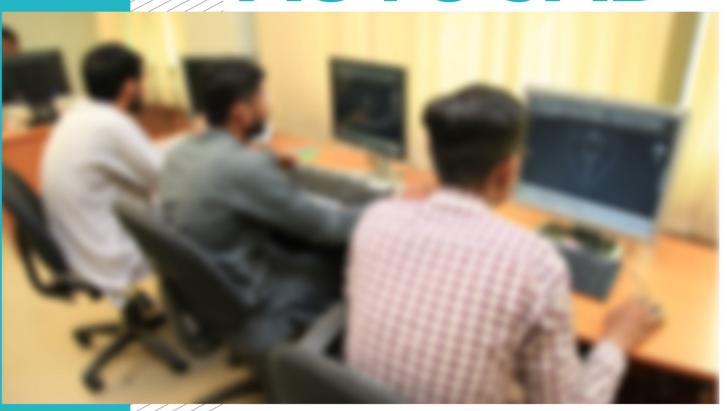
AUTOCAD



COMPETENCY STANDARDS

National Vocational Certificate Level 3

Version 1 - July 2013















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Document Version July, 2013 **Islamabad, Pakistan**

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Competency Standards: AutoCAD

Module A: Exhibit duties and rights at the workplace:

Overview: The competency standard is designed to develop code of ethics and professional conduct, improve planning capabilities, and enhance awareness to provision of applicable territorial business / employment related rights at workplace.

Competency Unit	Performance Criteria	Knowledge and Understanding
A1: Demonstrate Ethics and Professional Conduct	Trainee will be able to: P1. Maintain the mandatory standard for Responsibility, Respect, Fairness, and Honesty against the applicable territorial laws.	 Trainee will be able to: KI. Take ownership for the decisions/actions s/he makes or fails to make and their consequences. (Role Play) K2. Highlight high regard for resources entrusted to him/her. Including subordinates, tangible assets (equipment's), company profile. K3. Make decisions and act impartially/objectively free from self-interest. (Quantified Self-assessment can be performed e.g. case studies.) Areas like conflict of interest K4. Explain the truth and act in truthful manner in conduct/communication. Daily attendance enrolment on register.

A2: Plan business-process activities	Trainee will be able to: P1. Plan tasks, their scheduling, define milestones, and learn optimal utilization of resources.	 K1. Provide due assistance to in-line manager e.g. coordinating recurring meetings, intimate resource availability, create and keep documentations, validate applicable company defined standards. K2. Describe activities, e.g. Apply specific life cycle methodologies – (Requirement gathering, design solution, prototype, testing, documentations) K3. Estimate time, e.g. hour's calculations for an activity; consider calendar year official leaves, company working timings. K4. Breakdown work, divide module in smaller and more manageable components e.g.; testing a drawing may have components like interface, coordinates, and render cases. K5. Level resource due to work load, e.g.; calculations of leisure hours of a worker.
A3: Create awareness about rights	Trainee will be able to: P1. Accurately recognize the aspirational requirements of human rights in employment context.	Trainee will be able to: K1. List the policies, rules/regulations that govern the work and workplace. K2. Report illegal conduct or illegitimate action to concerned management. K3. Protect propriety or confidential information. (Intellectual Property Rights, Copy Rights).

Module B. Perform AutoCAD 2D Fundamentals

Overview: The competency standard is designed to provide knowledge and skills to create geometric entities quickly and accurately. In learning to use a CAD system, lines and circles are the first two, and perhaps the most important two, geometric entities that one should master the skills of creating and modifying.

Competency Unit	Performance Criteria	Knowledge and Understanding
B1. Control display in drawings	Trainee will be able to: P1. Create AutoCAD drawing files. P2. Save AutoCAD drawing files in proper format. P3. Operate the AutoCAD visual reference commands Including: • Zoom Extent • Drawing LIMITS • Status Bar • GRID Display • PAN Real time	Trainee will be able to: K1. Describe the quality, condition, or fact of being exact and accurate which is also called Precision K2. Identify the different AutoCAD visual reference commands
B2: Create basic drawings	Trainee will be able to: P1. Execute Line commands including: Format Units Setup LINE command Coordinates Interactive Input method SNAP Option World space	Trainee will be able to: K1. Recognize the various Line commands

	 User coordinate system World coordinate system UCS icon Display P2. Use Circle commands Including: TTR Relative Coordinate Coordinate systems Cartesian coordinate system Absolute coordinates Positions Defining LINE Close option CIRCLE command TTT 	K2. Choose the required Circle command for specific purpose
	P3. Define Positions using the Basic Entry methods	K3. Recall the ARC command
B3: Manipulate objects as desire	Trainee will be able to: P1. Identify the ERASE command P2. Recognize the AutoCAD Pan Realtime option	Trainee will be able to: K1. Explain ERASE command K2. Describe Selection window

C. Create 3D Interface/Drawings

Overview: The competency standard is designed to explore the basic Three (3) dimensional interfaces with thickness and elevation to visualize the model.

