different types of formal and informal presentations

K3: Explain Power point presentation

K4: Segregation of Data

K5: Define the relation among data

K6: Define criteria in the query

K7: Creates and modify reports and forms.

K8: Outline basic database design principles

K9: Current graphic design software

K10: Discuss features of current and emerging technologies used in graphic design practice and the options they present for effective graphic design solution

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Design and develop a simple database using a standard database package
- Create, format and prepare presentations for distribution and display
- Customize basic settings
- Add slide show effects.

Generate employment report from given data by using Microsoft Access





041300869 Manage Human Resource Services

Overview: This unit describes the skills and knowledge required to plan, manage and evaluate delivery of human resource services, integrating business ethics. It applies to individuals with responsibility for coordinating a range of human resource services across an organization. They may have staff reporting to them.

Competency Units	Performance Criteria
CU1. Determine strategies	P1. Analyze business strategy and operational plans to
for delivery of	determine human resource requirements
human resource	P2. Review external business environment that likely impact on
services	organization's human resource requirements
	P3. Consult line and senior managers to identify human
	resource needs in their areas
	P4. Review organization's requirements for diversity in the
	workforce
	P5. Deliver human resource services that comply with business
	goals
	P6. Develop strategic action plan for delivery of human resource
	services
	P7. Develop roles and responsibilities of human resource team
	P8. Develop quality assurance policy
CU2. Manage the delivery	P1. Communicate human resource strategies and services to
of human resource	internal and external stakeholders
services	P2. Develop and negotiate service agreements between
	The human resource team,
	Service providers
	Client groups
	P3. Document service specifications, performance standards
	and timeframes
	P4. Document /communicate service
	Specifications,
	Performance standards
	Timeframes
	P5. Monitor Quality assurance processes





	P6.	Ensure that services are delivered by appropriate providers,
		according to service agreements and operational plans
	P7.	Identify underperformance of human resource team or
		service providers
CU3. Evaluate human	P1.	Establish Management information system for human
resource service		resource services
delivery	P2.	Conduct survey to determine level of satisfaction
	P3.	Analyze feedback of survey
	P4.	Recommend changes to service delivery
	P5.	Support agreed change processes across the organization
CU4. Manage integration	P1.	Ensure ethics in personal behavior
of business ethics in	P2.	Ensure code of conduct is observed across the
human resource		organization,
practices	P3.	Observe confidentiality requirements in dealing with all
		human resource information
	P4.	Deal promptly with unethical behavior
	P5.	Ensure all persons responsible for human resource
		functions understand requirements regarding their ethical
		behavior

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:

- **K1:** Identify the key provisions of legal and compliance requirements that apply to managing human resources
- **K2:** Summarize the organization's code of conduct
- **K3:** Explain human resource strategies and planning processes and their relationship to business and operational plans
- **K4:** Describe performance and contract management
- **K5**: Explain how feedback is used to modify the delivery of human resources.





Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) to be competent in this competency standard:

A person who demonstrates competency in this unit must be able to provide evidence of the ability to manage human resource services. The evidence should integrate employability skills with workplace tasks and job roles and verify competency is able to be transferred to other circumstances and environments.

Performance Requirements

This competency is to be assessed using standard and authorized work practices, safety requirements and environmental constraints. Demonstrated evidence is required of the ability to:

- Plan and manage human resource delivery within legislative, organizational and business ethics frameworks
- Communicate effectively with a range of senior personnel
- Identify and arrange training support where appropriate
- Calculate human resource return on investment within the organization.





041300860 Develop Entrepreneurial Skills

Overview: This Competency Standard identifies the competencies required to develop entrepreneurial skills, in accordance with the organization's approved guidelines and procedures. You will be expected to develop a business plan, collect information regarding funding sources, develop a marketing plan and develop basic business communication skills. Your underpinning knowledge regarding entrepreneurial skills will be sufficient to provide you the basis for your work.

Competency Units	Performance Criteria
CU1. Develop a business plan	P1. Conduct a market survey to collect following informationCustomer /demand
P	Tools, equipment, machinery and furniture with rates
	Raw material
	Supplier
	Credit / funding sources
	Marketing strategy
	Market trends
	Overall expenses
	Profit margin
	 P2. Select the best option in terms of cost, service, quality, sales, profit margin, overall expenses P3. Compile the information collected through the market survey, in the business plan format
CU2. Collect information	P1. Identify the available funding sources based on their terms
regarding funding	and conditions, maximum loan limit, payback time, interest
sources	rate
	P2. Choose the best available option according to investment
	requirement
	P3. Prepare documents according to the loan agreement
	requirement
	P4. Include the information of funding sources in the business
	plan





