

# PLASTIC PROCESSOR



ASSESSMENT PACKAGE  
National Vocational Certificate Level 4

Version 1 - September, 2018

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**Document Version**

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# PLASTIC PROCESSOR



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**ASSESSMENT PACKAGE**  
National Vocational Certificate Level 4

Version 1 - September, 2018

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Perform Off Tool Sampling	<b>Assessment Date (DD/MM/YY):</b>		

Guidance for Candidate	<b>To complete your assessment for this Competency Standard, you need to answer the questions on the following pages successfully.</b>
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**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: Candidate Signature:.....
Written Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: Signature of the Assessor:.....

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 3	Version:
<b>Competency Standard Title:</b> Perform Off Tool Sampling	<b>Assessment Date (DD/MM/YY):</b>		

### WRITTEN ASSESSMENT

Question	Candidate's answer
1. How is the die used in injection molding cooled? a) Oil b) Air c) Water d) Contact with cold surface?	c) Water
2. What is plasticizing capacity?	It is the amount of material that can be processed by the machine per hour. It is expressed in kg/h
3. What is injection pressure?	It is the maximum pressure by which the material is injected through the nozzle. It is given in kg/cm <sup>2</sup>
4. What is injection rate or injection velocity?	It is the maximum rate at which the screw can inject or shoot materials from the barrel during one shot.
5. What do you mean by clamping force?	It is the maximum force that the clamping system can exert on the mold or it is the maximum force by which the mold halves can be closed together. It is given in ton or kilo Newton.
6. What is max. daylight?	It is the maximum distance that the machine platen can be separated from each other and it can be obtained by adding the maximum mold thickness to the maximum opening stroke.
7. What are the main elements of mould?	The main parts of molds are core and cavity.
8. What is the minimum pressure allowed to be given to the injection molding process? a) 90 MPa b) 100 MPa c) 140 MPa d) 170 MPa	b) 100MPa

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Perform Tool Change Over	<b>Assessment Date (DD/MM/YY):</b>		

Guidance for Candidate	<b>To complete your assessment for this Competency Standard, you need to answer the questions on the following pages successfully.</b>
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**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: Candidate Signature:.....
Written Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: Signature of the Assessor:.....

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 3	Version:
<b>Competency Standard Title:</b> Perform Tool Change Over	<b>Assessment Date (DD/MM/YY):</b>		

#### WRITTEN ASSESSMENT

Question	Candidate's answer
9. What kind of protective coating is used for application on tools before storage?	Grease or Oil are typically used.
10. What kind of metallic brushes are used to clean the tool before use?	Brass
11. Why is it necessary to handle moulds with cranes?	Weight and multi-component assembly

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Perform Shutdown Procedure	<b>Assessment Date (DD/MM/YY):</b>		

Guidance for Candidate	<b>To complete your assessment for this Competency Standard, you need to answer the questions on the following pages successfully.</b>
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**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: Candidate Signature:.....
Written Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: Signature of the Assessor:.....



<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Perform Shutdown Procedure	<b>Assessment Date (DD/MM/YY):</b>		

#### WRITTEN ASSESSMENT

Question	Candidate's answer
12. What is the difference between planned shutdown and emergency shutdown procedure?	Planned shutdown is sequential while emergency shutdown is hitting the red button
13. When are you supposed to file accidents?	After emergency shutdown
14. Why is purging necessary?	To ensure material doesn't not stick to integral parts of the machine

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Manage Product Quality	<b>Assessment Date (DD/MM/YY):</b>		

Guidance for Candidate	<b>To complete your assessment for this Competency Standard, you need to answer the questions on the following pages successfully.</b>
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**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: ..... Candidate Signature:.....
Written Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: ..... Signature of the Assessor:.....

