







# FOOD PROCESSING & PACKAGING TECHNICIAN



**ASSESSMENT PACKAGE** 

National Vocational Certificate Level 1

Version 1 - November, 2019





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**Document Version** November, 2019 **Islamabad, Pakistan** 

# FOOD PROCESSING & PACKAGING TECHNICIAN



ASSESSMENT PACKAGE
National Vocational Certificate Level 1

Version 1 - November, 2019

Title of Qualification:	CS Code:	Level:	Version:		
National Vocational Certificate level 1,		1	1		
Food Processing Industry (Helper)					
Competency Standard Title:	Assessment Date (DD/MM/YY):				
Maintain Occupational Health & Safety and Environment standards	Time:3 Hours				

Candidate	Name:						
Details	Name.						
	Registration/Roll Number:						
	To meet this standard, you are required to complete the following within the given time frame (for practical demonstration & assessment):						
	Assessment Task 1: Apply occupational health and safety measures (OHS)						
	Assessment Task 2: Contribute to continuous improvement in OHS practice Identify Hazards at Workplace						
	3. Assessment Task 3: Dispose of hazardous Waste/materials						
Guidance for	Assessment Task 4: Interpret personal safety rules & regulations related to manufacturing industry						
Candidate	5. Assessment Task 5: Follow safe work procedures relating to own work						
	6. Assessment Task 6: Maintain First-aid Box						
	7. Assessment Task 7: Maintain Fire Extinguisher						
	8. Assessment Task 8: Follow Environmental, Health and Safety standards						
	And complete:						
	9. Knowledge assessment test (Written or Oral) 10. Portfolios at the time of assessment (if any)						
	During a practical assessment, under observation by an assessor, you will complete:						
	Assessment Task 1						
	Performance Criteria 1: Perform Work safely at all times, complying with health and safety precautions and other regulations related to food processing & packaging industry.						
/Minimum	Performance Criteria 2: Identify personal safety hazards in the workplace, so that the potential for personal injury, damage to equipment or the workplace is prevented, and corrective action is taken						
Evidence Required	Performance Criteria 3: Deal with problems which are within your control, and report those that cannot be resolved to safety officer						
	Performance Criteria 4: Keep work area clean and clear of obstructions and storing tools or equipment as per the procedure of industry to overcome any incident						
	Performance Criteria 5: Remove personal articles (jewelry, watch, cell phone, etc.) before entering work area.						
	Performance Criteria 6: Wear Personal Protective Equipment (PPE) as per job						

#### **Assessment Task 2**

Performance Criteria 1: Interpret work processes and procedures correctly to identify risk of hazards at workplace

Performance Criteria 2: Recognize engineering processes, tools, equipment and consumable materials that have the potential to cause harm Performance Criteria 3: Identify any potential hazards and take appropriate action to minimize the risk

#### **Assessment Task 3**

Performance Criteria 1: Identify hazardous waste materials need to be disposed off

Performance Criteria 2: Collect hazardous or non-hazardous waste carefully from the designated area as per approved procedure

Performance Criteria 3: Use proper disposal hazardous containers for dispose-off hazardous waste as per procedure

Performance Criteria 4: Take necessary precautions like putting masks and gloves while dispose-off hazardous waste/ materials as per standard operating procedure

#### **Assessment Task 4**

Performance Criteria 1: Keep work area ready for inspection as per Standard Operating Procedures of food industry

Performance Criteria 2:Follow CGMP and Standard Operating Procedures to maintain a clean work environment that complies with regulatory requirements

#### **Assessment Task 5**

Performance Criteria 1:Follow industry's occupational safety rules/regulations

and Current Good Manufacturing Practices (CGMP)

Performance Criteria 2:Deal with problems which are within your control, and report those that cannot be resolved to safety officer

Performance Criteria 3:Keep work area clean and clear of obstructions, and storing tools or equipment as per the procedure of industry to overcome any incident

Performance Criteria 4:Use personal protective equipment (PPE)

#### **Assessment Task 6**

Performance Criteria 1: Ensure availability of first aid box

Performance Criteria 2: Check first aid box for requisite emergency medicines

Performance Criteria 3: Check expiry of medicines

Performance Criteria 4 Perform first aid treatment against electric shocks

Performance Criteria 5: Perform first aid treatment/bandages against minor injuries

#### **Assessment Task 7**

Performance Criteria 1: Check expiry of fire extinguisher

Performance Criteria 2: Operate fire extinguisher

Performance Criteria 3: Replace fire extinguisher

#### **Assessment Task 8**

Performance Criteria 1: Follow Health and Safety Rules

Performance Criteria 2: Ensure environmental safety

Performance Criteria 3: Ensure compliance of metrology effects

Performance Criteria 4: Ensure workplace safety by following safety standards of food industry

Performance Criteria 5: Remove personal articles (jewelry, watch, cell phone, etc.) before entering work area. Ensure safety while food processing and packaging

Performance Criteria 6: Store all tools and equipment properly in a safe area.

