







DIES AND MOULDS MAKER



ASSESSMENT PACKAGE

National Vocational Certificate Level 2

Version 1 - August, 2019





Published by

National Vocational and Technical Training Commission Government of Pakistan

Headquarter

Plot 38, Kirthar Road, Sector H-9/4, Islamabad, Pakistan www.navttc.org

Responsible

Director General Skills Standard and Curricula, National Vocational and Technical Training Commission

National Deputy Head, TVET Sector Support Programme, Deutsche Gesellschaft für Internationale Zusammenarbeit (GIZ) GmbH

Layout & design

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This document has been produced with the technical assistance of the TVET Sector Support Programme, which is funded by the European Union, the Federal Republic of Germany and the Royal Norwegian Embassy and has been commissioned by the German Federal Ministry for Economic Cooperation and Development (BMZ). The Deutsche Gesellschaft für Internationale Zusammenarbeit (GIZ) GmbH in close collaboration with the National Vocational and Technical Training Commission (NAVTTC) as well as provincial Technical Education and Vocational Training Authorities (TEVTAs), Punjab Vocational Training Council (PVTC), Qualification Awarding Bodies (QABs)s and private sector organizations.

Document Version August, 2019 **Islamabad, Pakistan**

DIES AND MOULDS MAKER



ASSESSMENT PACKAGE
National Vocational Certificate Level 2

Version 1 - August, 2019

Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code: 071500966	Level: 2	Version:	
Competency Standard Title: Perform bench work	Assessment Date (DD/MM/YY):			

Candidate Details	Name:
	Registration/Roll Number:
	To meet this standard, you are required to complete the following within the given time frame (4 hours) (for practical demonstration & assessment):
Guidance for	 Assessment Task 1: Perform sawing and filing as per drawing given in Annex A Assessment Task 2: Perform hand tapping, counter sinking and counter boring as per given drawing in Annex A
Candidate	And complete:
	 Knowledge assessment test (Written or Oral) Portfolios at the time of assessment (if any)
	During a practical assessment, under observation by an assessor, you will complete:
	Assessment Task 1: Perform sawing and filing as per drawing given in Annex A
	Performance Criteria 1: Apply relevant health and safety requirements during completion of task
	Performance Criteria 2: Select tools and equipment for the given task
	Performance Criteria 3: Perform sawing and filing operation as per given drawing
	Performance Criteria 4: Maintain housekeeping after completion of task
	Assessment Task 2: Perform hand tapping, counter sinking and counter boring as per given drawing in Annex A
Minimum Evidence Required	Performance Criteria 1: Apply relevant health and safety requirements during completion of task
rtoquircu	Performance Criteria 2: Select tools and equipment for the given task
	Performance Criteria 3: Perform hand taping operation as per given drawing
	Performance Criteria 4: Perform counter boring operation as per given drawing
	Performance Criteria 5: Perform counter sinking operation as per given drawing
	Performance Criteria 6: Maintain housekeeping after completion of task
	Portfolios required at the time of assessment (if any) for
	Performance criteria 1 for the evaluation of portfolio: Submit note book or practical activity evidence, completed during this specific module, for relevant activity with drawing/illustration.

Assessors Judgment Guide (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

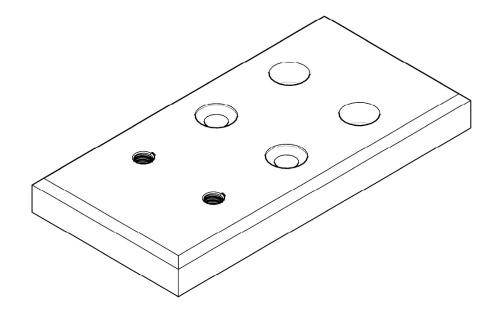
Candid Details		Name:								
Assess Outcon		COMPETENT NOT YET COMPETENT Name of the Assessor: Signature of the Assessor:								
		Accoccm	ont Su	mmai	ry (to be	filled	by the	366066	or)	
Assessment Summary (to be filled by the assessor) Activity Method Result							sult			
Nature of Activity			Written	Oral	Observation	Portfolio	Role Play		Competent	Not Yet Competent
Practic	al Skill Der	nonstration			√					20
Knowle	edge Asses	sment	✓	✓						
Other F	Requireme	nt				✓				
_										
Each A	ssessmen	t Task (with perfo	rmanc	e crite	ria)					
Assess	sment Task	1			-	otion of n sawin				g given in Annex
During followir		al assessment, c	andida	te der	nonstrat	ed the	Yes	No	Remarks	
1	Performance criteria 1: Applied relevant health and safety requirements during completion of task					and				
2	Performance criteria 2: Selected tools and equipment for the given task									
3		nce criteria 3: Pe as per given dra		d saw	ing and	filing				
4	Performance Criteria 4: Maintained housekeeping									