Competency Unit	Performance Criteria	Knowledge and Understanding
C1: Develop familiarity with 3D Basics interface in AutoCAD	The trainee will be able to: P1. Use different options to draw 3D Basic Ribbons, including:	The trainee will be able to: K1. Describe how to draw 3D Basic Ribbons using different tools. K2. Identify different options of Pulldown menus.

P3. Execute the steps to apply 3D Modelling panels including:	K3. Recall a good knowledge of 3D Modelling interface (Panels, Pulldown menus).
 Modelling Mesh Solid Editing Draw Modify Section, Coordinates View Selection Layers Groups 	
P4. Identify options 3D Modelling Pull down menus including:	K4. Recognize different options 3D Modelling Pulldown menus
 Home Solid Surfaces Mesh Render Parametric Insert Annotate View Manage Output Plug-ins Online Express Tools 	

	DE Identify Viewporte / VDODTS command) including:	VE Demomber different Viewport entities
	 P5. Identify Viewports (-VPORTS command) including: Pre-set 3D Viewports Named Views. P6. Apply the technique to track the cursor (Steering Wheel) including: Over wedge as full navigation wheel View object wheel Orbit, walk up/down Rewind and its setting P7. Identify Viewpoints including: VPOINT command (Rotate switch, DDVPOINT command) PLAN command 	 K5. Remember different Viewport options K6. Recognise the different techniques to track the cursor (Steering Wheel) K7. Define the Vpoint, DDVpoint and Plan View techniques.
C2: Introduce Thickness and Elevation	The trainee will be able to: P1. Apply the Thickness command at command prompt with different values or modify general properties of an object P2. Execute the "Elev" command at command prompt with different values.	The trainee will be able to:K1. Describe how to execute the "Thickness" command at command promptK2. Explain how to set the Elevation of object.
C3: Visualise the Model	The trainee will be able to: P1. Identify different Styles including: • Display of edges	The trainee will be able to: K1. Define different styles

Shading (Visual Styles) in the viewport	
P2. Manage different Styles through:	K2. Explain how to Manage different Styles using different options:
2D Wireframe3D Wireframe	
3D Wileframe 3D Hidden	
RealisticShaded	
Shaded with Edges	
Shades of GraySketchy	
X-Ray	KO Datina differenti di con li formati a ma (la ida ani di
P3. Apply different visual functions including:	K3. Define different visual functions (hide, grid).
Regenerate a three-dimensional model with hidden lines using HIDE command.	
Set the grid with DSETTINGS command.	

D. Draw Coordinates

Overview: The competency standard is designed to explore the basics of 3D User and Z Cartesian (X, Y, Z) coordinates system.

Competency Unit	Performance Criteria	Knowledge and Understanding
D1: Explain basic terminologies	The trainee will be able to:	The trainee will be able to:
of Z Coordinates	P1. Create 3D Cartesian coordinates against 3D POLY command by specifying start and end points.	K1. Identify different commonly known terminologies of 3D coordinates
	P2. Demonstrate the process to track in Z direction by "OSnap" tracking or F11 key and "Polar" tracking or F10 key.	K2. Describe the tracking and movement in Z direction
	P3. Run "move" command to move in Z direction by specifying displacement.	
	P4. Recall 3D point filters, e.g. specifying radius of circle command.	K3. List 3D point filters
	P5. Create 3D spiral using "helix" command by defining number of turns, diameter and height.	K4. Explain "Helix" function for 3D spiral.
D2:	The trainee will be able to:	The trainee will be able to:
Define user Coordinates System	P1. Conduct orientation session of the user coordinate system (UCS) axes and the location of the current UCS origin with the execution of command "ucsicon".	K1. Configure User Coordinates System (UCS) properties.
	P2. Apply "UCS" command with multiple switches including	K2. Explain different functions to UCS.
	FaceNamedObject	

- Previous
- New
- View
- World
- X/Y/Z.
- **P3.** Use the UCS toolbar.
- P4. Demonstrate the Plan UCS procedure with "PLAN" command
- P5. Incorporate Dynamic UCS with short keys of Ctrl+D.
- **P6.** Restore a saved and named UCS with "R" key.
- P7. Explore UCS dialog box using "UCSMAN" command
- **P8.** Get the visual feedback of the model by Viewcube.