Portfolios required at the time of assessment (if any) for

Provide a chart of personal protective equipment with description of each PPE

Continued on following page

# National Vocational Certificate level 1, Food Processing Industry (Helper)

**Assessors Judgment Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name:  Candidate Signature:	•
Assessment Outcome	COMPETENT   Name of the Assessor:  Signature of the Assessor:	NOT YET COMPETENT   . Assessor's code:

	l	Method	t		Pos	14
					Kes	sult
NAIR CELL	Oral	Observation	Portfolio	Role Play	Competent	Not Yet Competent
		✓				
/	✓					
			✓			
,	/	/ /	<b>✓</b>	/	Oral Andrew Andr	

Assessment Task 1 Description o Apply occupa					sk 1 d safety measures (OHS)
During followir	the practical assessment, candidate de ng:	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Performed Work safely at all times, complying with health and safety precautions and other regulations related to food processing & packaging industry.				
2	Performance Criteria 2: Identified personal safety hazards in the workplace, so that the potential for personal injury, damage to equipment or the workplace is prevented, and corrective action is taken				
3	Performance Criteria 3: Dealt with problems which are within your control, and report those that cannot be resolved to safety officer				
4	Performance Criteria 4: Kept work area clean and clear of obstructions and storing tools or equipment as per the procedure of industry to overcome any incident				
5	Performance Criteria 5: Removed personal articles (jewelry, watch, cell phone, etc.) before entering work area.				
6	Performance Criteria 6: Wore Personal Protective Equipment (PPE) as per job				
Compe	etent 🗆	Not Yet Compe	tent 🗆		

Contribu		Contribute to c	escription of assessment task 2 ontribute to continuous improvement in OHS practice entify Hazards at Workplace		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks	
1	Performance Criteria 1: Interpreted work processes and procedures correctly to identify risk of hazards at workplace				
2	Performance Criteria 2: Recognized engineering processes, tools, equipment and consumable materials that have the potential to cause harm				
3	Performance Criteria 3: Identified any potential hazards and take appropriate action to minimize the risk				
Competent ☐ Not Yet Compe		tent 🗆			

Assess	sment Task 3	Description of assessment task 3 Dispose of hazardous Waste/materials			
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks	
1	Performance Criteria 1: Identified hazardous waste materials need to be disposed off				
2	Performance Criteria 2: Collected hazardous or non- hazardous waste carefully from the designated area as per approved procedure				
3	Performance Criteria 3: Used proper disposal hazardous containers for dispose-off hazardous waste as per procedure				
4	Performance Criteria 4: Taken necessary precautions like putting masks and gloves while dispose-off hazardous waste/ materials as per standard operating procedure				
Compe	etent 🗆	Not Yet Compe	tent 🗆		

Each A	Assessment Task (with performance crit	eria)			
Assessment Task 4		Description of assessment task 4 Interpret personal safety rules & regulations related to manufacturing industry			
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks	
1	Performance Criteria 1: Kept work area ready for inspection as per Standard Operating Procedures of food industry				
2	Performance Criteria 2: Followed CGMP and Standard Operating Procedures to maintain a clean work environment that complies with regulatory requirements				
Competent ☐ Not Yet Comp		Not Yet Compe	tent 🗆		

Each Assessment Task (with performance criteria)					
Assessment Task 5  Description of assessment task 5  Follow safe work procedures relating to own work					
During followir	the practical assessment, candidate del ng:	monstrated the	Yes	No	Remarks
1	Performance Criteria 1:Followed industry's occupational safety rules/regulations and Current Good Manufacturing Practices (CGMP)				
2	Performance Criteria 2:Dealt with problems which are within your control, and report those that cannot be resolved to safety officer				
3	Performance Criteria 3:Kept work area clean and clear of obstructions, and storing tools or equipment as per the procedure of industry to overcome any incident				
4	Performance Criteria 4:Used personal protective equipment (PPE)				
Competent ☐ Not Yet Compe		tent 🗆			
Ford Assessment Tool (20) as former with to					

Each Assessment Task (with performance criteria)						
Assess	ment Task 6	· ·	Description of assessment task 6 Maintain First-aid Box			
During followin	the practical assessment, candidate deag:	monstrated the	Yes	No	Remarks	
1	Performance Criteria 1: Ensured availa aid box	ability of first				
2	Performance Criteria 2: Checked first aid box for requisite emergency medicines					
3	Performance Criteria 3: Checked expir	ry of medicines				
4	Performance Criteria 4 Performed first against electric shocks	aid treatment				
5	Performance Criteria 5: Performed firs treatment/bandages against minor inju					
Compe	tent 🗆	Not Yet Compe	tent 🗆			