CU3. Develop a marketing	1. Make a marketing plan for the business including produ	ıct,
plan	price, placement, promotion, people, packaging and	
	positioning	
	22. Include the information of marketing plan in the busines	ss
	plan	
CU4. Develop basic	?1. Communicate with internal customers e.g.: labor, partn	ers
business	and external customers e.g.: suppliers, customers etc.	,
communication	using effective communication skills	
skills	22. Use different modes of communication to communicate	,
	internally and externally e.g.: presentation, speaking,	
	writing, listening, visual representation, reading etc.	
	23. Use specific business terms used in the market	

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out tasks covered in this competency standard. This includes the knowledge of:

K1: Explain the 7ps of marketing including product, price, placement, promotion, people, packaging and positioning

K2: Describe 7Cs of business communication

K3: Define different modes of communication and their application in the industry

K4: Enlist specific business terms used in the industry

K5: Enlist the available funding sources

K6: Explain how to get loan to start a new business

K7: Explain market survey and its tools e.g. questionnaire, interview, observation etc

K8: Describe the market trends for specific product offering

K9: State the main elements of business plan

K10: Explain how to fill the business plan format





Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) to be competent in this competency standard:

A person who demonstrates competency in this unit must be able to provide evidence of the ability to develop Entrepreneurial Skills.

Performance requirements

- Conduct market survey and formulate business plans in terms of feasibility, investment potential, risk, and completeness.
- Demonstrate the use of both verbal and non-verbal business communication.
- Effectively present business ideas and profile

021200691: Prepare Marker for Production

Overview: This competency standard is designed to provide skills and knowledge to digitize pattern, grading and create marker for production through CAD/CAM.

Competency Units	Performance Criteria	
CU1. Interpret spec sheet	P1.	Evaluate spec sheet as per requirement
	P2.	Collect master pattern from sampling department
CU2. Digitize pattern	P1.	Trace-out master pattern as per pattern required
	P2.	Prepare drill point and notches as per requirement
CU3. Perform size	P1.	Perform grading according to size chart
findings	P2.	Review grading pattern to maintain and finalize for marker
	P3.	Contact supervisor to obtain approval for marker
		preparation
CU4. Prepare marker	P1.	Analyze pattern and fabric for marking (matching points,
		rapport of fabric design)
	P2.	Perform marker according to fabric width
	P3.	Finalize marker as per size ratio
	P4.	Control marker and fabric consumption
	P5.	Take marker print on plotter





The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Define spec sheetK2: Explain trace point

K3: Discuss drill point and notches

K4: Define size grading

K5: Explain panel arrangement on marker

K6: Explain in detail Digitize.

K7: Describe fabric consumption

Critical Evidence(s) Required:

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Trace-out master pattern
- Perform grading according to size chart.
- Perform marker according to fabric width

List of Tools and Equipment

- Plotter
- Computer
- Digitizer
- CAD/CAM System
- CAD/CAM Software
- Measurement tools





021200692: Manage Sewing Production

Overview: This competency standard covers the skills and knowledge required to manage sewing production through layout, line balancing and get production in time.

Comp	petency Units	Performance Criteria	
CU1.	Apply layout	P1.	Plan layout for production.
		P2.	Implement Line layout as per operation bulletin (OB).
CU2.	Prepare line	P1.	Check WIP (work in process), trims, accessories and fabric
	balance		on floor as per production target.
		P2.	Analyze efficiency and utilization as per Operation Bulletin
			(OB).
CU3.	Monitor production	P1.	Assign job as per production planning.
		P2.	Calculate hourly efficiency and compare with target.
		P3.	Perform RCA (Root Cause Analysis) if target is not met.
		P4.	Generate production report as per given format (hourly and
			daily)

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Define PPEs

K2: Explain safe work environment

K3: Explain safety measures and precautions

K4: Define First Aid

K5: Describe proper use and handling of equipment

K6: Explain measuring tools

K7: Explain Operation Bulletin (OB)

K8: Identify different types of sewing machines and their use

K9: Define WIP (Work in process)

K10: Explain industrial engineering techniques in garment industry

K11: Define Line balancing

K12: Discuss RCA (Root Cause Analysis)

K13: Compare actual and target outputs





K14: Calculate Efficiency.

K15: Define Lean manufacturing

K16: Define Six sigma concept

K17: Define SAM (Standard Allowed Minute)

K18: Define SMV (Standard Minute Value)

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Implement line layout as per operation bulletin (OB).
- Perform RCA (Root Cause Analysis).
- Calculate hourly efficiency and compare with target.