- **K3.** Define the UCS toolbar.
- **K4.** Explain the Plan UCS procedure with "PLAN" command.
- **K5.** Define Dynamic UCS with short keys.
- **K6.** Describe how to restore a saved and named UCS.
- **K7.** Explain UCS dialog box
- **K8.** How to Generate Viewcube.

E. Draw 3D Orbit, Navigations and Model

Overview: The competency standard is designed to explore the use of 3D orbit for a model, creation of a camera and aspects of 3D model objects in detail.

Competency Unit	Performance Criteria	Knowledge and Understanding
E1: Develop familiarity with	The trainee will be able to:	The trainee will be able to:
3D Orbit	 P1. Define 3D orbit with the command of "3DOrbit" for constrained orbit on selected object. Developing zoom Pan facility Projection mode by selecting "Perspective" Select different visual styles e.g. 3D Hidden, 3D Wireframe, Conceptual, and Realistic. P2. Select different visual aids e.g. Compass, Grid and UCS Icon. P3. Sets the 3D view while in the orbit command using preset views. 	 K1.Define the working of 3D Orbit (constrained, free and continuous). K2.Explain different projection and navigational modes. K3.Explain visual aids and styles.
	 P4. Differentiate between Free and Continuous orbit. Highlight the use of "Esc" key. P5. Discover other navigational modes including but not limited to Walk, Fly, Swivel, and Adjust Distance. 	

E2: Perform 3D dimensional navigation	The trainee will be able to: P1. Deal with the functions of Camera including; • Creation	The trainee will be able to: K1.Describe how to design and create Camera. K2.Plot and adjust the Camera.
	 View Preview Properties Plotting Display Adjust Swivelling Distance 	
	 P2. Perform parallel projection or perspective views by using a camera and target with the help of "DVIEW" command. P3. Simulate walking and flying through a 3D drawing and their setting. P4. Execute "ANIPATH" command for animation path. 	K3.Define parallel projection or perspective viewsK4.Illustrate Walk and Fly settings.K5. Describe the different animation paths.
E3: Operate 3D Objects	The trainee will be able to: P1. Create wireframe models by positioning 2D objects anywhere in 3D space i.e. 3D polylines.	The trainee will be able to: K1.Explain Structure of Wireframes
	 P2. Draw faceted surfaces using a polygonal mesh. P3. Combine different simple shapes to create more complex solids by joining or subtracting them or finding their intersecting (over- lapping) volume. 	K2. Define the process of application of Surfaces.K3. Create Solids.

F. Produce 2D Solid and 3D Faces

Overview: The competency standard is designed to explore the two dimensional solids and three dimensional faces with Edge and invisible Edge.

Competency Unit	Performance Criteria	Knowledge and Understanding
F1: Draw 2D Solids and 3D Faces	The trainee will be able to: P1. Execute "SOLID" command with points to be filled. P2. Use "3D FACE" command with points to be filled. P3. Create a three-dimensional polyface mesh vertex using "PFACE" command and pick points.	The trainee will be able to:K1. Explain how to create solid-filled triangles and quadrilaterals.K2. Define how to create four sided surface anywhere in 3D space
F2: Draw Edges	The trainee will be able to: P1. Execute the "EDGE" command with: • Toggle visibility • Hidden edges. P2. Entering i or invisible before the first point of an edge makes the edge invisible.	The trainee will be able to: K1. Explain how to create edges. K2. Describe how to draw 3D faces with invisible edges.

G. Insert Surfaces

Overview: The competency standard is designed to study, and analyze basic and complex 3D surfaces.