Each A	ssessment Task (with performance crite	eria)			
Assess	Assessment Task 7 Description of a Maintain Fire E				ask 7
During followin	the practical assessment, candidate der	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Checked expir extinguisher	y of fire			
2	Performance Criteria 2: Operated fire	extinguisher			
3	Performance Criteria 3: Replaced fire	extinguisher			
Compe	etent 🗆	Not Yet Compe	tent 🗆		
Each A	ssessment Task (with performance crite	eria)			
Assess	ement Task 8	Description of a Follow Environ			nsk 8 n and Safety standards
During followin	the practical assessment, candidate der	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Followed Health and Safety Rules				
2	Performance Criteria 2: Ensured envir safety	onmental			
3	Performance Criteria 3: Ensured comp metrology effects	liance of			
4	Performance Criteria 4: Ensured workp following safety standards of food indu				
5	Performance Criteria 5: Removed personal articles (jewelry, watch, cell phone, etc.) before entering work area. Ensure safety while food processing and packaging				
6	Performance Criteria 6: Stored all tools equipment properly in a safe area.	s and			
Compe	etent 🗆	Not Yet Compe	tent 🗆		
Portfolio (if any) Description of			portfolio	)	
Curren	t □ Sufficient □ Authentio	c □ Valid			Reliable 🗆
Portfoli	o meet the following performance stand	ards:	Yes	No	Remarks
1	Provided a chart of personal protective with description of each PPE	equipment			
Competent ☐ Not Yet Compe		etent 🗆			

Title of Qualification:	CS Code:	Level:	Version:		
National Vocational Certificate level 1,		1	1		
Food Processing Industry (Helper)					
Competency Standard Title: Maintain Occupational Health & Safety and Environment standards	Assessment Date (DD/MM/YY)://				

Guidance for	To complete your assessment for this Competency Standard, you need to answer the questions on the following pages successfully.
101	answer the questions on the following pages successfully.
Candidate	

**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name:  Candidate Signature:	3
Written Assessment Outcome	COMPETENT   Name of the Assessor:  Signature of the Assessor:	NOT YET COMPETENT   . Assessor's code:

Title of Qualification: National Vocational Certificate level 1,	CS Code:	Level: 1	Version:
Food Processing Industry (Helper)  Competency Standard Title:  Maintain Occupational Health & Safety and Environment standards	Assessmen	t Date (DD/M	IM/YY):

### **WRITTEN ASSESSMENT**

Question	n	Candidate's answer
	Enlist safety equipment in manufacturing area?	Respiratory protection - for example, disposable, cartridge, airline, half or full face  Eye protection – for example, spectacles/goggles, shields, visors  Hearing protection – for example, ear muffs and plugs  Hand protection – for example, gloves and barrier creams  Foot protection – for example, shoes/boots  Head protection – for example, helmets, caps, hoods, hats  Working from heights - for example, harness and fall arrest devices  Skin protection – for example, hats, sunburn cream, long sleeved clothes
r	Explain disposal techniques related to food industry waste?	Preventing or reducing waste generation Recycling Incineration Composting Sanitary Landfill
F	Explain the importance of PPEs as per specific job nature?	It keeps you from being liable for your own injuries. Long-term conditions may result from a failure to protect yourself. You only have one pair of eyes. It increases the quality of your workday.
	Describe use of proper containers for waste disposal?	DOT-Approved Hazardous Waste Containers Choose the Appropriate Size Container for Your Generated Waste Choose the Appropriate Container Material Be Aware of Everything in a Hazardous Waste Container Label Hazardous Waste Properly Always Pay Attention to Your Waste Containers—Not Just When Transporting
5. D	Define OHS?	Occupational safety and health (OSH), also commonly referred to as occupational health and safety (OHS), or workplace health and safety (WHS), is a multidisciplinary field concerned with the safety, health, and welfare of people at work. These terms also refer to the goals of this field, so their use in the sense of this article was originally an abbreviation of occupational safety and health program/department etc.
	Describe about the role of EPA for controlling pollution?	In 1990, Congress passed the Pollution Prevention Act which states: "the Environmental Protection Agency must establish a source reduction program which collects and disseminates information, provides financial assistance to States, and implements the other activities."  EPA is responsible for implementing the law passed by Congress called the Pollution Prevention Act of 1990.

Question	Candidate's answer
7. Define use of PPEs, (safety gloves, shoes face mask, goggles etc) while disposing of hazardous waste/materials?	Personal protective equipment (PPE) is protective clothing, helmets, goggles, or other garments or equipment designed to protect the wearer's body from injury or infection. The hazards addressed by protective equipment include physical, electrical, heat, chemicals, biohazards, and airborne particulate matter. Protective equipment may be worn for job-related occupational safety and health purposes, as well as for sports and other recreational activities. "Protective clothing" is applied to traditional categories of clothing, and "protective gear" applies to items such as pads, guards, shields, or masks, and others
8. Define Hazard ant its types?	A hazard is any source of potential damage, harm or adverse health effects on something or someone.  1. Physical 2. Chemical 3. Biological 4. Allergens
9. Why OHS is important?	OHS can help in reducing the illness, accidents and other situations making sure that your employees are healthy and safe to work five days a week. Protect your employees to protect the company
10. Define Hygiene?	Conditions or practices conducive to maintaining health and preventing disease, especially through cleanliness are called Hygiene.