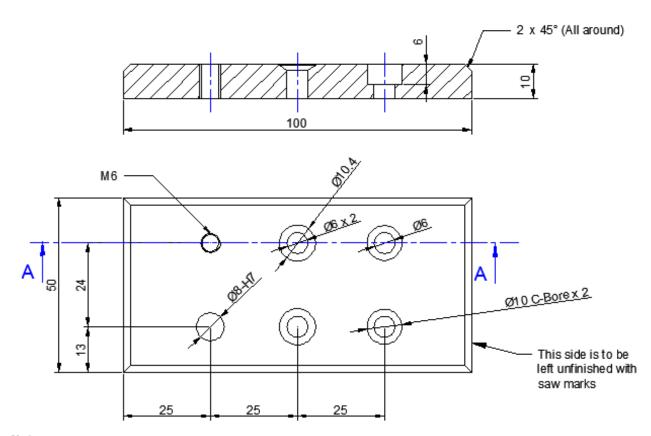
Not Yet Competent □

Competent □

Assess	sment Task 2	Description of a Perform hand to boring as per of	tapping	, counte	er sinking and counter
During followir	the practical assessment, candidate deng:	monstrated the	Yes	No	Remarks
1	Performance criteria 1: Applied relevar safety requirements during completion				
2	Performance criteria 2: Selected tools for the given task	and equipment			
3	Performance Criteria 3: Performed har operation as per given drawing	nd taping			
4	Performance Criteria 4: Performed cou operation as per given drawing	ınter boring			
5	Performance Criteria 5: Performed cou operation as per given drawing				
6	Performance Criteria 6: Maintained ho after completion of task	usekeeping			
Compe	etent 🗆	Not Yet Compe	tent 🗆		
Portfoli	io (if any)	Description of portfolio			
Curren	t ☐ Sufficient ☐ Authention	c □ Valid	Valid ☐ Reliable ☐		
Portfolio meet the following performance standards:			Yes	No	Remarks
1	Performance criteria 1: Submitted log be record (practical evidence, project, pict completed during the training				
Compe	etent 🗆	Not Yet Compe	etent \square		

Annexure – A





Note:

General Tolerance = ± 0.1 All dimensions are in mm

Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code: 071500966	Level: 2	Version:
Competency Standard Title: Perform bench work	Assessment D	Date (DD/MM/YY	():

Guidance	To complete your assessment for this Competency Standard, you need to
for	answer the questions on the following pages correctly.
Candidate	

Assessors Guide (to be completed by the assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: Candidate Signature:	· ·
Written Assessment Outcome	COMPETENT Name of the Assessor: Signature of the Assessor:	NOT YET COMPETENT Assessor's code:

Title of Qualification:	CS	Level:	Version:
National Vocational Certificate	Code:	2	
In Dies and Molds Maker			
Competency Standard Title:	Assess	ment Dat	е
Competency Standard Title: Perform bench work	Assess (DD/MM		е
			e

WRITTEN ASSESSMENT

Questi	on	Candidate's answer
1.	What is meant by the term "TPI" in hacksaw blade	Teeth per inch
2.	Write down five steps for drilling	 Marking Center Punch Pilot drilling Final drilling Burr removing
3.	One inch is equivalent to how many millimeters?	a) 20 mm b) 24.5mm c) 25.0mm d) 25.4mm
4.	Which of the following is a precision instrument?	a) ruler b) steel tape c) tri-square d) micrometer
5.	How hammers are classified? Give three examples.	By weight By shape By material
6.	In which direction hand reamer should be used?	Clock wise direction only
7.	When sawing on metal, in which direction pressure will be applied?	Only during forward stroke

Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code: 071500967	Level: 2	Version:	
Competency Standard Title: Perform Lathe Operations	Assessment Date (DD/MM/YY):			

Candidate Details	Name:
	Registration/Roll Number:
	To meet this standard, you are required to complete the following within the given time frame (6 hours) (for practical demonstration & assessment):
Guidance for Candidate	 Assessment Task 1: Perform facing & turning as per drawing 1 given in Annex A Assessment Task 2: Perform thread cutting & boring as per drawing 2 given in Annex A
	And complete:
	 Knowledge assessment test (Written or Oral) Portfolios at the time of assessment (if any)
	During a practical assessment, under observation by an assessor, you will complete:
	Assessment Task 1: Perform facing & turning as per drawing 1 given in Annex A
	Performance Criteria 1: Apply relevant health and safety requirements during completion of task
	Performance Criteria 2: Select tools and equipment for the given task
	Performance Criteria 3: Perform facing, turning in a metal work piece according to given task drawing
	Performance Criteria 4: Maintain housekeeping after completion of task
Minimum Evidence	Assessment Task 2: Perform thread cutting & boring as per drawing 1 given in Annex A
Required	Performance Criteria 1: Apply relevant health and safety requirements during completion of task
	Performance Criteria 2: Select tools and equipment for the given task
	Performance Criteria 3: Perform thread cutting & boring in a metal work piece according to given drawing
	Performance Criteria 4: Maintain housekeeping after completion of task
	Portfolios required at the time of assessment (if any) for
	Performance criteria 1 for the evaluation of portfolio: Submit logbook or practical evidence, completed during this specific module, for relevant activity with drawing/illustration.