Competency Unit	Performance Criteria	Knowledge and Understanding
G1: Draw basic 3D surfaces	The trainee will be able to:	The trainee will be able to:
Surfaces	P1. Locate Mesh tab from 3D Modelling dropdown option of solids panel	K1. Identify different Mesh primitive options.
	Primitive panel,Drop-down	
	P2. Apply different Mesh primitive options including;	K2. Define how to create smooth and refine Meshes.
	• Box	
	ConeCylinder	
	Pyramid	
	• Sphere	
	WedgeTours	
		K3. Explain the process of editing existing
	P3. Apply smoothness and refinement on Meshes (even legacy 2D drawings) with following commands;	Meshes.
	MESHSMOOTHMORE	
	MESHSMOOTHLESS	
	MESHSMOOTHREFINE	
	P4. Add or Remove Mesh Creases using;	
	• MESHCREASE	

	MESHUNCREASE	
	 P5. Enable Mesh editing using; MESHEXTRUDE MESHSPLIT (mid point) MESHMERGE MESHCAP (close hole) P6. Perform convert Meshes using the command: CONVTOSURFACE 	K4. Identify how to convert Meshes.
G2: Comprehend	The trainee will be able to:	The trainee will be able to:
complex 3D surfaces	P1. Develop following Surfaces;	K1. Identify different Surfaces
	 Revolved Surface (REVSURF) Tabulated Surface (TABSURF) Ruled Surface (RULESURF) using "Surftab" variables Edge Surface (EDGESURF) Plane Surface (PLANESURF) Extrude Surface (EXTRUDE) 	
	P2. Create 3D solid or surface in the space between several cross sections:	K2. Remember how to Edit Surfaces.
	 Using "LOFT" command. Sweeping a 2D or 3D curve along a path using "SWEEP" command. 	K3. Explain Surface Network.
	P3. Build Surface Network.	
	P4. Create a blend surface between two existing surfaces	

using "SURFBLEND" command.	
P5. Create a new surface or cap to close an open edge of an existing surface using "SURFPATCH" command.	
P6. Create a parallel surface at a specified distance from the original surface using "SURFOFFSET" command.	K4. Describe how to apply NURB controls on
P7. Edit the existing surfaces through:	Surfaces.
 Fillet Trim Untrim Extend Sculpt 	
P8. Add and edit control vertices on a NURBS surface or spline using Surface CV edit bar.	K5. Analyse Surfaces.
P9. Convert object to NURBS using "CONVTONURBS" command.	K6. Describe Surface associativity.
P10. Apply following NURB Vertex Controls;	
 Surface CV-Show Surface CV-Hide Surface CV-Rebuild Surface CV-Add Surface CV-Remove 	
 P11. Distinguish surface analysis via: Analysis Zebra Analysis Curvature Analysis Draft P12. Develop Surface associatively. 	

H. Develop Solids

Overview: The competency standard is designed to explore the composites of solids and their three dimensional editing.

Competency Unit	Performance Criteria	Knowledge and Understanding
H1: Create Solids	The trainee will be able to:	The trainee will be able to:
	P1. Launch Solid primitives tab from 3D Modeling dropdown option of solids panel.	K1. Discover Solid primitives.
	 P2. Convert: An existing line 2D polyline Arc Circle to a solid with a rectangular profile using "Polysolid" command. P3. Create unique solid primitives by extruding existing two-dimensional objects using "Extrude" command with 	K2. Explain Extrude
	TaperPath	K3. Execute commands
	 P4. Execute following commands on Solids; Revolve Sweep Loft 	
H2: Edit 3D Objects	The trainee will be able to:	The trainee will be able to:
	P1. Convert polylines and circles with thickness to 3D solids	K1. Explore different methods to convert the

using "convtosolid" command.	object/drawing to Solid or Surface.
P2. Edit the existing solids through:	K2. Discover how to edit the solids
 3D Move 3D Rotate 3D Align 3D Mirror 3D Rectangular Array 3D Polar Array P3. Extract edges of a 3D object using "_xedges" command. P4. Adjust the smoothness of shaded and rendered objects 	K3. Differentiate edge effects or extract edges.K4. Explain how to shade and render objectsK5. Define the method of regenerating the 3D drawing in 3D view
using "FACETRES" command with valid values range. P5. Apply "ISOLINES" and "REGEN" command to regenerate the 3D drawing in 3D view.	

	The trainee will be able to:	The trainee will be able to:
H3: Develop 3D Solid composites	P1. Apply following Composite functions on solids;	K1. Choose different composite functions applicable to solids
	UnionSubtractIntersect	K2. Define the method to thicken the Solids.
	P2. Create 3D solid by thickening a surface using "THICKEN" command.	K3. Find interference on solid objects.
	P3. Highlight 3D solids that overlap using "INTERFERE" command.	

I. Modify Solid Faces

Overview: The competency standard is designed to learn the modification of the 3D solid faces.