Title of Qualification: National Vocational Certificate level 1, Food Processing Industry (Helper)	CS Code: 072100979	Level: 1	Version: 1	
Competency Standard Title:	Assessment Date (DD/MM/YY):			
Adopt Basic Good Manufacturing Practices (GMP) for Food Processing & Packaging	Time: 3 Hours			

Candidate Details	Name:
	Registration/Roll Number:
	To meet this standard, you are required to complete the following within the given time frame (for practical demonstration & assessment):
	<ul> <li>11. Assessment Task 1: Apply basic GMP requirements in regard to layout of premises, workspace</li> <li>12. Assessment Task 2: Apply Basic GMP requirements in regard to personal hygiene</li> </ul>
	13. Assessment Task 3: Apply basic GMP requirements in regard to food processing, including rework
	14. Assessment Task 4: Apply basic GMP requirements in regard to food packaging
	15. Assessment Task 5: Apply basic GMP requirements in regard to documentation and records
Guidance	Assessment Task 6: Apply basic GMP requirements to production quality control and in process controls
for Candidate	17. Assessment Task 7: Apply basic GMP requirements in regard to storage, warehousing and distribution
	Assessment Task 8: Apply basic GMP requirements in regard to management of purchased materials
	19. Assessment Task 9: Apply basic GMP requirements in regard to cleaning and sanitation
	<ul> <li>20. Assessment Task 10: Apply basic GMP requirements in regard to measures for prevention of cross contamination</li> <li>21. Assessment Task 11: Apply basic GMP requirements in regard to Pest</li> </ul>
	Management  22. Assessment Task 12: Apply basic GMP requirements in regard to food defense
	And complete:
	23. Knowledge assessment test (Written or Oral) 24. Portfolios at the time of assessment (if any)

# During a practical assessment, under observation by an assessor, you will complete:

#### **Assessment Task 1**

Performance Criteria 1: Permit adequate cleaning and/or disinfection

Performance Criteria 2: Protect against the accumulation of dirt, toxic materials, food debris and the formation of condensation

Performance Criteria 3: Aware of layout and construction of the food premises as per Food hygiene legislation

Performance Criteria 4: Provide sufficient space for food production and storage of equipment

Performance Criteria 5: Adequate mechanical ventilation to effectively remove fumes, smoke, steams, and vapors from food premises

Performance Criteria 6: Follow safety rules and regulations for the food processing industry

#### **Assessment Task 2**

Performance Criteria 1: Perform proper hand washing and disinfection procedures before entering production area.

Performance Criteria 2: Report to supervisor in the case of illness

Performance Criteria 3: Wear Personal Protective Equipment (PPE) as per SOPs regarding hygienic measures

#### **Assessment Task 3**

Performance Criteria 1: Make sure that the actual food rework is clearly identifiable.

Performance Criteria 2: Perform rework handling as per industry standards.

Performance Criteria 3: Maintain traceability records of all food rework

#### /Minimum Evidence Required

#### **Assessment Task 4**

Performance Criteria 1: Prevent contamination in manufacturing, storage and transportation

Performance Criteria 2: Ensure food contact materials and products are safe for their intended uses

Performance Criteria 3: Maintain packing surfaces and equipment to minimize product damage and contamination

#### **Assessment Task 5**

Performance Criteria 1: Fill out specifications, records, batch production records for production under supervision

Performance Criteria 2: Interpret laboratory control records

Performance Criteria 3: Maintain records to support that any Good manufacturing practices (GMP) have been implemented

Performance Criteria 4: Locate documents of external origin, if needed Performance Criteria 5: Safeguard documents and records appropriately

#### Assessment Task 6

Performance Criteria 1: Follow master production instructions (SOPs)

Performance Criteria 2: Perform basic in-process control measurements (e.g. pH, weighing) under supervision

Performance Criteria 3: Perform basic quality control measure under supervision

#### **Assessment Task 7**

Performance Criteria 1: Store materials and end product appropriately Performance Criteria 2: Follow First Expire First Out (FEFO)/First In First Out (FIFO)

Performance Criteria 3: Ensure stacking method as per product description Performance Criteria 4: Ensure Product storage as per required parameters (temperature, humidity etc.)

#### Assessment Task 8

Performance Criteria 1: Handle the raw materials as per product requirements

Performance Criteria 2: Meet not only manufacturing order specifications, but also regulatory requirements

Performance Criteria 3: Select the appropriate raw materials based on functionality

Performance Criteria 4: List of existing approved materials and their specifications

Performance Criteria 5: Meet existing company or customer standards (e.g. halal, organic, gluten-free

#### **Assessment Task 9**

Performance Criteria 1: Ensure safe food supply

Performance Criteria 2: Follow sanitation procedures for all food contact equipment and food contact surfaces

Performance Criteria 3: Analysis the root cause of sanitation failures

Performance Criteria 4: Maintain record keeping associated with the sanitation procedure

#### **Assessment Task 10**

Performance Criteria 1: Ensure segregation of area according to hygiene requirement (Zoning)