Continued on following page

Assessors Judgment Guide (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

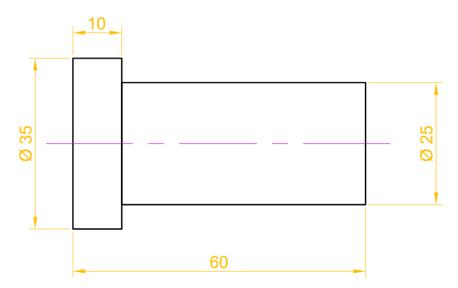
Candid Details		Name:								
Assess		COMPETENT NOT YET COMPETENT Name of the Assessor: Assessor's code: Signature of the Assessor: Assessor								
		Assessm	ent Su	mmar	v (to be	e filled l	by the a	assess	or)	
	Activ				Metho		.,		Res	sult
Nature of Activity			Written	Oral	Observation	Portfolio	Role Play		Competent	Not Yet Competent
Practic	al Skill Der	nonstration			√		-			
Knowle	edge Asses	sment	✓	✓						
Other F	Requireme	nt				✓				
					<u>'</u>					
Each A	ssessmen	Task (with perfo	rmance	e crite	ria)					
Assess	Each Assessment Task (with performance criteria) Assessment Task 1 Description of assessment task 1 Perform facing & turning as per drawing 1 given in Annex A									
During followir	•	al assessment, c	andida	te den	nonstrat	ed the	Yes	No	Remarks	
1		nce criteria 1: Ap quirements durinç				and				
2		ormance criteria 2: Selected tools and equipment also given task								
3		nce criteria 3: Pe awing 1 given in <i>i</i>			ng & turr	ning				
4		nce Criteria 4: Ma pletion of task	aintaine	ed hou	ısekeep	ing				

Not Yet Competent □

Competent □

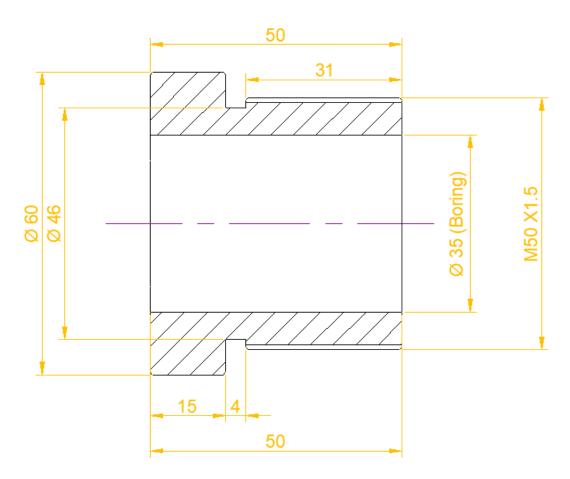
Assess	sment Task 2	Description of assessment task 2 Perform thread cutting & boring as per drawing 2 given in Annex A				
During followin	the practical assessment, candidate deng:	monstrated the	Yes	No	Remarks	
1	Performance criteria 1: Applied relevar safety requirements during completion					
2	Performance criteria 2: Selected tools for the given task	and equipment				
3	Performance criteria 3: : Performed the boring as per drawing 2 given in Annex					
4	Performance Criteria 4: Maintained housekeeping after completion of task					
Compe	etent 🗆	Not Yet Compe	tent 🗆			
ļ						
Portfoli	o (if any)	Description of portfolio				
Curren	t □ Sufficient □ Authenti	c □ Valid			Reliable 🗆	
Portfolio meet the following performance standards:			Yes	No	Remarks	
1	Performance criteria 1 Submitted log book or activity record (practical evidence, project, pictures etc.) completed during the training.					
Compe	etent 🗆	Not Yet Compe	etent 🗆			

Annex A



Drawing 1

Note: General tolerance ± 0.1 All dimensions are in mm



Drawing 2

Note: General tolerance ± 0.1 All dimensions are in mm

Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code: 071500967	Level: 2	Version:
Competency Standard Title: Perform lathe operations	Assessment Date (DD/MM/YY):		

Guidance	To complete your assessment for this Competency Standard, you need to
for	answer the questions on the following pages correctly.
Candidate	

Assessors Guide (to be completed by the assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: Candidate Signature:	
Written Assessment Outcome	COMPETENT Name of the Assessor: Signature of the Assessor:	NOT YET COMPETENT Assessor's code:

Title of Qualification:	CS	Level:	Version:
National Vocational Certificate	Code:	2	
In Dies and Molds Maker			
Competency Standard Title:	Assess	ment Date	е
Competency Standard Title: Perform lathe operations	Assess (DD/MM		e
			e

WRITTEN ASSESSMENT

Question	Candidate's answer
8. What is meant by the term "RPM" in lathing	Revolution Per Minutes
Write down at least 5 steps for facing	 6. Holding the work Piece Properly 7. Hold cutting Tool 8. Center the cutting tool 9. Set the Machine RPM 10. Complete Facing 11. Chamfering
10. 38.1 mmm is equivalent to how many inches?	a) 1" b) 2" b) 1 ½" d) ¾"
11. Which of the following is a precision instrument?	a) ruler b) steel tape c) tri-square d) Vernier caliper
12. What is the tool direction on a lathe?	Against the work piece
13. What is the cutting speed?	The speed at which work moves with respect to the tool

Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code: 071500968	Level: 2	Version:	
Competency Standard Title: Perform milling operations	Assessment Date (DD/MM/YY):			

Candidate Details	Name:					
	Registration/Roll Number:					
	To meet this standard, you are required to complete the following within the given time frame (04 hours) (for practical demonstration & assessment):					
Guidance	 Assessment Task 1: Produce a rectangular work piece with parallelism as per given drawing in annexure-A 					
for Candidate	Assessment Task 2: Perform pocketing operation as per given drawing in annexure-A					
	And complete:					
	3. Knowledge assessment test (written or oral)4. Portfolios at the time of assessment (if any)					
	During a practical assessment, under observation by an assessor, you will complete:					
	Assessment Task 1: Produce a rectangular work piece with parallelism as per given drawing in annexure-A					
	Performance Criteria 1: Apply relevant health and safety requirements during completion of task					
	Performance Criteria 2: Select tools and equipment for the given task					
	Performance Criteria 3: Perform milling machine operations to produce work piece as per given drawing					
Minimum	Performance Criteria 4: Maintain housekeeping after completion of task					
Evidence	Assessment Task 2: Perform pocketing operation as per given drawing in annexure-A					
Required	Performance Criteria 1: Apply relevant health and safety requirements during completion of task					
	Performance Criteria 2: Select tools and equipment for the given task					
	Performance Criteria 3: Perform pocketing as per given drawing					
	Performance Criteria 4: Maintain housekeeping after completion of task					
	Portfolios required at the time of assessment (if any) for					
	Performance criteria 1 for the evaluation of portfolio: Submit notebook or practical evidence, completed during this specific module, for relevant activity with drawing/illustration.					

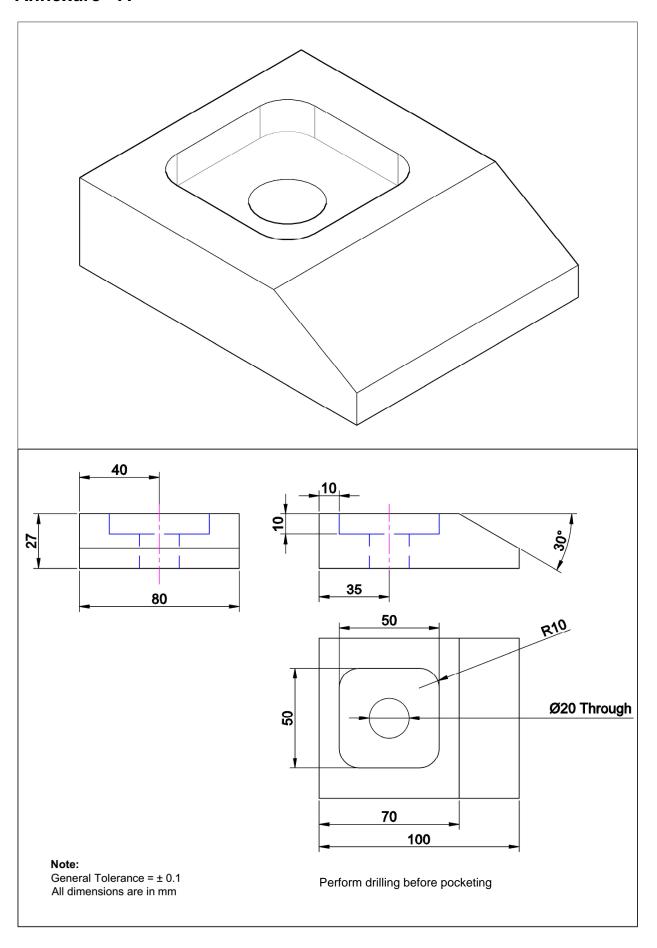
Assessors Judgment Guide (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name:								
Assessment Outcome	COMPETENT NOT YET COMPETENT Name of the Assessor: Assessor's code: Signature of the Assessor:								
Assessment Summary (to be filled by the assessor)									
		ent Su				by the a	assesso	-	
Activ	rity			Method			Result		
Nature of Activity		Written	Oral	Observation	Portfolio	Role Play		Competent	Not Yet Competent
Practical Skill Den	nonstration			✓					
Knowledge Asses	sment	✓	✓						
Other Requiremen	nt				✓				
								•	
Each Assessment	t Task (with perfc	rmance	e criter	ia)					
Assessment Task 1 Description of assessment task 1 Produce a rectangular work piece with parallelism as per given drawing									
i	al accomment a								

Each Assessment Task (with performance criteria)					
			angula	ment ta r work p	sk 1 biece with parallelism as
During the practical assessment, candidate demonstrated the following:			Yes	No	Remarks
1	Performance criteria 1: Applied relevant health and safety requirements during completion of task				
2	Performance criteria 2: Selected tools and equipment for the given task				
3	Performance criteria 3: Performed milling machine operations to produce work piece as per given drawing				
4	Performance Criteria 4: Maintained housekeeping after completion of task				
Competent ☐ Not Yet Compe			tent 🗆		