Competency Unit	Performance Criteria	Knowledge and Understanding
I1: Modify Solid Faces	The trainee will be able to:	The trainee will be able to:
	P1. Modify solids face using	K1. Define Solid faces pattern.
	 Taper Extrude Delete Copy Colour P2. Apply "Imprint" facility on: 	K2. Explain how to run Imprint functionality.
	 Arcs Circles Lines 2D and 3D polylines Eclipses Splines Regions Bodies 3D solid object 	K3. Identify shell (hollow) effects.
	P3. Create shell or a hollow thin wall with a specified thickness from 3D solid object.	
I2: Edit Solids	The trainee will be able to:	The trainee will be able to:
	P1. Select and manipulate a selected set of more than	K1. Compare different methods to manipulate sub-

one sub-object on any number of solids that include more than one type of sub-object using "CTRL" key to hold or toggle.

P2. Constrain the movement or rotation of a selection set of objects to an axis or a plane using "Move" or "Rotate" command.

P3. Press or pull bounded areas by pressing and holding CTRL +ALT, or by clicking the Presspull button on the dashboard and then picking the bounded area.

J. Navigate Sections and Merge Flat Objects from 3D Model

Overview: The competency standard is designed to learn the creation of the Section and the Flat objects from three dimensional models.

Competency Unit	Performance Criteria	Knowledge and Understanding
J1: Navigate Section Objects	The trainee will be able to:	The student will be able to:
	P1. Create section object that exposes the interior details of a model created with 3D objects using "SECTIONPLANE" command. P2. Apply following options to manipulate Section using Grips:	K1. Define Section plane.K2. Learn to deal with Sections.
	 Base grip Directional arrow grip Segment end grip Menu grip 	W2 Locate hourte monarte 2D and 2D Coations
	 P3. Apply following commands on Section: Erase Move Copy Scale Rotate Draw order 	K3. Locate how to generate 2D and 3D Sections.K4. Define Section commands (Slice, etc.)
	P4. Generate 2D and 3D Sections using option of right click button of mouse.P5. Use the intersection of plane and solids to create a region using "Section" command.	

	P6. Apply "Slice" command on the 3D object.	
J2: Merge Flat Objects	The trainee will be able to:	The student will be able to:
	P1. Create 2D or "flattened" representation of all 3D objects in the current view using "flatshot' command. P2. Execute "SOLVIEW" command. P3. Generate profiles and sections in viewports created with SOLVIEW using "SOLDRAW" command. P4. Develop 3D view using UCS. P5. Run "SOLPROF" command.	K1. Label Flat representation of the 3D objects.K2. Recognise 3D view using user coordinate system.K3. Discover Configuration of solid profile.

K. Customise Rendering, Materials and Lights

Overview: The competency standard is designed to learn the application of Rendering, its environment and background, and advance features. Use of different Materials and Lights are highlighted for 3D drawings.

Competency Unit	Performance Criteria	Knowledge and Understanding
K1: Execute Rendering	The trainee will be able to:	The trainee will be able to:
	P1. Create a photorealistic or realistically shaded image of a three- dimensional wireframe or solid model using "Render" commands:	K1. Explain Render command
	 Destination Quality Selection Crop File. 	
	P2. Determine the output site that the renderer uses to display the rendered image using "RPERF" command and selecting "Destination".	
	P3. Determine the output quality that the renderer uses to display the rendered image using "RPERF" command and selecting "Quality level".	
	P4. Controls the parts of the model that gets processed during rendering for following three settings;	
	ViewCropSelected	K2. Recognize environmental features.

P5. Render Cropped window using "RPERF" command and selecting "Procedure".	
P6. Execute the process to Render to File and Turn off Render to File.	
P7. Use environmental features (Render, Gradient) and background (Solid, Image) to set up atmospheric effects or background images using "RENDERENVIRONMENT" command.	
P8. Apply following Backgrounds:	
Single colorMulti-color gradientBitmap image	
using "View" command and later selecting "New".	
P9. Define settings that affect how materials are handled by the renderer as:	
Apply MaterialsTexture FilteringForce 2-Sided	K3. Explain advance features of Rendering as Sampling, Shadow, Ray Tracing, Illumination, Diagnostic processing.
P10. Execute how renderer control sampling by allocating values to:	
 Min Samples Max Samples Filter Type Filter Width and Filter Height Contrast color Contrast Alpha 	K4. Define how effects illuminate scene

K2: Apply/Configure materials	The trainee will be able to:	The trainee will be able to:
	 Max Reflection Max Refraction P14. Associate with "Diagnostic" and "Processing" features.	
	EnableRadiusMax Depth	
	P14. Configure the affects that illuminate scene with following option:	
	EnableMax DepthMax ReflectionMax Refraction	
	P13. Apply settings that affect the shading of a rendered image (Ray tracing) with following options:	
	 Sampling Shadow Ray Tracing Illumination Diagnostic processing 	
	P12. Experiment advance features of Rendering as:	K5. Explain "Diagnostic" and "Processing" features.
	P11. Apply settings that affect how shadows appear in the rendered image in Simple, Sort, or Segments modes.	