Performance Criteria 2: Control equipment to minimize odors and vapors (including steam and noxious fumes) in areas where they may contaminate food

Performance Criteria 3: Ensure adequate floor drainage systems in all areas

#### **Assessment Task 11**

Performance Criteria 1: Identify Target pest related to workplace area

Performance Criteria 2: Ensure preventive measures in regard to pest entry

in food processing area

Performance Criteria 3: Install monitoring devices (Insect-o-cuters, Bait Station, Glue Boards, Straws, Cages)

Performance Criteria 4: Clean and maintain monitoring devices

Performance Criteria 5: Maintain record and trend analysis

#### **Assessment Task 12**

Performance Criteria 1: Prevent intentional contamination of food products (Human intervention as the source of contamination)

Performance Criteria 2: Prevent accidental (unintentional) contamination of food products

Performance Criteria 3: Minimize risk and impact of an incident of intentional contamination

Portfolios required at the time of assessment (if any) for

Provide a chart which shows the key elements of GMP

Continued on following page

## National Vocational Certificate level 1, Food Processing Industry (Helper)

**Assessors Judgment Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name:								
Assessment Outcome	COMPETENT  Name of the As  Signature of the Assessor:	ssessor				Asses	ssor's c		
_	Assessm	ent Su	mmar			by the a	assess		
Ac	tivity		I	Method	t	1		Res	sult
Nature of Activi	ity	Written	Oral	Observation	Portfolio	Role Play		Competent	Not Yet Competent
Practical Skill D	Demonstration			✓					
Knowledge Ass	sessment	✓	✓						
Other Requirer	nent				✓				
Each Assessm	ent Task (with perfo	ormance	e crite	ria)					
Assessment Ta	ask 1			Descrip Apply b premise	asic GN	MP requ			d to layout of
During the pract following:	ctical assessment, c	andida	te den	nonstrate	ed the	Yes	No	Remarks	
	mance Criteria 1: Podisinfection	ermitted	d adec	luate cle	aning				
2 accum	mance Criteria 2: Pi ulation of dirt, toxic mation of condensa	materia			s and				
3 constru	mance Criteria 3: Avuction of the food prelegislation								
	mance Criteria 4: Production and stora				ce for				
5 ventila	mance Criteria 5: Action to effectively res, and vapors from t	move f	umes,	smoke,					
	mance Criteria 6: Fo ions for the food pr				nd				
Competent				Not Yet	Compe	tent 🗆			

Ap		Description of a Apply Basic GM hygiene			sk 2 nts in regard to personal
During followin	the practical assessment, candidate der	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Performed washing and disinfection procedures by production area.				
2	Performance Criteria 2: Reported to state case of illness	upervisor in			
3	Performance Criteria 3: Wear Persona Equipment (PPE) as per SOPs regardi measures				
Compe	etent 🗆	Not Yet Compe	tent $\square$		
Assess	sment Task 3	Description of a Apply basic GN processing, inc	MP requ	uiremen	sk 3 nts in regard to food
During followin	the practical assessment, candidate der ng:	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Made sure t food rework is clearly identifiable.	that the actual			
2	Performance Criteria 2: Performed rew as per industry standards.	vork handling			
3	Performance Criteria 3: Maintained tra- records of all food rework	ceability			
Compe	etent 🗆	Not Yet Compe	tent $\square$		
Each A	Assessment Task (with performance crite	 eria)			
	sment Task 4	Description of a			sk 4 hts in regard to food
During followin	the practical assessment, candidate der	monstrated the	Yes	No	Remarks
Performance Criteria 1: Prevented contamination in manufacturing, storage and transportation					
2	Performance Criteria 2: Ensured food contact materials and products are safe for their intended uses				
3	Performance Criteria 3: Maintained parand equipment to minimize product da contamination				
Compe	etent 🗆	Not Yet Compe	tent 🗆		

Each Assessment Task (with performance criteria)					
Asses	Description of assessment task 5 Apply basic GMP requirements in regard to documentation and records				
During follow	g the practical assessment, candidate der ring:	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Filled out records, batch production records under supervision				
2	Performance Criteria 2: Interpre- control records	ted laboratory			
3	Performance Criteria 3: Maintain support that any Good manufactu (GMP) have been implemented	ed records to iring practices			
4	Performance Criteria 4: Located documents of external origin, if needed				
5	Performance Criteria 5: Safeguarded documents and records appropriately				
Competent □ No		Not Yet Compe	tent 🗆		

Each	Assessment Task (with performance crite	eria)			
Asse	ssment Task 6	Description of assessment task 6 Apply basic GMP requirements to production qualit control and in process controls			
During the practical assessment, candidate demonstrated the following:			Yes	No	Remarks
1	Performance Criteria 1: Followed masinstructions (SOPs)	Performance Criteria 1: Followed master production instructions (SOPs)			
2	Performance Criteria 2: Performed basic in-process control measurements (e.g. pH, weighing) under supervision				
Performance Criteria 3: Performed basic quality control measure under supervision					
Com	petent	Not Yet Compe	tent 🗆		