Assess	sment Task 2	Description of assessment task 2 Perform pocketing operation as per given drawing				
During following	the practical assessment, candidate den	monstrated the	Yes	No	Remarks	
1	Performance criteria 1: Applied relevar safety requirements during completion					
2	Performance criteria 2: Selected tools for the given task	and equipment				
3	Performance criteria 3: Performed poc given drawing	keting as per				
4	Performance Criteria 4: Maintained ho after completion of task	usekeeping				
Compe	etent	Not Yet Compe	etent 🗆			
Portfoli	io (if any)	Description of	portfolio	0		
Current ☐ Sufficient ☐ Authentic ☐					Reliable	
Portfolio meet the following performance standards:			Yes	No	Remarks	
1	Performance criteria 1: Submitted log l record (practical evidence, project, pic completed during the training.					
Compe	etent 🗆	Not Yet Compe	etent \Box]		

Annexure - A



Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code: 071500968	Level: 2	Version:
Competency Standard Title: Perform milling operations	Assessment Date (DD/MM/YY):		

Guidance	To complete your assessment for this Competency Standard, you need to
for	answer the questions on the following pages correctly.
Candidate	

Assessors Guide (to be completed by the assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: Candidate Signature:	-
Written Assessment Outcome	COMPETENT Name of the Assessor: Signature of the Assessor:	NOT YET COMPETENT Assessor's code:

Title of Qualification:	CS Code:	Level:	Version:	
National Vocational Certificate		2		
In Dies and Molds Maker				
	Assessment Date (DD/MM/YY):			
Competency Standard Title:	Assessment Date (DD	/MM/YY):		
Competency Standard Title: Perform milling operations	Assessment Date (DD	/MM/YY):		
	Assessment Date (DD	/MM/YY):		

WRITTEN ASSESSMENT

Question	Candidate's answer
14. Name any two types of milling cutters	 End mill cutter Shell end mill cutter Face mill cutter Slot cutter Profile cutter
15. Which of the following is not a milling method?	a) Conventional milling b) Cross sectional milling c) Climb milling d) None of the above
16. Name the materials used for milling cutters.	Milling cutters are generally made of high speed steel or sintered carbides.
17. Why is coolant used during milling operation?	a) To increase speed of machining b) To protect job from rust c) To protect work piece from atmosphere d) To reduce heat during cutting operation
18. Name two types of milling machines.	Horizontal milling machine Vertical milling machine Copy milling machine Column type milling machine Universal milling machine Bench type milling machine

Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code: 071500969	Level: 2	Version:
Competency Standard Title: Perform grinding operations	Assessment Date (DD/MM/YY):):

Candidate Details	Name:
	Registration/Roll Number:
	To meet this standard, you are required to complete the following within the given time frame (2 hours) (for practical demonstration & assessment):
Guidance for	 Assessment Task 1: Perform surface grinding as per drawing 1 given in Annex A Assessment Task 2: Perform cylindrical grinding as per drawing 2 given in Annex A
Candidate	And complete:
	3. Knowledge assessment test (written or oral)4. Portfolios at the time of assessment (if any)
	During a practical assessment, under observation by an assessor, you will complete:
	Assessment Task 1: Perform surface grinding as per drawing 1 given in Annex A
	Performance Criteria 1: Apply relevant health and safety requirements during
	completion of task
	Performance Criteria 2: Select tools and equipment for the given task
	Performance Criteria 3: Perform surface grinding operation as per drawing 1 given in Annex A
	Performance Criteria 4: Maintain housekeeping after completion of task
Minimum	Assessment Task 2: Perform cylindrical grinding as per drawing 2 given in Annex A
Evidence Required	Performance Criteria 1: Apply relevant health and safety requirements during completion of task
	Performance Criteria 2: Select tools and equipment for the given task
	Performance Criteria 3: Perform cylindrical grinding operation as per drawing 2 given in Annex A
	Performance Criteria 4: Maintain housekeeping and clean the workstation after completion of task.
	Portfolios required at the time of assessment (if any) for
	Performance criteria 1 for the evaluation of portfolio: Submit note book or practical evidence, completed during this specific module, for relevant activity with drawing/illustration.

Continued on following page

Assessors Judgment Guide (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

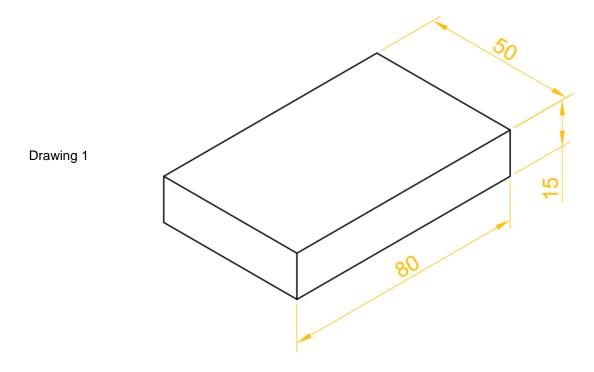
Candid Details		Name:								
Assess		COMPETENT NOT YET COMPETENT Name of the Assessor: Signature of the Assessor:								
		Assessm	ent Su	mmar	y (to be	filled l	by the a	assess	or)	
	Activ	rity			Method	t			Res	sult
Nature of Activity		Written	Oral	Observation	Portfolio	Role Play		Competent	Not Yet Competent	
Practic	al Skill Der	nonstration			√		_			
Knowle	edge Asses	sment	✓	✓						
Other F	Requireme	nt				✓				
Each A	ssessmen	t Task (with perfo	rmance	e crite	ria)					
Assessment Task 1 Description of assessment task 1 Perform surface grinding as per drawing 1 given in Annex A				1 given in						
During followin		al assessment, c	andida	te den	nonstrate	ed the	Yes	No	Remarks	
1	Performance criteria 1: Applied relevant health and safety requirements during completion of task									
Performance criteria 2: Selected tools and equipment for the given task										
Performance criteria 3: Performed surface grinding as per drawing 1 given in Annex A										
4		nce Criteria 4: Ma	aintaine	ed hou	ısekeepi	ng				