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 3	Version:
<b>Competency Standard Title:</b> Manage Product Quality	<b>Assessment Date (DD/MM/YY):</b>		

#### WRITTEN ASSESSMENT

Question	Candidate's answer
15. What are the most important standards plastic products are produced on?	ASTM, DIN, ISO, BS
16. What are the most important test methods to maintain product quality?	Tensile, flexural, hardness, Impact, etc.
17. Which is the single most important measuring tool to carry with you on a production floor?	Vernier caliper

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Manage Production Flow	<b>Assessment Date (DD/MM/YY):</b>		

Guidance for Candidate	<b>To complete your assessment for this Competency Standard, you need to answer the questions on the following pages successfully.</b>
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**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: ..... Candidate Signature:.....
Written Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: ..... Signature of the Assessor:.....

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 3	Version:
<b>Competency Standard Title:</b> Manage Production Flow	<b>Assessment Date (DD/MM/YY):</b>		

#### WRITTEN ASSESSMENT

Question	Candidate's answer
18. What is employee utilization rate?	The percentage of time during which a staff member is actively working versus the number of work hours expected for work
19. What is Inventory Turnover?	A ratio that indicates how many instances a firm's inventory is sold and refurbished over a determined time period, which can be measured by dividing the total sales by number of inventory or by dividing the value of products sold (COGS) by average number of inventory available during a specified selling period (monthly, quarterly, yearly)
20. What is Capacity Utilization Rate?	The percentage of the actual manufacturing yield versus the possible manufacturing yield

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Integrated Assessment Lev-4	<b>Assessment Date (DD/MM/YY):</b>		

Guidance for Candidate	<b>To complete your assessment for this Competency Standard, you need to answer the questions on the following pages successfully.</b>
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**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: Candidate Signature:.....
Written Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: Signature of the Assessor: .....

<b>Title of Qualification:</b> National Vocational Certificate In Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Integrated Assessment Lev-4	<b>Assessment Date (DD/MM/YY):</b>		

## WRITTEN ASSESSMENT

Question	Candidate's answer
21. How is the die used in injection molding cooled? a) Oil b) Air c) Water d) Contact with cold surface?	c) Water
22. What is plasticizing capacity?	It is the amount of material that can be processed by the machine per hour. It is expressed in kg/h
23. What is injection pressure?	It is the maximum pressure by which the material is injected through the nozzle. It is given in kg/cm <sup>2</sup>
24. What is max. daylight?	It is the maximum distance that the machine platen can be separated from each other and it can be obtained by adding the maximum mold thickness to the maximum opening stroke.
5. What kind of protective coating is used for application on tools before storage?	Grease or Oil are typically used.
6. What kind of metallic brushes are used to clean the tool before use?	Brass
7. Why is purging necessary?	To ensure material doesn't stick to integral parts of the machine
8. What are the most important standards plastic products are produced on?	ASTM, DIN, ISO, BS

Question	Candidate's answer
9. What are the zones in extrusion screws?	Feed zone, melting zone, metering zone
10. What are the most important test methods to maintain product quality?	Tensile, flexural, hardness, Impact, etc.
11. What is Capacity Utilization Rate?	The percentage of the actual manufacturing yield versus the possible manufacturing yield



<b>Title of Qualification:</b> National Vocational Certificate in Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Module 7: Perform Off Tool Sampling	<b>Assessment Date (DD/MM/YY):</b>		

Candidate Details	Name: .....  Registration/Roll Number: .....
Guidance for Candidate	<p><b>To meet this standard, you are required to complete the following within 3 hour time frame (for practical demonstration &amp; assessment):</b></p> <ol style="list-style-type: none"> <li><b>Assessment Task 1:</b> Ensure type of tool</li> <li><b>Assessment Task 2:</b> Set machine parameters</li> <li><b>Assessment Task 3:</b> Execute Dry Run operation</li> <li><b>Assessment Task 4:</b> Produce Sample</li> <li><b>Assessment Task 5:</b> Verify sample specification</li> <li><b>Assessment Task 6:</b> Generate Sample report</li> <li><b>Assessment Task 7:</b> Take approval for processing</li> </ol> <p><b>And complete:</b></p> <ol style="list-style-type: none"> <li><b>Knowledge assessment test (Written or Oral)</b></li> <li><b>Portfolios at the time of assessment (if any)</b></li> </ol>
Minimum Evidence Required	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 1</b></p> <p>Performance Criteria 1: Select tool as per given job card/ work order</p> <p>Performance Criteria 2: Select machine as per tool according to job card/ work order.</p> <p>Performance Criteria 3: Verify selection of tool/ Machine according to job requirement</p> <p>Performance Criteria 4: Install the tool on selected machine as per installation manual.</p> <p>Performance Criteria 5: Connect auxiliaries with tool as per machine operation manual.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 2</b></p> <p>Performance Criteria 1: Set parameters as per Process Parameter</p> <p>Performance Criteria 2: Sheet (PPS) of machine and job card.</p> <p>Performance Criteria 3: Check safeties of Mould and machine for safe operation.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 3</b></p> <p>Performance Criteria 1: Check open/close Mould manually for dry run operation.</p> <p>Performance Criteria 2: Ensure temperature of heaters as per SOP</p> <p>Performance Criteria 3: Check Ejector mechanism as per execution operation</p>