Each	Assessment Task (with performance crite	eria)			
Assessment Task 7		Description of assessment task 7 Apply basic GMP requirements in regard to s warehousing and distribution			
Durir follo	ng the practical assessment, candidate de wing:	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Stored materia product appropriately	nce Criteria 1: Stored materials and end ppropriately			
2	Performance Criteria 2: Followed First Out (FEFO)/First In First Out (FIFO)				
3	Performance Criteria 3: Ensured stack per product description	formance Criteria 3: Ensured stacking method as product description			
4	Performance Criteria 4: Ensured Produce per required parameters (temperature				
Competent □ No.		Not Yet Compe	etent $\square$		
Each	n Assessment Task (with performance crite	eria)			
Assessment Task 8		Description of Apply basic GN			

Each Assessment Task (with performance criteria)					
l A		Apply basic GN	Description of assessment task 8 Apply basic GMP requirements in regard to management of purchased materials		
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks	
1	Performance Criteria 1: Handled the raw materials as per product requirements				
2	Performance Criteria 2: Met not only manufacturing order specifications, but also regulatory requirements				
3	Performance Criteria 3: Selected the appropriate raw materials based on functionality				
4	Performance Criteria 4: Listed of existing approved materials and their specifications				
5	5 Performance Criteria 5: Met existing company or customer standards (e.g. halal, organic, gluten-free				
Competent □ Not Yet Compe		tent 🗆			

Each Assessment Task (with performance criteria)					
Assessment Task 9		Description of assessment task 9 Apply basic GMP requirements in regard to cleaning and sanitation			
During the practical assessment, candidate demonstrated the following:		monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Ensured safe food supply				
2	Performance Criteria 2: Followed sanitation procedures for all food contact equipment and food contact surfaces				
3	Performance Criteria 3: Analyzed the root cause of sanitation failures				
4	Performance Criteria 4: Maintained record keeping associated with the sanitation procedure				
Competent □ N		Not Yet Compe	etent 🗆		
Each Assessment Task (with performance criteria)					

Each A	Each Assessment Task (with performance criteria)				
Assessment Task 10  Description of assessment task 10  Apply basic GMP requirements in regard to meas for prevention of cross contamination		nts in regard to measures			
During the practical assessment, candidate demonstrated the following:		Yes	No	Remarks	
1	Performance Criteria 1: Ensured segregation of area according to hygiene requirement (Zoning)				
2	Performance Criteria 2: Controlled equipment to minimize odors and vapors (including steam and noxious fumes) in areas where they may contaminate food				
3	Performance Criteria 3: Ensured adequate floor drainage systems in all areas				
Compe	etent	Not Yet Compe	tent 🗆		

Each Assessment Task (with performance criteria)					
Assessment Task 11			Description of assessment task 11 Apply basic GMP requirements in regard to Pest Management		
During followin	the practical assessment, candidate derng:	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Identified Targ to workplace area	jet pest related			
2	Performance Criteria 2: Ensured preve measures in regard to pest entry in foo area				
3	Performance Criteria 3: Installed monit (Insect-o-cuters, Bait Station, Glue Boa Cages)				
4	Performance Criteria 4: Cleaned and n monitoring devices	naintain			
5	Performance Criteria 5: Maintained recanalysis	cord and trend			
Compe	etent 🗆	Not Yet Compe	tent 🛚	J	
Each A	Assessment Task (with performance crite	eria)			
Assess	sment Task 12	Description of assessment task 12 Apply basic GMP requirements in regard to food defense			
During followin	the practical assessment, candidate der	monstrated the	Yes	No	Remarks
1	Performance Criteria 1: Prevented inte contamination of food products (Huma as the source of contamination)				
2	Performance Criteria 2: Prevented acc (unintentional) contamination of food p				
3	Performance Criteria 3: Minimized risk an incident of intentional contamination				
Compe	etent	Not Yet Compe	Not Yet Competent □		
Portfoli	io (if any)	Description of p	portfolic	<b>)</b>	
Curren	nt □ Sufficient □ Authention	ic 🛭 Valid			Reliable $\square$
Portfoli	io meet the following performance stand	lards:	Yes	No	Remarks
1	Provided a chart which shows the key GMP	elements of			
Competent ☐ Not Yet Co.		Not Yet Compe	etent C	1	

Title of Qualification:	CS Code:	Level:	Version:
National Vocational Certificate level 1,		1	1
Food Processing Industry (Helper)			
Competency Standard Title:	Assessment D	ate (DD/MM/YY	<b>')</b> :
Competency Standard Title: Adopt Basic Good Manufacturing Practices (GMP) for Food Processing & Packaging	Assessment D	Pate (DD/MM/YY	r):

Guidance	To complete your assessment for this Competency Standard, you need to
for	answer the questions on the following pages successfully.
Candidate	

**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name:  Candidate Signature:	3
Written Assessment Outcome	COMPETENT   Name of the Assessor:  Signature of the Assessor:	NOT YET COMPETENT  Assessor's code:

Title of Qualification:	CS Code:	Level:	Version:
National Vocational Certificate level 1,		1	1
Food Processing Industry (Helper)			
Competency Standard Title:  Adopt Basic Good Manufacturing Practices (GMP) for Food Processing & Packaging	Assessmen	t Date (DD/M	M/YY):

### WRITTEN ASSESSMENT

Question	Candidate's answer
Define FEFO its importance?	FEFO is an acronym of the words First Expired, First Out. Material requirements are serviced in the order of items with the earlier date of consumption regardless of the date of entry or acquisition.
Define FIFO and its importance?	FIFO is a method used in managing inventory and financial matters involving the amount of money a company has to have tied up within inventory of produced goods, raw materials, parts, components, or feedstocks. They are used to manage assumptions of costs related to inventory, stock repurchases (if purchased at different prices), and various other accounting purposes.
Importance of cleaning and sanitation?	A sanitation plan is important in any food service preparation area. It ensures that all surfaces are cleaned on a regular basis and reduces the risks of transferring bacteria or other pathogens from an unclean surface to clean equipment such as cutting boards or tools.
4. Define pH?	pH is a measure of hydrogen ion concentration, a measure of the acidity or alkalinity of a solution. The pH scale usually ranges from 0 to 14
How to avoid contamination during packaging of food	Plastic wrap should never come into direct contact with fatty food in the microwave Skip the boil-in-a-plastic bag foods, as well as sous vide foods—foods that are vacuum packed. Use substitutes for bleached paper products that can come in contact with food
6. Define traceability of products?	Product traceability is the process of maintaining records of all materials and parts from purchasing to finished goods where a unique number identify a part, batch, or a finished product. Traceability provides the ability to identify and track a product or a component to its point of origin
7. Define viral and bacterial disease?	A viral disease is any illness or health condition caused by a virus.  A bacterial infection is a proliferation of a harmful strain of bacteria on or inside the body.

Question	Candidate's answer
Describe difference between sanitation & Hygiene/	Sanitation is the effective use of tools and actions that keep our environment healthy. These include latrines or toilets to manage waste, food preparation, washing stations, effective drainage and other such mechanisms.  Hygiene is a set of personal practices that contribute to good health. It includes things like hand-washing, bathing and cutting hair/nails. Handwashing is the single most important activity we can all do to encourage the stop of disease.
9. Define GMP?	Good Manufacturing Practice (GMP) is a system for ensuring that products are consistently produced and controlled according to quality standards. It is designed to minimize the risk that cannot be eliminated through testing the final product.
10. Enlist main Five (5) key points of GMP?	People Premises Process Product
	Procedure

Instructions for Candidates			
Title of Qualification: National Vocational Certificate level 1, In Food processing industry (Helper)	CS Code: 072100979	Level: 1	Version: 1
Competency Standard Title: Integrated Assessment Level-1	Assessment D	Date (DD/MM/YY	<b>'</b> ):
<u> </u>	Time: 03:00 Ho	ours	

Candidate Details	Name:
	Registration/Roll Number:
	To meet this standard, you are required to complete the following within the given time frame (for practical demonstration & assessment):
Guidance	Assessment Task 1: Demonstrate wearing Personal protective equipment (PPE) Assessment Task 2: perform segregation of hazardous and non -Hazardous material, Assessment Task 3:
for	Demonstrate operating procedure of Fire Extinguisher,
Candidate	Assessment Task 4: Apply basic GMP requirements in regard to measures for prevention of cross contamination
	And complete:
	25. Knowledge assessment test (Written or Oral)
	26. Portfolios required at the time of assessment
	During a practical assessment, under observation by an assessor, you will complete:
	Assessment Task 1
	Performance Criteria 1: Perform wearing of personal protective equipment as per OHS standards. (wearing chemical suit, face shield)
	Assessment Task 2:
Minimum	Performance Criteria 1: Perform segregation of hazardous and non- hazardous material (Acid, Distilled water, Ethanol)
Evidence	Assessment Task 3:
Required	Performance Criteria 1: Perform PASS procedure of fire extinguisher
	Assessment Task 4:
	Performance Criteria 1: Perform segregation of material to avoid cross contamination (dry and wet, food and chemical stuff)
	Portfolios required at the time of assessment (if any) for
	Performance criteria 1 (3) for the evaluation of portfolio. Present steps graphically for using fire extinguisher. Activity record (practical journal, project, pictures etc.) completed during the course for relevant activities with pictures.