List of Tools and Equipment

- Calculator
- Tool Box
- Stop watch
- Computer
- White Board
- Single needle lock stitching machine
- Double needle lock stitching machine
- Over lock stitching machine
- Flat lock chain stitching machine
- Safety over lock stitching machine
- Feed of Arm chain stitching machine
- Waist band stitching machine
- Button attach machine
- Bartack machine
- Button Hole machine
- Folders and attachments
- Operation bulletin





021200693: Manage Quality during Production

Overview: This competency standard covers the skills and knowledge required to perform quality parameters for maintaining the production in time. It also covers clock wise inspection, identify defects and generate AQL reports.

Competency Units	Performance Criteria		
CU1. Perform clockwise	P1.	Apply clockwise inspection as per approved sample	
inspection.	P2.	Identify and segregate defects for each operator's	
		performance	
	P3.	Calculate DHU (Defects Hundred Unit) as per industry	
		standards	
	P4.	Generate report for finalize clockwise inspection	
CU2. Maintain Acceptable	P1.	Follow Acceptable Quality Level (AQL) as per requirement.	
Quality Level (AQL)	P2.	Identify lot for inspection	
	P3.	Rework if inspection of lot has failed	
	P4.	Generate AQL Report	
CU3. Verify product	P1.	Measure product as per spec sheet	
measurement and	P2.	Weigh product as per requirement	
weight	P3.	Select size set as per requirement	
	P4.	Generate report on company's standard format	
CU4. Apply Traffic Light	P1.	Inspect seven samples randomly from product lot to maintain	
System		quality as per standards	
	P2.	Identify and report problem to supervisor as per SOP	
	P3.	Generate report as per requirement	

Knowledge and Understanding

The candidate must be able to demonstrate underpinning knowledge and understanding required to carry out the tasks covered in this competency standard. Therefore, trainee must be able to:

K1: Explain proper use and handling of equipment

K2: Identify measuring tools

K3: Define clockwise inspection

K4: Enlist types of fabric defects





K5: Define and Measurement of DHU

K6: Explain AQL Chart

K7: Explain Measurement of product

K8: Explain Traffic light System

K9: Enlist types of sewing operations.

K10: Enlist MS Office functions.

K11: Determine quality criteria for sewing operation according to the product

Critical Evidence(s) Required

The candidate needs to produce following critical evidence(s) in order to be competent in this competency standard:

- Calculate DHU (defects Hundred Unit) as per industry's standards.
- Follow AQL Chart.
- Select size set as per industry's requirement.

List of Tools and Equipment

- Calculator
- Laptop/Desktop
- Measurement Tape (Calibrated)
- Inspection Table
- Flags (Yellow, Green, Red)
- Camera
- Bar code reader
- White Board
- Weighing balance
- Measurement tools





Complete List of Tools and Equipment

List of Machines and Tools

- Single needle over lock stitching machine
- 3 thread Over lock stitching machine
- Bar code reader
- Bartack machine
- Blades size as per requirement
- Blower
- Brush
- Bundling Table
- Button Attach machine
- Button Hole machine
- Button Stitch machine
- CAD/CAM Software
- CAD/CAM System
- Calculator
- Camera
- Cell Phone
- Checking Table
- Clamp / Pin
- Clamp and Rod
- Clippers
- Computer
- Crock meter
- Cutting machine
- Cutting Table
- Digitizer
- Double needle lock stitch machine
- Drill machine
- Fabric weight
- Fax Machine





- Feed of Arm chain stitching machine
- First Aid Box
- Five thread safety over lock machine
- Flags (Yellow, Green Red)
- Flat lock chain stitching machine
- Folder and attachment as per requirement
- French curve
- Fully automatic washing machine
- Glue Gun
- Grey scale
- GSM cutter
- HT machine
- Inspection frame
- Inspection Table
- Iron
- Iron Stand
- Iron Table
- L key
- Laptop/Desktop
- Lifter
- Light Box
- L-square
- Measurement Tape
- Measurement Tape (Calibrated)
- Metallic gloves
- Numbering machine
- Over lock stitching machine
- Packing Table
- Pallet
- Pick glass
- Plotter
- PPEs
- Racks
- Round knife cutting machine





- Safety over lock stitching machine
- Scissor for fabric cutting
- Scissor for paper cutting
- Set square
- Sewing machine Tool Box
- Single needle lock stitch machine
- Snap button attach machine
- Spot Gun
- Spreading machine
- Steam Iron with stand
- Steamer
- Boiler for Steam Irons
- Stitch opener
- Stop watch
- Tag gun
- Tape dispenser
- Telephone
- Tensile strength tester
- Textile spotting gun
- Tracing wheel
- Tweezers
- Waist band machine
- Weighing balance
- White Board
- Yard scale
- Yarn count tester

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