	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 4</b></p> <p>Performance Criteria 1: Purge material in manual mode as per job requirement.</p> <p>Performance Criteria 2: Run continuous operation on semi-auto/ auto mode till the required physical appearance achieved.</p> <p>Performance Criteria 3: Verify the physical appearance of sample as per SOP of quality standard</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 5</b></p> <p>Performance Criteria 1: Check dimensions of the sample as per drawing specification.</p> <p>Performance Criteria 2: Check assembly of the sample as per job card.</p> <p>Performance Criteria 3: Produce the required sample size in auto mode according to pilot lot.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 6</b></p> <p>Performance Criteria 1: Prepare the sample report on given format.</p> <p>Performance Criteria 2: Submit the sample report for approvals as per standard</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 7</b></p> <p>Performance Criteria 1: Execute sampling process after approval received.</p> <p>Performance Criteria 2: Maintain process parameters for quality production.</p>

**Assessors Judgment Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: ..... Candidate Signature:.....
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: ..... Signature of the Assessor:.....

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
Nature of Activity	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Practical Skill Demonstration			✓		✓		
Knowledge Assessment		✓					
Other Requirement							
Each Assessment Task (with performance criteria)							
Assessment Task 1			Description of assessment task 1: Ensure type of tool				
During the practical assessment, candidate demonstrated the following:					Yes	No	Remarks
1	Performance criteria 1: Select tool as per given job card/ work order						
2	Performance criteria 2: Select machine as per tool according to job card/ work order.						
3	Performance criteria 3: Verify selection of tool/ Machine according to job requirement						
4	Performance Criteria 4: Install the tool on selected machine as per installation manual.						
5	Performance Criteria 5: Connect auxiliaries with tool as per machine operation manual.						
Competent <input type="checkbox"/>				Not Yet Competent <input type="checkbox"/>			

Each Assessment Task (with performance criteria)				
Assessment Task 2		Description of assessment task 2: Set machine parameters		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Set parameters as per Process Parameter			
2	Performance criteria 2: Sheet (PPS) of machine and job card.			
3	Performance criteria 3: Check safeties of Mould and machine for safe operation.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 3		Description of assessment task 3: Execute Dry Run operation		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Check open/close Mould manually for dry run operation.			
2	Performance criteria 2: Ensure temperature of heaters as per SOP			
3	Performance criteria 3: Check Ejector mechanism as per execution operation			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 4		Description of assessment task 4: Produce Sample		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Purge material in manual mode as per job requirement.			
2	Performance criteria 2: Run continuous operation on semi-auto/ auto mode till the required physical appearance achieved.			
3	Performance criteria 3: Verify the physical appearance of sample as per SOP of quality standard			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 5		Description of assessment task 5: Verify sample specification		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Check dimensions of the sample as per drawing specification.			
2	Performance criteria 2: Check assembly of the sample as per job card.			
3	Performance criteria 3: Produce the required sample size in auto mode according to pilot lot.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 6		Description of assessment task 6: Generate Sample report		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Prepare the sample report on given format.			
2	Performance criteria 2: Submit the sample report for approvals as per standard			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 7		Description of assessment task 7: Take approval for processing		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Execute sampling process after approval received.			
2	Performance criteria 2: Maintain process parameters for quality production.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