	P1. Add Material to drawing using "Materials" or "Marbrowseropen" commands.	K1. Explore different methods to add/edit Materials to 3D drawings.
	P2. Apply Material layers using "MATERIALATTACH" command.	K2. Define how to adjust Material scale/layer.
	P3. Create own Material e.g. photo, Shapes.	K3. Understand the Material mapping (Photo, Shapes).
	P4. Achieve Material mapping of photo or shapes using "MATERIALMAP" command.	K4. Explain how to purge Materials from objects.
	P5. Configure "Cutout Materials" procedure.	
	P6. Apply "Bump Map" option of the Material command.	
	P7. Execute "_VSMATERIALMODE" command to On/Off Materials.	
K3: Apply Lights	The trainee will be able to:	The trainee will be able to:
K3: Apply Lights	The trainee will be able to: P1. Turn On/Off the default Lighting using "DEFAULTLIGHTING" command.	The trainee will be able to: K1. Categorise point and spot Lights.
K3: Apply Lights	P1. Turn On/Off the default Lighting using	
K3: Apply Lights	P1. Turn On/Off the default Lighting using "DEFAULTLIGHTING" command.P2. Execute command "POINTLIGHT" that radiates light in	
K3: Apply Lights	 P1. Turn On/Off the default Lighting using "DEFAULTLIGHTING" command. P2. Execute command "POINTLIGHT" that radiates light in all directions from its location. P3. Execute command "SPOTLIGHT" that emits a 	K1. Categorise point and spot Lights.
K3: Apply Lights	P1. Turn On/Off the default Lighting using "DEFAULTLIGHTING" command. P2. Execute command "POINTLIGHT" that radiates light in all directions from its location. P3. Execute command "SPOTLIGHT" that emits a directional cone of light. P4. Modify Lights in a drawing using "LIGHTLIST"	K1. Categorise point and spot Lights.

- Light for lighting units
- Luminaries
- Weblight
- Halogen effect
- Candela intensity, etc.
- **P6.** Apply the available functionality of Lights tool palette by pressing CTRL+3. SUNPROPERTIES' command.
- **P7.** Display uniform parallel light rays in one direction only using "DISTANTLIGHT" command and mentioning from and to points.
- **P8.** Incorporate natural light based on climate into the drawing by specifying the latitude and longitude of a location for the sunlight using "GEOGRAPHICLOCATION" command.
- **P9.** Adjust the Sun properties using the "SUNPROPERTIES" command

- **K3.** Describe geographic location settings for a particular object.
- **K4.** Observe how to handle the Sun properties for Light issues.

List of Tools and equipment

Documents, policies and guidelines(Anticipated Class size: 20 trainees/students, it may vary)

20 copies per class	Text book(s) for this course	
20 copies per class	Reference book(s) for this course	
20 copies per class	Syllabus for this course	
1 class set	Bio-Sketch of Trainer	
1 class set	Copies of job advertisements extract	
1 class set	Information on sources of Knowledge Management	
Contact details for colleagues, supervi	sor	

Tools and Equipment

(Class size: 20 trainees/students)

1 set 1 set 1 set 1 set	Fire equipment including the provision of fire extinguishers Alarm systems Emergency lighting Fire safety and exit signs.	
20 1 1 1 1	Computers Scanner Printer Multimedia Projector Internet Connection	
On each computer	Software • Microsoft® Office (any version)- Enterprise Edition • Microsoft® Windows 8 or above • AutoDesk AutoCAD 2013 or above version/release	

List of consumables

- Notebooks
- CDs Rewriteable
- Photocopy Papers
- Ball pens
- Pencils
- Erasers
- Sharpeners
- Board Markers
- Plastic files
- Flip chart papers
- Pin-board pins
- Whiteboard
- Whiteboard Eraser
- Paper knifes
- Glue sticks
- Paper clips
- Scissors
- Punching machines

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