	ndgment Guide (to bafter the assessmen		pleted	by the F	\ssess(	or and s	signed !	both by the	assessor and
Candidate Details		Name:							
Assessment Outcome	Name of the As	COMPETENT   Name of the Assessor:  Signature of the Assessor:				Asses	ssor's c		
	Assessm	ient Su				by the	assess		
Ac	ctivity			Method	<u> </u>			Res	sult
Nature of Activity		Written	Oral	Observation	Portfolio	Role Play	Competent		Not Yet Competent
Practical Skill D				<b>√</b>					
Knowledge Ass	sessment	✓	✓						
Other Requiren	nent				✓				
Each Assessm	nent Task (with perfo	ormanc	e criter						
Assessment Task 1 Description of						assessment task 1 's as per OHS procedure			
During the pract following:	ctical assessment, c	:andida	te dem	onstrate	ed the	Yes	No	Remarks	
	Performance Criteria 1: Performed wearing of personal protective equipment as per OHS stand				ndards				
Competent				Not Yet Competent □					
Each Assessm	nent Task (with perfo	ormanc	e criter	ia)					
Assessment Task 2				Description of assessment task 2 Segregate hazardous and non-hazardous material in given situation					
During the practical assessment, candidate den following:				onstrate	ed the	Yes	No	Remarks	
1 hazard		nance Criteria 1: Performed segregation of bus and non-hazardous material (Acid, water, Ethanol)							
Competent □				Not Yet Competent □					

Each Assessment Task (with performance criteria)					
Assessment Task 3	Description of assessment task 3				
	Operate the fire	re extinguisher properly			
During the practical assessment, candidate defollowing:	monstrated the	Yes	No	Remarks	
Performance Criteria 1: Performed <b>PA</b> of fire extinguisher	Performance Criteria 1: Performed <b>PASS</b> procedure of fire extinguisher				
Competent □	Not Yet Compe	tent 🗆			
Each Assessment Task (with performance crite	eria)				
Assessment Task 4	Description of assessment task 4 Segregate the materials to avoid cross contamination				
		Паста	is to av		
During the practical assessment, candidate defollowing:	monstrated the	Yes	No	Remarks	
Performance Criteria 1: Performed segregation of material to avoid cross contamination (dry and wet, food and chemical stuff)					
Competent □	Not Yet Compe	tent 🗆			
Portfolio (if any)	Description of portfolio				
Current ☐ Sufficient ☐ Authentic	c □ Valid			Reliable 🗆	
Portfolio meet the following performance standards:			No	Remarks	
Performance criteria 1 (3) for the evaluation of portfolio. Presented steps graphically for using fire extinguisher. Activity record (practical journal, project, pictures etc.) completed during the course for relevant activities with pictures.					
Competent □	Not Yet Compe	etent 🗆			

Knowledge Assessment				
Title of Qualification: National Vocational Certificate level 1, In Food Processing Industry (Helper)	CS Code:	Level: 1	Version: 1	
Competency Standard Title: Integrated Assessment Level-1	Assessment C//- Time: 30 Minut	Date (DD/MM/YY	<b>(</b> ):	

Guidance	To complete your assessment for this Competency Standard, you need to
for	answer the questions on the following pages successfully.
Candidate	

**Assessors Guide** (to be completed by the Assessor and signed both by the assessor and the candidate after the assessment)

Candidate Details	Name:  Candidate Signature:	3
Written Assessment Outcome	COMPETENT   Name of the Assessor:  Signature of the Assessor:	NOT YET COMPETENT   Assessor's code:

### **WRITTEN ASSESSMENT**

Questi	on	Candidate's answer
1.	Define PPE's.	Personal protective equipment or PPE is protective equipment used for work-related occupational health and safety purposes.
2.	Define OHS.	Means by which to control aspects of work production that involve any degree of risk or danger that may cause injury or harm. This process eliminates such elements to ensure employee safety & health.
3.	Enlist the steps involved in operating fire extinguisher	<ul> <li>i) Pull pin at the top of the extinguisher</li> <li>ii) Aim the nozzle or outlet towards the base of the fire.</li> <li>iii) Squeeze the handles</li> <li>iv) Sweep the nozzle from side to side as you approach the fire, directing the extinguishing agent at the base of the flames.</li> </ul>
4.	Define hazardous material.	A hazardous material is any item or agent (biological, chemical, radiological or physical), which has the potential to cause harm to humans, animals, or the environment,
5.	Define non-hazardous material.	Non-hazardous waste is any type of industrial waste which, according to regulations, cannot be added to a dumpster or sewage <i>line</i> e.g. sugars, lactic acid, bromides, or carbonates,  These materials do not affect negatively to the health of humans, they must be collected and disposed of properly for a variety of reasons
6.	Define cross contamination.	Cross contamination occurs when bacteria is carried from one object to another object, person to person, or from one object to a person.
7.	Enlist types of PPE's.	Respiratory protection – e.g. disposable, cartridge, air line, half or full face  Eye protection – e.g. spectacles/goggles, shields, visors  Hearing protection – e.g. ear muffs and plugs  Hand protection – e.g. gloves and barrier creams  Foot protection – e.g. shoes/boots  Head protection – e.g., helmets, caps, hoods, hats  Working from heights - e.g. harness and fall arrest devices  Skin protection – e.g. hats, sunburn cream, long sleeved clothes
8.	Define food grade materials.	The term, "food grade," refers to the materials used in equipment; materials need to be non-toxic and safe for consumption.

Feedback to the candidate on Assessment	
Candidate Signature:	Assessor Signature:

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