<b>Title of Qualification:</b> National Vocational Certificate in Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Module 8: Perform Tool Change over	<b>Assessment Date (DD/MM/YY):</b>		

Candidate Details	Name: .....  Registration/Roll Number:.....
Guidance for Candidate	<p><b>To meet this standard, you are required to complete the following within 3 hour time frame (for practical demonstration &amp; assessment):</b></p> <p> <b>10. Assessment Task 1:</b> Obtain work order  <b>11. Assessment Task 2:</b> Prepare tool for production  <b>12. Assessment Task 3:</b> Carry out tool installation  <b>13. Assessment Task 4:</b> Carry out tool storage </p> <p><b>And complete:</b></p> <p> <b>14. Knowledge assessment test (Written or Oral)</b>  <b>15. Portfolios at the time of assessment (if any)</b> </p>
Minimum Evidence Required	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 1</b></p> <p>Performance Criteria 1: Collect work order from relevant department.</p> <p>Performance Criteria 2: Interpret work order as per organizational procedure.</p> <p>Performance Criteria 3: Read existing job order sheet/card.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 2</b></p> <p>Performance Criteria 1: Line up tools according to work order.</p> <p>Performance Criteria 2: Clean tool according to instruction manual and procedure.</p> <p>Performance Criteria 3: Check quality report before installation.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 3</b></p> <p>Performance Criteria 1: Arrange required hand/ power tools and accessories for installation.</p> <p>Performance Criteria 2: Check hydraulic/ pneumatics, and water lines.</p> <p>Performance Criteria 3: Perform Installation of tool(Mould/die)</p> <p>Performance Criteria 4: Ensure level/alignment of tool with machine.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 4</b></p> <p>Performance Criteria 1: Arrange required hand/ power tools and accessories for offloading</p> <p>Performance Criteria 2: Apply anti rust coating on tool (Mould/Die).</p> <p>Performance Criteria 3: Drain cooling media before offloading of Tool.</p> <p>Performance Criteria 4: Perform offloading as per instruction manual and procedure.</p> <p>Performance Criteria 5: Prepare and submit remarks sheet as per standard.</p> <p>Performance Criteria 6: Clean and shift tool (Mould/Die) for storage in designated area.</p>

*Continued on following page*

**Assessors Judgment Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: ..... Candidate Signature:.....
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: ..... Signature of the Assessor:.....

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
Nature of Activity	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Practical Skill Demonstration			✓		✓		
Knowledge Assessment	✓	✓					
Other Requirement							
Each Assessment Task (with performance criteria)							
Assessment Task 1			Description of assessment task 1: Obtain work order				
During the practical assessment, candidate demonstrated the following:					Yes	No	Remarks
1	Performance criteria 1: Collect work order from relevant department.						
2	Performance criteria 2: Interpret work order as per organizational procedure.						
3	Performance criteria 3: Read existing job order sheet/card.						
Competent <input type="checkbox"/>			Not Yet Competent <input type="checkbox"/>				

Each Assessment Task (with performance criteria)				
Assessment Task 2		Description of assessment task 2: Prepare tool for production		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Line up tools according to work order.			
2	Performance criteria 2: Clean tool according to instruction manual and procedure.			
3	Performance criteria 3: Check quality report before installation.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 3		Description of assessment task 3: Carry out tool installation		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Arrange required hand/ power tools and accessories for installation.			
2	Performance criteria 2: Check hydraulic/ pneumatics, and water lines.			
3	Performance criteria 3: Perform Installation of tool(Mould/die)			
4	Performance Criteria 4: Ensure level/alignment of tool with machine.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		



Each Assessment Task (with performance criteria)				
Assessment Task 4		Description of assessment task 4: Carry out tool storage		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Arrange required hand/ power tools and accessories for offloading			
2	Performance criteria 2: Apply anti rust coating on tool (Mould/Die).			
3	Performance criteria 3: Drain cooling media before offloading of Tool.			
4	Performance Criteria 4: Perform offloading as per instruction manual and procedure.			
5	Performance Criteria 5: Prepare and submit remarks sheet as per standard.			
6	Performance Criteria 6: Clean and shift tool (Mould/Die) for storage in designated area.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