Not Yet Competent □

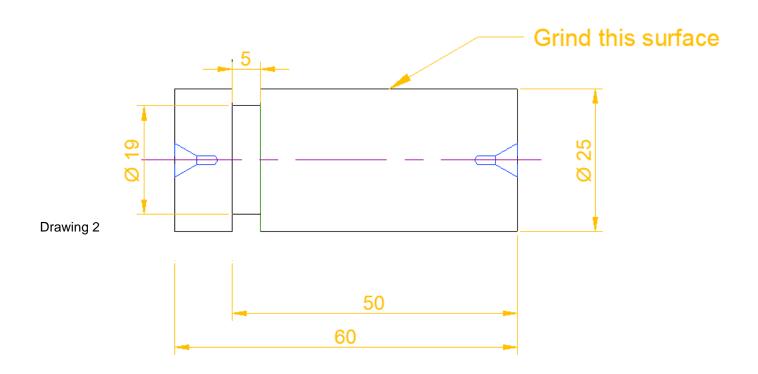
Competent □

Assessment Task 2		Description of assessment task 2 Perform surface grinding as per drawing 2 given in Annex A			
During following	the practical assessment, candidate deng:	monstrated the	Yes	No	Remarks
1	Performance criteria 1: Applied releval safety requirements during completion				
2	Performance criteria 2: Selected tools for the given task	and equipment			
3	Performance criteria 3: Performed cylin Grinding & be able to maintain parallel				
4	Performance Criteria 4: Maintained ho after completion of task	usekeeping			
Compe	etent	Not Yet Compe	tent 🗆		
Portfol	io (if any)	Description of	portfolio)	
Curren	t ☐ Sufficient ☐ Authention	c □ Valid			Reliable
Portfol	io meet the following performance stand	ards:	Yes	No	Remarks
Performance criteria 1 for the evaluation of portfolio: Submitted log book or activity record (practical evidence, project, pictures etc.) completed during the training.					
Compe	etent 🗆	Not Yet Compe	etent \square		

Annex A



Note: Grinding tolerance ± 0.02 All dimensions are in mm Maintain parallelism // 0.03



Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code: 071500969	Level: 2	Version:
Competency Standard Title: Perform grinding operations	Assessment Date (DD/MM/YY):):

Guidance	To complete your assessment for this Competency Standard, you need to
for	answer the questions on the following pages correctly.
Candidate	

Assessors Guide (to be completed by the assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: Candidate Signature:	
Written Assessment Outcome	COMPETENT Name of the Assessor: Signature of the Assessor:	NOT YET COMPETENT Assessor's code:

Title of Qualification: National Vocational Certificate In Dies and Molds Maker	CS Code:	Level: 2	Version:
Competency Standard Title: Perform grinding operations	Assess (DD/MM	ment Date	e

WRITTEN ASSESSMENT

Question	Candidate's answer
19. The grinding operation is a	(A) Shaping operation(B) Forming operation(C) Surface finishing operation(D) Dressing operation
20. Grinding wheels should be tested for balance	(A) Only at the time of manufacture(B) Before starting the grinding operation(C) At the end of grinding operation(D) Occasionally
21. In grinding irregular, curved, tapered, convex and concave surfaces, the grinder used is called	(A) Cylindrical grinder(B) Internal grinder(C) Surface grinder(D) Tool and cutter grinder
22. Grinding is the process of removing material by action.	(A) Rubbing (B) Cutting (C) Polishing (D) Wearing
23. After dressing a wheel it may be necessary to adjust the	(A) Guard (B) Eye shield (C) Tool rest (D) All of above
24. Jobs rotate in?	(A) Cylindrical grinder(B) Internal grinder(C) Surface grinder(D) Tool and cutter grinder

Title of Qualification:	CS Code:	Level:	Version:
National Vocational Certificate level 2, In Dies and Molds Maker		2	1
Competency Standard Title: Integrated Assessment Level-2	Assessment D	Pate (DD/MM/YY):