<b>Title of Qualification:</b> National Vocational Certificate in Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Module 9: Perform Shutdown Procedure	<b>Assessment Date (DD/MM/YY):</b>		

Candidate Details	Name: .....  Registration/Roll Number: .....
Guidance for Candidate	<p><b>To meet this standard, you are required to complete the following within 3 hour time frame (for practical demonstration &amp; assessment):</b></p> <p><b>16. Assessment Task 1:</b> Arrange tools and accessories  <b>17. Assessment Task 2:</b> Perform planned shutdown  <b>18. Assessment Task 3:</b> Perform Emergency shutdown</p> <p><b>And complete:</b></p> <p><b>19. Knowledge assessment test (Written or Oral)</b>  <b>20. Portfolios at the time of assessment (if any)</b></p>
Minimum Evidence Required	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 1</b>  Performance Criteria 1: Select tools and accessories as per job requirement  Performance Criteria 2: Verify the tools according to job requirement.  Performance Criteria 3: Arrange material for purging as per standard  Performance Criteria 4: Offload Mould / die as per requirement</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 2</b>  Performance Criteria 1: Remove material from hopper as per requirement.  Performance Criteria 2: Load purging material in Hopper.  Performance Criteria 3: Set machine parameter for purging.  Performance Criteria 4: Perform purging as requirement.  Performance Criteria 5: Stop machine auxiliaries  Performance Criteria 6: Stop main drives/ machine.  Performance Criteria 7: Drain out cooling channels as requirement.  Performance Criteria 8: Clean and lubricate Mould/ die.  Performance Criteria 9: Perform low pressure clamping as per SOP.  Performance Criteria 10: Turn off power supply of machine  Performance Criteria 11: Report designated person as organizational procedure.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 3</b>  Performance Criteria 1: Carry out immediate emergency stop button  Performance Criteria 2: Inform incident to designated person as SOP.  Performance Criteria 3: Identify root cause of shutdown.  Performance Criteria 4: Take corrective actions as per requirement.  Performance Criteria 5: Submit shutdown report.</p>

*Continued on following page*

**Assessors Judgment Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: ..... Candidate Signature:.....
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: ..... Signature of the Assessor:.....

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
Nature of Activity	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Practical Skill Demonstration			✓		✓		
Knowledge Assessment		✓					
Other Requirement				✓			
Each Assessment Task (with performance criteria)							
Assessment Task 1			Description of assessment task 1: Arrange tools and accessories				
During the practical assessment, candidate demonstrated the following:					Yes	No	Remarks
1	Performance criteria 1: Select tools and accessories as per job requirement						
2	Performance criteria 2: Verify the tools according to job requirement.						
3	Performance criteria 3: Arrange material for purging as per standard						
4	Performance Criteria 4: Offload Mould / die as per requirement						
Competent <input type="checkbox"/>			Not Yet Competent <input type="checkbox"/>				

Each Assessment Task (with performance criteria)				
Assessment Task 2		Description of assessment task 2: Perform planned shutdown		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Remove material from hopper as per requirement.			
2	Performance criteria 2: Load purging material in Hopper.			
3	Performance criteria 3: Set machine parameter for purging.			
4	Performance Criteria 4: Perform purging as requirement.			
5	Performance Criteria 5: Stop machine auxiliaries			
6	Performance Criteria 6: Stop main drives/ machine.			
7	Performance Criteria 7: Drain out cooling channels as requirement.			
8	Performance Criteria 8: Clean and lubricate Mould/ die.			
9	Performance Criteria 9: Perform low pressure clamping as per SOP.			
10	Performance Criteria 10: Turn off power supply of machine			
11	Performance Criteria 11: Report designated person as organizational procedure.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 3		Description of assessment task 3: Perform Emergency shutdown		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Carry out immediate emergency stop button			
2	Performance criteria 2: Inform incident to designated person as SOP.			
3	Performance criteria 3: Identify root cause of shutdown.			
4	Performance Criteria 4: Take corrective actions as per requirement.			
5	Performance Criteria 5: Submit shutdown report.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

<b>Title of Qualification:</b> National Vocational Certificate in Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Module 10: Manage Product Quality	<b>Assessment Date (DD/MM/YY):</b>		

Candidate Details	Name: .....  Registration/Roll Number: .....
Guidance for Candidate	<p><b>To meet this standard, you are required to complete the following within 3 hour time frame (for practical demonstration &amp; assessment):</b></p> <p> <b>21. Assessment Task 1:</b> Perform inspection  <b>22. Assessment Task 2:</b> Identify irregularities as per standard  <b>23. Assessment Task 3:</b> Apply acceptable quality level to product  <b>24. Assessment Task 4:</b> Prepare quality inspection report  <b>25. Assessment Task 5:</b> Facilitate in auditing </p> <p><b>And complete:</b></p> <p> <b>26. Knowledge assessment test (Written or Oral)</b>  <b>27. Portfolios at the time of assessment (if any)</b> </p>
Minimum Evidence Required	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 1</b></p> <p>Performance Criteria 1: Ensure calibration of inspection tools as per given standard.</p> <p>Performance Criteria 2: Inspect the sample as per requirement.</p> <p>Performance Criteria 3: Prepare reports on organizational standard formats.</p> <p>Performance Criteria 4: Follow periodic inspection as per approved standard.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 2</b></p> <p>Performance Criteria 1: Check irregularities in production as per organizational standard.</p> <p>Performance Criteria 2: Communicate irregularities in production as per organizational standard to relevant person and authorities.</p> <p>Performance Criteria 3: Prepare reports of Ok or NOT Ok parts as per quality standard of organization.</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 3</b></p> <p>Performance Criteria 1: Take preventive action to revert to quality standard</p> <p>Performance Criteria 2: Take corrective action to revert to quality standard</p> <p>Performance Criteria 3: Record corrective/ preventive actions taken</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 4</b></p> <p>Performance Criteria 1: Prepare process data sheet as per organizational standard</p> <p>Performance Criteria 2: Report breakdown hours as per organizational standard</p>

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**Assessors Judgment Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: ..... Candidate Signature:.....
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: ..... Signature of the Assessor:.....

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
Nature of Activity	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Practical Skill Demonstration			✓		✓		
Knowledge Assessment		✓					
Other Requirement				✓			
Each Assessment Task (with performance criteria)							
Assessment Task 1			Description of assessment task 1: Perform inspection				
During the practical assessment, candidate demonstrated the following:					Yes	No	Remarks
1	Performance criteria 1: Ensure calibration of inspection tools as per given standard.						
2	Performance criteria 2: Inspect the sample as per requirement.						
3	Performance criteria 3: Prepare reports on organizational standard formats.						
4	Performance Criteria 4: Follow periodic inspection as per approved standard.						
Competent <input type="checkbox"/>			Not Yet Competent <input type="checkbox"/>				

Each Assessment Task (with performance criteria)				
Assessment Task 2		Description of assessment task 2: Identify irregularities as per standard		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Check irregularities in production as per organizational standard.			
2	Performance criteria 2: Communicate irregularities in production as per organizational standard to relevant person and authorities.			
3	Performance criteria 3: Prepare reports of Ok or NOT Ok parts as per quality standard of organization.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 3		Description of assessment task 3: Apply acceptable quality level to product		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Take preventive action to revert to quality standard			
2	Performance criteria 2: Take corrective action to revert to quality standard			
3	Performance criteria 3: Record corrective/ preventive actions taken			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 4		Description of assessment task 4: Prepare quality inspection report		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Prepare process data sheet as per organizational standard			
2	Performance criteria 2: Report breakdown hours as per organizational standard			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

<b>Title of Qualification:</b> National Vocational Certificate in Plastic Processor	CS Code:	Level: 4	Version:
<b>Competency Standard Title:</b> Module 11: Manage Production Flow	<b>Assessment Date (DD/MM/YY):</b>		