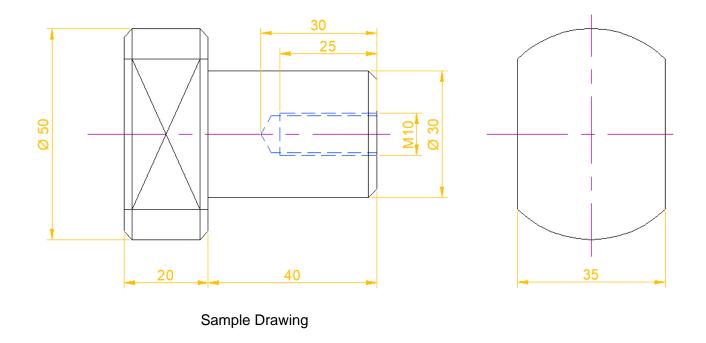
Candidate Details	Name:
	Registration/Roll Number:
	To meet this standard, you are required to complete the following within the given time frame (4 hours) (for practical demonstration & assessment):
Guidance for	 Assessment Task 1: Perform milling and lathe operations and produce internal threads using hand tap according to given drawing in Annexure-1
Candidate	And complete:
	6. Knowledge assessment test (written or oral)7. Portfolios at the time of assessment (if any)
	During a practical assessment, under observation by an assessor, you will complete:
	Assessment Task 1: Perform milling and lathe operations and produce internal threads using hand tap according to given drawing in Annexure-1
	Performance Criteria 1: Apply relevant health and safety requirements during completion of task
	Performance Criteria 2: Select tools and equipment for the given task
	Performance Criteria 3: Perform facing & turning according to given drawing using lathe machine
/Minimum Evidence	Performance Criteria 4: Produce chamfer as specified in drawing using lathe machine
Required	Performance Criteria 5: Produce hole for the taping using lathe machine
	Performance Criteria 6: Perform milling operation to cut flat surfaces as per given drawing
	Performance Criteria 7: Produce internal threads using hand tap.
	Performance Criteria 8: Maintain housekeeping after completion of task
	Portfolios required at the time of assessment (if any) for
	Performance criteria 1 for the evaluation of portfolio: Submit record of all completed formative assessments. S/he must be competent in all formative assessments

Assessors Judgment Guide (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	,	Name:Registration/Roll Number:									
Assessme Outcome	ent	COMPETENT Name of the Assessor: Signature of the Assessor:			Asses	ssor's c					
						/4 - 1 -	eu			>	
	Activ	Assessme	ent Su	mma		to be lethod		by the a	assess		sult
Nature of A	Activity		Written	Oral		Observation	Portfolio	Role Play		Competent	Not Yet Competent
Practical S	Skill Den	nonstration				✓					20
Knowledge	e Asses	sment	✓	✓							
Other Req							✓				
		Task (with perfo	rmance	e crite	T .						
Assessment Task 1 Description of assessment task 1 Perform milling and lathe operations and produce internal threads using hand tap according to the drawing.											
During the following:	practica	al assessment, c	andida	te de	mor	nstrate	ed the	Yes	No	Remarks	
		nce Criteria 1: Ap quirements during					and				
٠,		nce Criteria 2: Se at for the given ta		tools	and	d					
		nce Criteria 3: Pe ı to given drawing									
//		nce Criteria 4: Pr in drawing using				r as					
2		nce Criteria 5: Pr e machine	oduced	d hole	e for	the ta	aping				
	Performance Criteria 6: Performed milling operation to cut flat surfaces as per given drawing			ation							
/	erformar sing han	nce Criteria 7: Pr id tap.	oduced	d inte	rnal	threa	ds				
		nce Criteria 8: Ma pletion of task	aintaine	ed ho	use	keepii	ng				
Competen	nt 🗆				No	ot Yet	Compe	tent 🗆			

Portfolio (if any)			Descri	ption of p	portfolio)		
Curren	t 🗆	Sufficient \square	Authentio	c 🗖	Valid			Reliable
Portfolio meet the following performance stand			ards:		Yes	No	Remarks	
Performance criteria 1 for the evaluation Submitted record of all completed form assessments. S/he must be competent formative assessments.			native	rtfolio:				
Competent □			Not Ye	et Compe	etent \square			

Annexure-1



Note: General tolerance ± 0.1 All dimensions are in mm All chamfer are 2 x 45° unless specified

Title of Qualification:	CS Code:	Level:	Version:
National Vocational Certificate level 2, In Dies and Molds Maker		2	1
Competency Standard Title:	Assessment D	ate (DD/MM/YY):
Competency Standard Title: Integrated Assessment Level-2	Assessment D	Date (DD/MM/YY):
•	Assessment D	Date (DD/MM/YY):

Candidate Details	Name:					
	Registration/Roll Number:					
	To meet this standard, you are required to complete the following within the given time frame (4 hours) (for practical demonstration & assessment):					
Guidance for	Assessment Task 1: Perform milling and lathe operations and produce internal threads using hand tap according to given drawing in Annexure-1					
Candidate	And complete:					
	9. Knowledge assessment test (written or oral) 10. Portfolios at the time of assessment (if any)					
	During a practical assessment, under observation by an assessor, you will complete:					
	Assessment Task 1: Perform milling and lathe operations and produce internal threads using hand tap according to given drawing in Annexure-1					
	Performance Criteria 1: Apply relevant health and safety requirements during completion of task					
	Performance Criteria 2: Select tools and equipment for the given task					
	Performance Criteria 3: Perform facing & turning according to given drawing using lathe machine					
/Minimum Evidence	Performance Criteria 4: Produce chamfer as specified in drawing using lathe machine					
Required	Performance Criteria 5: Produce hole for the taping using lathe machine					
	Performance Criteria 6: Perform milling operation to cut flat surfaces as per given drawing					
	Performance Criteria 7: Produce internal threads using hand tap.					
	Performance Criteria 8: Maintain housekeeping after completion of task					
	Portfolios required at the time of assessment (if any) for					
	Performance criteria 1 for the evaluation of portfolio: Submit record of all completed formative assessments. S/he must be competent in all formative assessments					