Candidate Details	Name: .....  Registration/Roll Number: .....
Guidance for Candidate	<p><b>To meet this standard, you are required to complete the following within 3 hour time frame (for practical demonstration &amp; assessment):</b></p> <p><b>28. Assessment Task 1:</b> Plan production schedule  <b>29. Assessment Task 2:</b> Ensure raw material &amp; accessories  <b>30. Assessment Task 3:</b> Ensure machine datasheet  <b>31. Assessment Task 4:</b> Prepare production report</p> <p><b>And complete:</b></p> <p><b>32. Knowledge assessment test (Written or Oral)</b>  <b>33. Portfolios at the time of assessment (if any)</b></p>
Minimum Evidence Required	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 1</b>  Performance Criteria 1: Verify Job card  Performance Criteria 2: Distribute plans on shop floor  Performance Criteria 3: Ensure workforce according to production target</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 2</b>  Performance Criteria 1: Verify the types of material  Performance Criteria 2: Arrange the master batch or pigment  Performance Criteria 3: Arrange the packaging material</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 3</b>  Performance Criteria 1: Feed new setting  Performance Criteria 2: Verify from PD &amp; QC+QA  Performance Criteria 3: Arrange reference sheet</p>
	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 4</b>  Performance Criteria 1: Select the target  Performance Criteria 2: Make hourly production report  Performance Criteria 3: Feed the actual production with plan</p>

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**Assessors Judgment Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: ..... Candidate Signature:.....
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: ..... Signature of the Assessor:.....

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
Nature of Activity	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Practical Skill Demonstration			✓		✓		
Knowledge Assessment	✓	✓					
Other Requirement							
Each Assessment Task (with performance criteria)							
Assessment Task 1			Description of assessment task 1: Plan production schedule				
During the practical assessment, candidate demonstrated the following:					Yes	No	Remarks
1	Performance criteria 1: Verify Job card						
2	Performance criteria 2: Distribute plans on shop floor						
3	Performance criteria 3: Ensure workforce according to production target						
Competent <input type="checkbox"/>			Not Yet Competent <input type="checkbox"/>				

Each Assessment Task (with performance criteria)				
Assessment Task 2		Description of assessment task 2: Ensure raw material & accessories		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Verify the types of material			
2	Performance criteria 2: Arrange the master batch or pigment			
3	Performance Criteria 3: Arrange the packaging material			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 3		Description of assessment task 3: Ensure machine datasheet		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Feed new setting			
2	Performance criteria 2: Verify from PD & QC+QA			
3	Performance Criteria 3: Arrange reference sheet			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Each Assessment Task (with performance criteria)				
Assessment Task 4		Description of assessment task 4: Prepare production report		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance criteria 1: Select the target			
2	Performance criteria 2: Make hourly production report			
3	Performance Criteria 3: Feed the actual production with plan			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

<b>Title of Qualification:</b> National Vocational Certificate level 4, In Plastic Processor	CS Code:	Level: 4	Version: 1
<b>Competency Standard Title:</b> <b>Integrated Assessment Level-4</b>	<b>Assessment Date (DD/MM/YY):</b>		

Candidate Details	Name: .....  Registration/Roll Number: .....
Guidance for Candidate	<p><b>To meet this standard, you are required to complete the following within the given time frame (for practical demonstration &amp; assessment):</b></p> <p><b>34. Assessment Task 1:</b> Perform Off tool sampling  OR  <b>35. Assessment Task 2:</b> Perform Tool Change over  OR  <b>36. Assessment Task 3:</b> Perform shutdown procedure.</p> <p><b>And complete:</b></p> <p><b>37. Knowledge assessment test (Written or Oral)</b>  <b>38. Portfolios at the time of assessment (if any)</b></p>
Minimum Evidence Required	<p><b>During a practical assessment, under observation by an assessor, you will complete:</b></p> <p><b>Assessment Task 1:</b> Perform Off tool sampling</p> <p>Performance Criteria 1: Apply relevant health and safety requirements during completion of task</p> <p>Performance Criteria 2: Ensure availability of machine and tool as per job card</p> <p>Performance Criteria 3: Set machine parameters for processing of desired material</p> <p>Performance Criteria 4: Perform test run and produce sample</p> <p>Performance Criteria 5: Verify sample and generate sample report.</p> <p>Performance Criteria 6: Maintain housekeeping after completion of task</p> <hr/> <p><b>Assessment Task 2:</b> Perform Tool Change over</p> <p>Performance Criteria 1: Apply relevant health and safety requirements during completion of task</p> <p>Performance Criteria 2: Interpret Work order as per SOP</p> <p>Performance Criteria 3: Prepare tool.</p> <p>Performance Criteria 4: Install tool.</p> <p>Performance Criteria 5: Maintain housekeeping after completion of task.</p>