Continued on following page

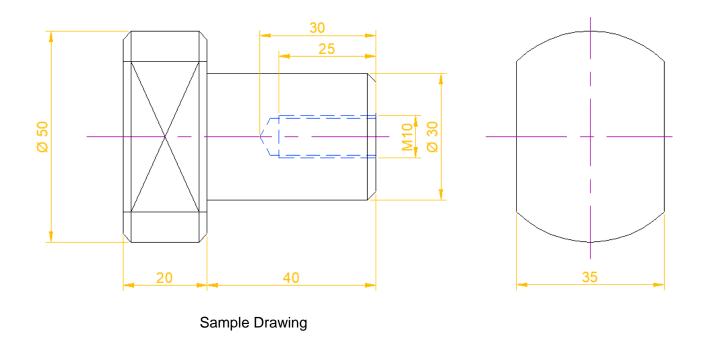
Assessors Judgment Guide (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: Candidate Signature:	C
Assessment Outcome	COMPETENT Name of the Assessor: Signature of the Assessor:	NOT YET COMPETENT . Assessor's code:

Assessment Summary (to be filled by the assessor)							
Activity			Method	ł		Res	sult
Nature of Activity	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Practical Skill Demonstration			✓				
Knowledge Assessment	✓	✓					
Other Requirement				✓			
Each Assessment Task (with perf	ormanc	e criteri	a)				

		Description of assessment task 1 Perform milling and lathe operations and produce internal threads using hand tap according to the drawing.			
During followin	the practical assessment, candidate der	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Applied releva safety requirements during completion				
2	Performance Criteria 2: Selected tools equipment for the given task	and			
3	Performance Criteria 3: Performed faci according to given drawing using lathe				
4	Performance Criteria 4: Produced char specified in drawing using lathe machin				
5	Performance Criteria 5: Produced hole using lathe machine	for the taping			
6	Performance Criteria 6: Performed mill to cut flat surfaces as per given drawin	• .			
7	Performance Criteria 7: Produced inter using hand tap.	rnal threads			
8	Performance Criteria 8: Maintained horafter completion of task	usekeeping			
Compe	etent	Not Yet Compe	etent 🗆	i	
Portfoli	io (if any)	Description of p	portfoli	0	
		7/-1/-1			-
Current			1		Reliable
Portfoli	io meet the following performance stand	ards:	Yes	No	Remarks
1	Performance criteria 1 for the evaluation Submitted record of all completed form assessments. S/he must be competent formative assessments.	native			
Compe	etent 🗆	Not Yet Compe	etent \Box	J	

Annexure-1



Note: General tolerance ± 0.1 All dimensions are in mm All chamfer are 2 x 45° unless specified

Title of Qualification: National Vocational Certificate	CS Code:	Level:	Version:
In Dies and Molds Maker			
Competency Standard Title: Integrated Assessment Lev-2	Assessment D	Pate (DD/MM/YY):

Guidance	To complete your assessment for this Competency Standard, you need to
for	answer the questions on the following pages successfully.
Candidate	

Assessors Guide (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: Candidate Signature:	· ·
Written Assessment Outcome	COMPETENT Name of the Assessor: Signature of the Assessor:	NOT YET COMPETENT Assessor's code:

Title of Qualification:	CS Code:	Level:	Version:
National Vocational Certificate		2	
In Dies and Molds Maker			
Competency Standard Title:	Assessment Date (DD	O/MM/YY):	

WRITTEN ASSESSMENT

Question	Candidate's answer
25. How do we categorize the files?	Files are specified by: Shape Size (Length) Cut Coarseness
26. Describe types of twisted drills	Straight shank Taper Shank Carbide tip drill
27. What type of tapper is used in machine spindle to hold drill chuck?	Morse tapper
28. Write any two types of milling cutters?	 End mill Shell end mill Face mill Slitting saw Profile cutter
29. Write any two types of milling machine	Vertical milling machine Horizontal milling machine Copy milling machine CNC milling machine
30. Write any three types of lathe machines	Tool room lathe Auto lathe Turret lathe Capstan lathe Vertical lathe

Question	Candidate's answer
31. Why the coolant is used in a machining process	To reduce the heat generation
32. To show hidden profiles in a drawing, what type of line is used?	Dash line
33. To show visible profiles in a drawing, what type of line is used?	Object line or continue thick line
34. What is the angle of Metric threads	60 degrees
35. What is meant by the pitch of thread	The root to root OR peek to peek distance of a thread is known as pitch of thread.

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