	<p><b>Assessment Task 3:</b> Install tool</p> <p>Performance Criteria 1: Apply relevant health and safety requirements during completion of task</p> <p>Performance Criteria 2: Arrange assembly tools according to the tool/die elements.</p> <p>Performance Criteria 3: Perform material purging.</p> <p>Performance Criteria 4: Execute shutdown of machine.</p> <p>Performance Criteria 5: Maintain housekeeping after completion of task.</p>
	<p><b>Portfolios required at the time of assessment (if any) for</b></p> <p>Performance criteria 1 for the evaluation of portfolio: Submit record of all completed formative assessment. He/she must be competent in all formative assessments.</p>

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**Assessors Judgment Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name: ..... Registration/Roll Number: ..... Candidate Signature:.....
Assessment Outcome	COMPETENT <input type="checkbox"/> NOT YET COMPETENT <input type="checkbox"/> Name of the Assessor: ..... Assessor's code: ..... Signature of the Assessor:.....

Assessment Summary (to be filled by the assessor)							
Activity	Method					Result	
Nature of Activity	Written	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
Practical Skill Demonstration			✓				
Knowledge Assessment	✓	✓					
Other Requirement				✓			
Each Assessment Task (with performance criteria)							
Assessment Task 1			Description of assessment task 1 Perform Off tool sampling				
During the practical assessment, candidate demonstrated the following:					Yes	No	Remarks
1	Performance Criteria 1: Applied relevant health and safety requirements during completion of task						
2	Performance Criteria 2: Ensure availability of machine and tool as per job card						
3	Performance Criteria 3: Set machine parameters for processing of desired material						
4	Performance Criteria 4: Perform test run and produce sample.						
5	Performance Criteria 5: Verify sample and generate sample report.						
6	Performance Criteria 6: Maintained housekeeping after completion of task						
Competent <input type="checkbox"/>			Not Yet Competent <input type="checkbox"/>				

Assessment Task 2		Description of assessment task 2 Perform Tool Change Over		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance Criteria 1: Applied relevant health and safety requirements during completion of task			
2	Performance Criteria 2: Interpret Work order as per SOP			
3	Performance Criteria 3: Prepare tool.			
4	Performance Criteria 4: Install tool.			
5	Performance Criteria 5: Maintained housekeeping after completion of task.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Assessment Task 3		Description of assessment task 3 Install tool		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks
1	Performance Criteria 1: Applied relevant health and safety requirements during completion of task			
2	Performance Criteria 2: Arrange assembly tools according to the tool/die elements.			
3	Performance Criteria 3: Perform material purging.			
4	Performance Criteria 4 Execute shutdown of machine.			
5	Performance Criteria 5: Maintained housekeeping after completion of task.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

Portfolio (if any)		Description of portfolio All Modular portfolios		
Current <input type="checkbox"/>		Sufficient <input type="checkbox"/>		Authentic <input type="checkbox"/>
		Valid <input type="checkbox"/>		Reliable <input type="checkbox"/>
Portfolio meet the following performance standards:		Yes	No	Remarks
1	Performance criteria 1 for the evaluation of portfolio: Submitted record of all completed formative assessment. He/she must be competent in all formative assessments.			
Competent <input type="checkbox"/>		Not Yet Competent <input type="checkbox"/>		

